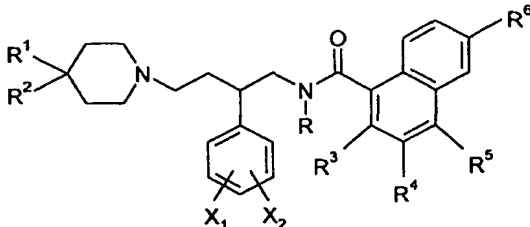


PCT

WORLD INTELLECTUAL PROPERTY ORGANIZATION
International Bureau



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁷ : C07D 211/24, 211/34, A61K 31/445, C07D 211/28, 211/26, 401/10, 211/18, 401/04, 211/76		A1	(11) International Publication Number: WO 00/02859 (43) International Publication Date: 20 January 2000 (20.01.00)
(21) International Application Number: PCT/GB99/02178 (22) International Filing Date: 7 July 1999 (07.07.99) (30) Priority Data: 9814886.9 10 July 1998 (10.07.98) GB 9821699.7 7 October 1998 (07.10.98) GB 9821703.7 7 October 1998 (07.10.98) GB 9909840.2 30 April 1999 (30.04.99) GB (71) Applicant (for all designated States except US): ZENECA LIMITED [GB/GB]; 15 Stanhope Gate, London W1Y 6LN (GB). (72) Inventors; and (75) Inventors/Applicants (for US only): BERNSTEIN, Peter, Robert [US/US]; 1800 Concord Pike, P.O. Box 15437, Wilmington, DE 19850-5437 (US). DEDINAS, Robert, Frank [US/US]; 1800 Concord Pike, P.O. Box 15437, Wilmington, DE 19850-5437 (US). RUSSELL, Keith [GB/US]; 1800 Concord Pike, P.O. Box 15437, Wilmington, DE 19850-5437 (US). SHENVI, Ashokkumar, Bhikkappa [US/US]; 1800 Concord Pike, P.O. Box 15437, Wilmington, DE 19850-5437 (US).		(74) Agent: DENERLEY, Paul, Millington; Global Intellectual Property, AstraZeneca PLC, Mereside, Alderley Park, Macclesfield, Cheshire SK10 4TG (GB). (81) Designated States: AE, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZA, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SL, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG). Published With international search report.	
(54) Title: N-SUBSTITUTED NAPHTHALENE CARBOXAMIDES AS NEUROKININ-RECEPTOR ANTAGONISTS			
 <p style="text-align: right;">(I)</p>			
<p>(57) Abstract</p> <p>A compound of formula (I) wherein: R is alkyl; R¹ is optionally substituted phenyl, 2-oxo-tetrahydro-1(2H)-pyrimidinyl, or 2-oxo-1-piperidinyl; R² is hydrogen, alkoxy, alkanoyloxy, alkoxy-carbonyl, alkanoylamino, acyl, alkyl, carbamoyl, N-alkylcarbamoyl, N,N-dialkylcarbamoyl where the alkyl groups are the same or different, hydroxy, thioacyl, thiocarbamoyl, N-alkylthiocarbamoyl, or N,N-dialkylthiocarbamoyl where the alkyl groups are the same or different. X₁ and X₂ are independently hydrogen or halo, provided that at least one of X₁ or X₂ is halo; and R³, R⁴, R⁵, and R⁶ are independently hydrogen, cyano, nitro, trifluoromethoxy, trifluoromethyl, or alkylsulfonyl are antagonists of at least one tachykinin receptor and are useful in the treatment of depression, anxiety, asthma, pain, inflammation, urinary incontinence and other disease conditions. Processes for their preparation are described, as are compositions containing them and their use.</p>			

BEST AVAILABLE COPY

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AL	Albania	ES	Spain	LS	Lesotho	SI	Slovenia
AM	Armenia	FI	Finland	LT	Lithuania	SK	Slovakia
AT	Austria	FR	France	LU	Luxembourg	SN	Senegal
AU	Australia	GA	Gabon	LV	Latvia	SZ	Swaziland
AZ	Azerbaijan	GB	United Kingdom	MC	Monaco	TD	Chad
BA	Bosnia and Herzegovina	GE	Georgia	MD	Republic of Moldova	TG	Togo
BB	Barbados	GH	Ghana	MG	Madagascar	TJ	Tajikistan
BE	Belgium	GN	Guinea	MK	The former Yugoslav Republic of Macedonia	TM	Turkmenistan
BF	Burkina Faso	GR	Greece			TR	Turkey
BG	Bulgaria	HU	Hungary	ML	Mali	TT	Trinidad and Tobago
BJ	Benin	IE	Ireland	MN	Mongolia	UA	Ukraine
BR	Brazil	IL	Israel	MR	Mauritania	UG	Uganda
BY	Belarus	IS	Iceland	MW	Malawi	US	United States of America
CA	Canada	IT	Italy	MX	Mexico	UZ	Uzbekistan
CF	Central African Republic	JP	Japan	NE	Niger	VN	Viet Nam
CG	Congo	KE	Kenya	NL	Netherlands	YU	Yugoslavia
CH	Switzerland	KG	Kyrgyzstan	NO	Norway	ZW	Zimbabwe
CI	Côte d'Ivoire	KP	Democratic People's Republic of Korea	NZ	New Zealand		
CM	Cameroon			PL	Poland		
CN	China	KR	Republic of Korea	PT	Portugal		
CU	Cuba	KZ	Kazakstan	RO	Romania		
CZ	Czech Republic	LC	Saint Lucia	RU	Russian Federation		
DE	Germany	LI	Liechtenstein	SD	Sudan		
DK	Denmark	LK	Sri Lanka	SE	Sweden		
EE	Estonia	LR	Liberia	SG	Singapore		

N-SUBSTITUTED NAPHTHALENE CARBOXAMIDES AS NEUROKININ-RECEPTOR ATAGONISTS

This invention relates to N-substituted naphthalenecarboxamides, to pharmaceutical compositions containing such compounds, as well as to their uses and to processes for their
5 preparation. These compounds antagonise the pharmacological actions of the endogenous neuropeptide tachykinins known as neurokinins and are useful whenever such antagonism is desired.

Tachykinins are a family of neuropeptides which share a common C-terminal amino acid sequence. Mammalian tachykinins include substance P (SP), neurokinin A (NKA) and
10 neurokinin B (NKB). In addition there are at least two N-terminally extended forms of NKA designated as neuropeptide Y and neuropeptide K. The tachykinins are distributed widely in the peripheral and central nervous systems. At least three receptor types are known for the three principal tachykinins and based upon their relative selectivities favouring the agonists SP, NKA and NKB, the receptors are classified as NK1 (neurokinin 1), NK2 (neurokinin 2)
15 and NK3 (neurokinin 3) receptors, respectively.

As stated above, SP, NKA and NKB are found within the central nervous system. SP is frequently co-localised with NKA. In the peripheral nervous system, NKA and SP are predominantly located in the endings of capsaicin-sensitive primary afferent neurones. A second major source of tachykinins in the periphery is in neuronal cell bodies of the myenteric
20 and submucous plexuses of the gastrointestinal tract. Other neuronal sources include the neurones innervating the salivary glands and a small proportion of intramural neurones in the urinary bladder. Tachykinin-like immunoreactivity has been demonstrated in several other locations including the endocrine cells of the gut, parenchymal cells in the carotid body, chromaffin cells of the adrenal gland, cells of the anterior pituitary, eosinophils and vascular
25 endothelial cells. Human lymphocytes have also been shown to produce substance P.

An important action of tachykinins is neuronal stimulation which is thought to underlie their actions in the CNS, e.g. the excitation of second-order sensory neurones in the spinal cord, the activation of spinal reflexes and induction of pain, the induction of central neurochemical responses such as stimulation of dopamine metabolism, autonomic responses
30 and modulation of salt and water intake. In the periphery, neuronal stimulation by tachykinins

leads to facilitation of transmitter release, e.g. contraction of the guinea-pig ileum is mediated partly by neurogenic mechanisms and partly by direct effects.

Tachykinins modulate neuronal activity in sympathetic ganglia. Tachykinins released from collaterals of primary afferent neurones act as mediators of slow excitatory postsynaptic potentials. Central administration of SP and NKA induce tachycardia and an increase in blood pressure in rats via activation of sympathetic nerve activity.

Tachykinins produce an endothelium-dependent vasodilatation which is measurable *in vivo* as a transient hypotension following i.v. infusion. The effect is mediated via NK₁ receptors located on endothelial cells and is thought to involve the release of nitric oxide.

Tachykinin-mediated stimulation of endothelial cells also induces their proliferation, migration and angiogenesis, indicating a possible role in growth and repair. In certain blood vessels tachykinins induce vasoconstriction e.g. via the NK₂ and NK₃ receptors in the rabbit pulmonary artery and the rat hepatic portal vein respectively.

Smooth muscle contraction mediated by tachykinins appears to be predominantly due to a direct spasmogenic effect on the muscle. The combination of this direct effect with the tachykinin-stimulated release of tachykinins from nerve endings forms the basis for their status as excitatory neurotransmitters in the airways, intestine and urinary tract. In human bronchus, urinary bladder, urethra and colon the NK₂ receptor is the mediator of this stimulatory response. Tachykinins can also induce smooth muscle relaxation via a NK₁ receptor-mediated stimulation of prostanoid production in airway epithelial cells.

SP, NKA and/or NKB have been implicated in the pathology of numerous diseases including asthma, allergic rhinitis, chronic obstructive pulmonary disease (COPD), pulmonary hypertension, airway reactivity, cough, cold, urticaria, inflammation (including neurogenic inflammation), pain, various pain states (including neuropathic pain, visceral pain, ocular pain), migraine, tension headache, angiogenesis, rheumatoid arthritis, psychoses including depression and anxiety, including major depressive disorders, major depressive disorders with anxiety, cognitive disorders, movement disorder, bipolar disorders, substance use disorders, stress disorders, sleep disorders, motion sickness, panic attacks and social phobia, mania, hypomania, aggressive behaviour, pre-menstrual tension and associated appetite disorders, memory loss, emesis, (including ondansetron-resistance emesis), hypertension, oedema, Huntingdon's disease, Alzheimer's disease, schizophrenia, neuronal injury such as stroke,

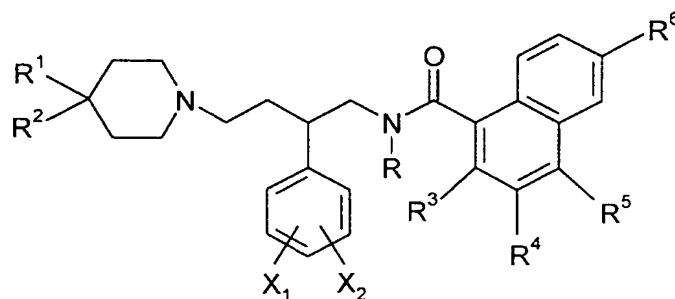
epilepsy, spinal cord disorder, Parkinson's Disease, gastrointestinal-hypermotility, 'gastric asthma', gastroesophageal reflux disease, Crohn's disease, gastric emptying disorders, ulcerative colitis, irritable bowel syndrome, inflammatory bowel syndrome, bladder hypermotility, urinary incontinence, cystitis, obesity, bulimia nervosa, cancer, parathyroid hormone deficiency, bone loss, mammalian hair growth, sexual dysfunction, tardive dyskinesia, renal disorders, skin disorders and itch (for example atopic dermatitis and psoriasis).

Examples of reviews covering the use of tachykinin antagonists in various of these disease conditions are: Maggi, CA., Patacchini, R, Rovero, P and Giachetti, A (1993).

- 10 Tachykinin receptors and tachykinin receptor antagonists *J Auton, Pharmacol.* **13**, 23-93; McLean, S. (1996), Nonpeptide antagonists of the NK₁ tachykinin receptor *Med. Res. Rev.* **16**, 297-317; Raffa RB, Possible role(s) of neurokinins in CNS development and neurodegenerative or other disorders. *Neuroscience & Biobehavioral Reviews.* **22(6)**:789-813, 1998 Oct; Holzer P, Implications of tachykinins and calcitonin gene-related peptide in inflammatory bowel disease *Digestion.* **59(4)**:269-83, 1998 Jul-Aug; Maggi CA, Tachykinins as peripheral modulators of primary afferent nerves and visceral sensitivity. *Pharmacological Research.* **36(2)**:153-69, 1997 Aug; Kudlacz EM, Expert Opinion. *Invest. Drugs* (1998), **7(7)**, 1055-62; and von Sprecher et al, *Drugs* (1998), **1(1)**, 73-91.

The N-substituted naphthalenecarboxamide compounds of the present invention are antagonists of at least one of the tachykinin receptors and are of value in treating implicated disease conditions. In particular the compounds have a high degree of NK1 and/or NK2 receptor antagonist activity. Additionally, by manipulation of the substituents on the naphthalene and piperidine rings of the formula (I) hereinbelow, the ratio of activity at the NK1 and NK2 receptors can be modified, affording compounds that are predominantly active at either NK1 or NK2 receptors, or affording compounds with a balanced activity and, as such, are particularly useful when combined antagonism of both receptors is desired. In particular preferred compounds of the present invention also possess a high degree of NK1 and/or NK2 antagonism upon oral administration.

Accordingly, the present invention provides the compounds of the formula (I):



(I)

5

wherein:

R is alkyl;

R¹ is optionally substituted phenyl, 2-oxo-tetrahydro-1(2H)-pyrimidinyl, or 2-oxo-1-piperidinyl;

10 R² is hydrogen, alkoxy, alkanoyloxy, alkoxycarbonyl, alkanoylamino, acyl, alkyl, carbamoyl, N-alkylcarbamoyl, N,N-dialkylcarbamoyl where the alkyl groups are the same or different, hydroxy, thioacyl, thiocarbamoyl, N-alkylthiocarbamoyl, or N,N-dialkylthiocarbamoyl where the alkyl groups are the same or different.

X₁ and X₂ are independently hydrogen or halo, provided that at least one of X₁ or X₂ is halo;

15 and

R³, R⁴, R⁵, and R⁶ are independently hydrogen, cyano, nitro, trifluoromethoxy, trifluoromethyl, or alkylsulfonyl, provided that at least one of R³, R⁴, R⁵, and R⁶ is not hydrogen;

and pharmaceutically acceptable salts and in vivo hydrolysable precursors thereof.

20 "Alkyl" means a saturated aliphatic hydrocarbon group which may be straight or branched and having about 1 to about 20 carbon atoms in the chain. Branched means that one or more lower alkyl groups such as methyl, ethyl or propyl are attached to a linear alkyl chain.

Preferred alkyl groups are the lower alkyl groups which are those alkyl groups having from 1 to about 6 carbons, for example C₁₋₆alkyl. "Acyl" means an alkylcarbonyl group for
25 example C₁₋₆alkanoyl. "Thioacyl" means an alkylthiocarbonyl group for example

C₁₋₆alkylthiocarbonyl.

R is alkyl for example C₁₋₆alkyl such as methyl, ethyl or n-propyl. Preferably R is methyl so that in one aspect the present invention provides the compounds of the formula (I) wherein R is methyl and the pharmaceutically acceptable salts thereof. In a further aspect the present invention provides the compounds of the formula (I) wherein R is methyl, R¹, X₁ and X₂ are as hereinabove defined; and R² is hydrogen, acyl, alkyl, carbamoyl, N-alkylcarbamoyl, N,N-dialkylcarbamoyl, hydroxy, thioacyl, thiocarbamoyl, N-alkylthiocarbamoyl or N,N-dialkylthiocarbamoyl, and the pharmaceutically acceptable salts thereof.

In one aspect R¹ is optionally substituted phenyl. Suitable substituents for the phenyl ring include:

alkyl such as C₁₋₆alkyl for example methyl or ethyl; alkylthio such as C₁₋₆alkylthio for example methylthio or ethylthio; alkylsulfinyl such as C₁₋₆alkylsulfinyl for example methylsulfinyl, ethylsulfinyl or propylsulfinyl; alkylsulfonyl such as C₁₋₆alkylsulfonyl for example methylsulfonyl or ethylsulfonyl; hydroxy; alkoxy such as C₁₋₆alkoxy for example methoxy or ethoxy; amino; halo for example fluoro, chloro, bromo or iodo; carboxy; alkoxycarbonyl such as C₁₋₆alkoxycarbonyl for example methoxycarbonyl; nitro; alkylamino such as C₁₋₆alkylamino for example methylamino or ethylamino; di-alkylamino (wherein the alkyl groups may be the same or different) such as di-C₁₋₆alkylamino for example dimethylamino; trifluoromethyl; carbamoyl; alkylcarbamoyl such as C₁₋₆alkylcarbamoyl for example methylcarbamoyl; di-alkylcarbamoyl (wherein the alkyl groups may be the same or different) such as di-C₁₋₆alkylcarbamoyl for example dimethylcarbamoyl; trifluoromethylthio; trifluoromethylsulfinyl; trifluoromethylsulfonyl; alkanesulfonamido such as C₁₋₆alkanesulfonamido for example methanesulfonamido; alkanoyl such as C₁₋₆alkanoyl for example acetyl; succinamido; N-alkoxy, N-alkylamino such as N-C₁₋₆alkoxy, N-C₁₋₆alkylamino for example N-methoxy, N-methylamino; alkanoylamino such as C₁₋₆alkanoylamino for example acetamido or propionamido; ureido; alkylureido such as C₁₋₆alkylureido for example methylureido (MeNHCONH-) di-alkylureido such as di-C₁₋₆alkylureido for example dimethylureido; alkylsulfonyloxy such as C₁₋₆alkylsulfonyloxy for example methylsulfonyloxy; 2-oxopyrrolidino; N-oxo-N,N-dialkylamino such as N-oxo-N,N-di-C₁₋₆alkylamino for example N-oxo-N,N-dimethylamino; alkoxycarbonylamino such as

C₁₋₆alkoxycarbonylamino for example methoxycarbonylamino; alkoxycarbonylcarbonylamino such as C₁₋₆alkoxycarbonylcarbonylamino for example methoxycarbonylcarbonylamino; alkylcarbamoylealkoxy such as C₁₋₆alkylcarbamoyleC₁₋₆alkoxy for example methylcarbamoylemethoxy; dialkylcarbamoyleC₁₋₆alkoxy such as di-C₁₋₆ alkylcarbamoylealkoxy for example
 5 dimethylcarbamoylemethoxy; and C₁₋₆alkyl for example methyl substituted by any of the hereinabove substituents for example methylsulfinylmethyl.

In one aspect R¹ is a phenyl group substituted in the ortho-position and in a preferred aspect the ortho-substituent is C₁₋₆alkylthio for example methylthio; C₁₋₆alkylsulfinyl for example methylsulfinyl, ethylsulfinyl or propylsulfinyl; C₁₋₆alkylsulfonyl for example
 10 methylsulfonyl or ethylsulfonyl; trifluoromethylthio; trifluoromethylsulfinyl; C₁₋₆alkanedisulfonamido for example methanesulfonamido; C₁₋₆alkanoyl for example acetyl or propionyl; C₁₋₆alkoxycarbonyl for example methoxycarbonyl; succinamido; carbamoyle; C₁₋₆alkylcarbamoyle for example methylcarbamoyle; di-C₁₋₆alkylcarbamoyle for example dimethylcarbamoyle; hydroxy; C₁₋₆alkoxy, C₁₋₆alkylcarbamoyle for example N-methoxy,
 15 N-methylcarbamoyle; C₁₋₆alkanoylamino for example acetilamino; ureido, C₁₋₆alkylureido for example methylureido; di-C₁₋₆alkylureido for example dimethylureido; amino; C₁₋₆alkylamino for example methylamino or ethylamino; di-C₁₋₆alkylamino for example dimethylamino; C₁₋₆alkyl-sulfonyloxy for example methylsulfonyloxy; 2-oxopyrrolidino; N-oxo-N,N-di-C₁₋₆alkylamino for example N-oxo-N,N-dimethylamino;
 20 C₁₋₆alkoxycarbonylamino for example methoxycarbonylamino; C₁₋₆alkoxycarbonylcarbonylamino for example methoxycarbonylcarbonylamino; C₁₋₆alkylcarbamoylealkoxy for example methylcarbamoylemethoxy; di-C₁₋₆alkylcarbamoylealkoxy for example dimethylcarbamoylemethoxy; or methylsulfinylmethyl. In addition to the ortho-substituent, the phenyl group may have further
 25 substituents.

In a further aspect the ortho-substituent is C₁₋₆alkylthio for example methylthio; C₁₋₆alkylsulfinyl for example methylsulfinyl, ethylsulfinyl or propylsulfinyl; C₁₋₆alkylsulfonyl for example methylsulfonyl or ethylsulfonyl; trifluoromethylthio; trifluoromethylsulfinyl; C₁₋₆alkanedisulfonamido for example methanesulfonamido;

C₁₋₆alkanoyl for example acetyl or propionyl; C₁₋₆alkoxycarbonyl for example methoxycarbonyl; succinamido; carbamoyl; C₁₋₆alkylcarbamoyl for example methylcarbamoyl; di-C₁₋₆alkylcarbamoyl for example dimethylcarbamoyl; C₁₋₆alkoxy, C₁₋₆alkylcarbamoyl for example N-methoxy, N-methylcarbamoyl; C₁₋₆alkanoylamino for
 5 example acetilamino; ureido, C₁₋₆alkylureido for example methylureido; di-C₁₋₆alkylureido for example dimethylureido; amino; C₁₋₆alkylamino for example methylamino or ethylamino; or di-C₁₋₆alkylamino for example dimethylamino. In addition to the ortho-substituent, the phenyl group may have further substituents.

Suitable further substituents, which are optional, for the ortho-substituted phenyl ring
 10 include C₁₋₆alkyl for example methyl or ethyl; C₁₋₆alkylthio for example methylthio or ethylthio; C₁₋₆alkylsulfinyl for example methylsulfinyl, ethylsulfinyl or propylsulfinyl; C₁₋₆alkylsulfonyl for example methylsulfonyl or ethylsulfonyl; C₁₋₆alkoxy for example methoxy, ethoxy or propoxy; halo for example bromo, fluoro, chloro or iodo; carboxy; C₁₋₆alkoxycarbonyl for example methoxycarbonyl; C₁₋₆alkanoyl for example acetyl
 15 or propionyl; nitro; amino; C₁₋₆alkylamino for example methylamino or ethylamino; di-C₁₋₆alkylamino where the alkyl groups may be the same or different, for example dimethylamino; trifluoromethyl; CF₃S(O)_x wherein x is 0 to 2, for example trifluoromethylthio, trifluoromethylsulfinyl or trifluoromethylsulfonyl; C₁₋₆alkanoylamino for example acetilamino or propionylamino; C₁₋₆alkylsulphonamido for example
 20 methylsulphonamido; ureido; C₁₋₆alkylureido for example methylureido (MeNHCONH-), di-C₁₋₆alkylureido for example dimethylureido (Me₂NCONH-); carbamoyl; C₁₋₆alkylcarbamoyl for example methylcarbamoyl; di-C₁₋₆alkylcarbamoyl where the alkyl groups may be the same or different, for example dimethylcarbamoyl; and C₁₋₆alkyl for example methyl substituted by any of the hereinabove substituents. Another suitable further
 25 substituent for the ortho-substituted ring is hydroxy.

In one aspect, suitable further substituents for a phenyl group already substituted in the ortho-position are C₁₋₆alkyl, C₁₋₆alkylsulfinyl, C₁₋₆alkylsulfonyl, C₁₋₆alkoxy, amino, halo, carboxy, C₁₋₆alkoxycarbonyl, nitro, N-C₁₋₆alkylamino, N,N-di-C₁₋₆alkylamino (where the alkyl groups may be the same or different), trifluoromethyl, C₁₋₆alkylthio, carbamoyl,
 30 N-C₁₋₆alkylcarbamoyl and N,N-di-C₁₋₆alkylcarbamoyl (where the alkyl groups may be the same or different), C₁₋₆alkanoyl, C₁₋₆alkanesulfonamido, trifluoromethylthio,

trifluoromethylsulfinyl, hydroxy, ureido, C₁₋₆alkylureido and di-C₁₋₆alkylureido. Preferably these further substituents are at the 4-position of the phenyl group.

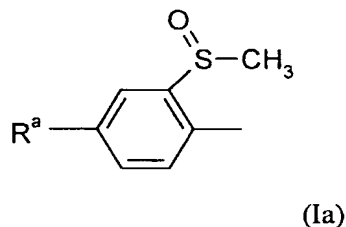
Preferred values for the ortho-substituent are methylsulfinyl, ethylsulfinyl, propylsulfinyl, methylsulfonyl, trifluoromethylthio, trifluoromethylsulfinyl, methanesulfonamido, acetyl, methoxycarbonyl, succinamido, carbamoyl, methylcarbamoyl, dimethylcarbamoyl, N-methoxy, N-methylcarbamoyl, acetylamino, ureido, methylureido, dimethylureido, amino, methylamino and dimethylamino.

In particular the ortho-substituent is methylsulfinyl, methylsulfonyl, methylureido, dimethylureido, amino, methylamino or dimethylamino. Of these methylsulfinyl is particularly preferred.

Favourably the ortho-substituted phenyl ring is not substituted further or is substituted by up to three optional substituents. In particular the ortho-substituted phenyl ring is not substituted further or is substituted at the 4-position, that is the position para- to the bond with the piperidine ring, so forming a 2, 4-disubstituted phenyl group, preferably a 2-MeSO, 4-substituted phenyl group.

Preferred substituents, if present, for the ortho-substituted phenyl ring, are methyl, methoxy, acetyl, acetylamino, methoxycarbonyl, methanesulfonylamino, methylsulfinyl, methylsulfonyl, trifluoromethyl, trifluoromethylthio, trifluoromethylsulfinyl, bromo, fluoro, chloro, hydroxy, carbamoyl, methylcarbamoyl, dimethylcarbamoyl, methylureido and dimethylureido. In particular these preferred substituents may be at the 4-position of the phenyl ring.

A preferred class of compounds is that wherein R¹ is of the formula (Ia):



wherein R^a is hydrogen, C₁₋₆alkyl, C₁₋₆alkylsulfinyl, C₁₋₆alkylsulfonyl, C₁₋₆alkoxy, amino, halo, carboxy, C₁₋₆alkanoyloxy, nitro, N-C₁₋₆alkylamino, di-C₁₋₆alkylamino, trifluoromethyl,

C₁₋₆alkylthio, carbamoyl, C₁₋₆alkylcarbamoyl and di-C₁₋₆alkylcarbamoyl; and R² is hydrogen. More preferably, R^a is hydrogen, C₁₋₆alkoxy for example methoxy or ethoxy, halo for example bromo, chloro or fluoro, C₁₋₆alkylsulfinyl for example methylsulfinyl or carboxy.

In one aspect R^a is hydrogen or C₁₋₆alkoxy.

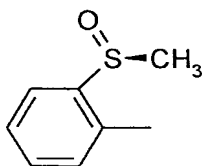
5 In another aspect R^a is hydrogen, C₁₋₆alkoxy or halo.

More particularly R^a is hydrogen, methoxy or fluoro.

In a particularly preferred aspect R^a is hydrogen.

In another particularly preferred aspect R^a is methoxy.

The compounds of the invention have a number of chiral centres. It is preferred that
10 the ortho-methylsulfinyl substituent, if present, has the stereochemistry depicted in formula (Ib):



(Ib)

15 That is the S-stereochemistry according to the Cahn-Prelog-Ingold sequence rules.

Preferred values for R¹ are therefore 2(S)-methylsulfinylphenyl and

4-methoxy-2(S)-methylsulfinylphenyl.

In another aspect R¹ is 2-oxotetrahydro-1(2H)-pyrimidinyl.

In a further aspect R¹ is 2-oxo-1-piperidinyl.

20 R² is hydrogen; acyl such as C₁₋₆alkanoyl for example acetyl or propionyl; alkyl such as C₁₋₆alkyl for example methyl or ethyl; carbamoyl; N-alkylcarbamoyl such as C₁₋₆alkylcarbamoyl for example methylcarbamoyl or ethylcarbamoyl; N,N-dialkylcarbamoyl such as di-C₁₋₆alkylcarbamoyl for example dimethylcarbamoyl; hydroxy; thioacyl such as C₁₋₆alkylthiocarbonyl for example methylthiocarbonyl; thiocarbamoyl (NH₂CS-);
25 N-alkylthiocarbamoyl such as C₁₋₆alkylthiocarbamoyl for example methylthiocarbamoyl (MeNHCS-); N,N-dialkylthiocarbamoyl such as di-C₁₋₆alkylthiocarbamoyl for example dimethylthiocarbamoyl (Me₂NCS-); alkoxy such as C₁₋₆alkoxy for example methoxy or ethoxy; alkanoyloxy such as C₁₋₆ alkanoyloxy for example acetyloxy or propionyloxy;

alkoxycarbonyl such as C₁₋₆alkoxycarbonyl for example methoxycarbonyl or ethoxycarbonyl; or alkanoylamino such as C₁₋₆alkanoylamino for example acetylamino.

In one aspect R² is hydrogen, acyl, alkyl, carbamoyl, N-alkylcarbamoyl, N,N-dialkylcarbamoyl, hydroxy, thioacyl, thiocarbamoyl, N-alkylthiocarbamoyl or
5 N,N-dialkylthiocarbamoyl.

In a preferred aspect R² is hydrogen, hydroxy, methoxycarbonyl, methylcarbamoyl or dimethylcarbamoyl. When R¹ is optionally substituted phenyl, preferably R² is hydrogen or hydroxy, most preferably hydrogen. When R¹ is 2-oxo-tetrahydro-1-(2H)-pyrimidinyl or 2-oxo-1-piperidinyl, preferably R² is hydrogen, methoxycarbonyl, methylcarbamoyl or
10 dimethylcarbamoyl. In another aspect when R¹ is 2-oxo-tetrahydro-1-(2H)-pyrimidinyl or 2-oxo-1-piperidinyl, R² is hydrogen or N-C₁₋₆alkylcarbamoyl for example methylcarbamoyl.

Ph-X₁,X₂ is phenyl mono-or di-substituted by halo. Preferably halo is chloro or fluoro and in particular Ph-X₁,X₂ is 4-chloro, 4-fluoro, 3,4-difluoro or 3,4-dichloro. Of these 3,4-dichloro is most preferred.

15 R³, R⁴, R⁵ and R⁶ are independently hydrogen, cyano, nitro, trifluoromethoxy, trifluoromethyl or alkylsulfonyl (for example C₁₋₆alkylsulfonyl) with the proviso that at least one of R³-R⁶ is not hydrogen. Preferably R³ is hydrogen. Preferably R⁴ is cyano, nitro or methylsulfonyl. Preferably R⁵ is hydrogen or cyano. Preferably R⁶ is hydrogen, cyano or nitro.

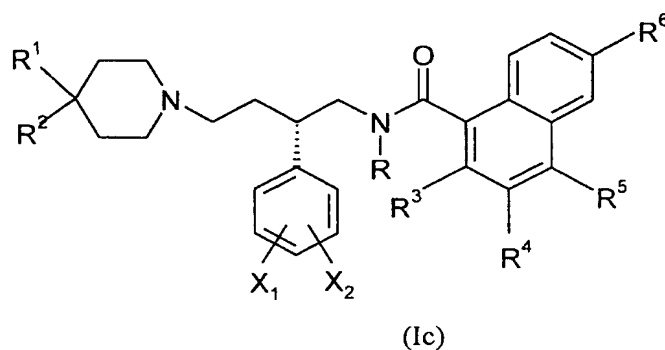
20 More preferably R³ and R⁶ are hydrogen, R⁴ is cyano or nitro, and R⁵ is hydrogen or cyano.

Most preferably R³, R⁵ and R⁶ are hydrogen and R⁴ is cyano or nitro, in particular cyano so forming the 3-cyano-naphth-1-yl group.

The compounds of the present invention possess a number of chiral centres, at
25 -CH(Ph-X₁,X₂)-, and possibly in the optional substituents (for example the MeSO-substituent) on the phenyl groups if present. The present invention covers all isomers, diastereoisomers, atropisomers and mixtures thereof that antagonise tachykinins.

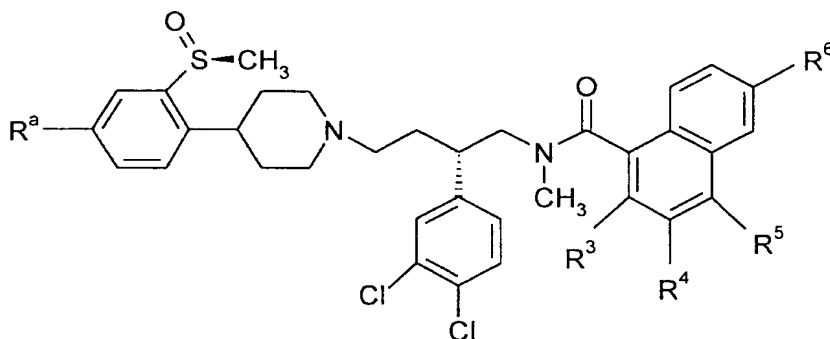
The preferred configuration at -CH(Ph-X₁,X₂)- is shown in formula (Ic) hereinbelow:

- 11 -



A preferred class of compounds is that of the formula (II):

5



wherein R^a is hydrogen, C_{1-6} alkoxy, halo, C_{1-6} alkylsulfinyl or carboxy; R^3 is hydrogen; R^4 is cyano or nitro; R^5 is hydrogen or cyano; and R^6 is hydrogen. In particular R^a is hydrogen, methoxy or fluoro; R^3 , R^5 and R^6 are all hydrogen and R^4 is cyano or nitro, preferably cyano.

Particular compounds of this invention include those of the Examples hereinbelow.

Pharmaceutically acceptable salts of the compounds of the formula (I) include those made with inorganic or organic acids which afford a physiologically acceptable anion, such as with, for example, hydrochloric, hydrobromic, sulfuric, phosphoric, methanesulfonic, sulfamic, para-toluenesulfonic, acetic, citric, lactic, tartaric, malonic, fumaric, maleic, malic, ethanesulfonic, benzenesulfonic, cyclohexylsulfamic, salicylic and quinic acids.

In vivo hydrolysable precursors include in vivo hydrolysable esters, amides and carbamates which hydrolyse in the animal (e.g. human) body to produce the parent compound. Such precursors, for example esters, amides and carbamates, can be identified by

administering, for example intravenously to a test animal, the compound under test and by subsequently examining the test animal's body fluids. Suitable in vivo hydrolysable precursors include esters of carboxy (R^xOOC-) and of hydroxy (R^yCOO-).

In order to use a compound of the formula (I) or a pharmaceutically acceptable salt or
5 an in-vivo hydrolysable precursor thereof for the therapeutic treatment (including prophylactic treatment) of mammals including humans, it is normally formulated in accordance with standard pharmaceutical practice as a pharmaceutical composition.

Therefore in another aspect the present invention provides a pharmaceutical composition which comprises a compound of the formula (I) or a pharmaceutically acceptable
10 salt or an in-vivo hydrolysable precursor and pharmaceutically acceptable carrier.

The pharmaceutical compositions of this invention may be administered in standard manner for the disease condition that it is desired to treat, for example by oral, topical, parenteral, buccal, nasal, vaginal or rectal administration or by inhalation or insufflation. For these purposes the compounds of this invention may be formulated by means known in the art
15 into the form of, for example, tablets, capsules, aqueous or oily solutions, suspensions, emulsions, creams, ointments, gels, nasal sprays, suppositories, finely divided powders or aerosols or nebulisers for inhalation, and for parenteral use (including intravenous, intramuscular or infusion) sterile aqueous or oily solutions or suspensions or sterile emulsions.

20 In addition to the compounds of the present invention the pharmaceutical composition of this invention may also contain, or be co-administered (simultaneously or sequentially) with, one or more pharmacological agents of value in treating one or more disease conditions referred to herein.

The pharmaceutical compositions of this invention will normally be administered to
25 humans so that, for example, a daily dose of 0.01 to 25 mg/kg body weight (and preferably of 0.1 to 5 mg/kg body weight) is received. This daily dose may be given in divided doses as necessary, the precise amount of the compound received and the route of administration depending on the weight, age and sex of the patient being treated and on the particular disease condition being treated according to principles known in the art.

30 Typically unit dosage forms will contain about 1 mg to 500 mg of a compound of this invention. For example a tablet or capsule for oral administration may conveniently contain

up to 250 mg (and typically 5 to 100 mg) of a compound of the formula (I) or a pharmaceutically acceptable salt or an in vivo hydrolysable precursor thereof. In another example, for administration by inhalation, a compound of the formula (I) or a pharmaceutically acceptable salt or an in vivo hydrolysable precursor thereof may be
5 administered in a daily dosage range of 5 to 100 mg, in a single dose or divided into two to four daily doses. In a further example, for administration by intravenous or intramuscular injection or infusion, a sterile solution or suspension containing up to 10% w/w (and typically 5% w/w) of a compound of the formula (I) or a pharmaceutically acceptable salt or an in vivo hydrolysable precursor thereof may be used.

10 Therefore in a further aspect, the present invention provides a compound of the formula (I) or a pharmaceutically acceptable salt or an in vivo hydrolysable precursor thereof for use in a method of therapeutic treatment of the human or animal body.

In yet a further aspect the present invention provides a method of treating a disease condition wherein antagonism of at least one tachykinin receptor is beneficial which
15 comprises administering to a patient in need thereof an effective amount of a compound of the formula (I) or a pharmaceutically acceptable salt or an in vivo hydrolysable precursor thereof. The present invention also provides the use of a compound of the formula (I) or a pharmaceutically acceptable salt or an in vivo hydrolysable precursor thereof in the preparation of a medicament for use in a disease condition wherein antagonism of at least one
20 tachykinin receptor is beneficial. In particular the present invention provides a method of treating a disease condition wherein antagonism of the NK1 and/or NK2 receptors is beneficial.

In particular the present invention provides a method of treating asthma which comprises administering to a patient in need thereof an effective amount of a compound of the
25 formula (I) or a pharmaceutically acceptable salt or an in vivo hydrolysable precursor thereof.

In particular the present invention provides a method of treating chronic obstructive pulmonary disease which comprises administering to a patient in need thereof an effective amount of a compound of the formula (I) or a pharmaceutically acceptable salt or an in vivo hydrolysable precursor thereof.

In particular the present invention provides a method of treating pain which comprises administering to a patient in need thereof an effective amount of a compound of the formula (I) or a pharmaceutically acceptable salt or an in vivo hydrolysable precursor thereof.

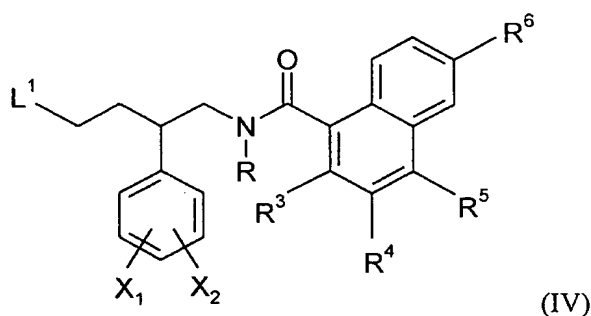
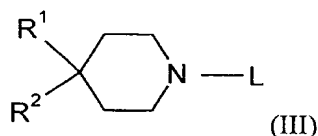
In particular the present invention provides a method of treating depression which
5 comprises administering to a patient in need thereof an effective amount of a compound of the formula (I) or a pharmaceutically acceptable salt or an in vivo hydrolysable precursor thereof.

In particular the present invention provides a method of treating urinary incontinence which comprises administering to a patient in need thereof an effective amount of a
10 compound of the formula (I) or a pharmaceutically acceptable salt or an in vivo hydrolysable precursor thereof.

In another aspect the present invention provides a process for preparing a compound of the formula (I) or a pharmaceutically acceptable salt or an in vivo hydrolysable precursor thereof which process comprises:

a) reacting a compound of the formula (III) with a compound of the formula (IV):

15

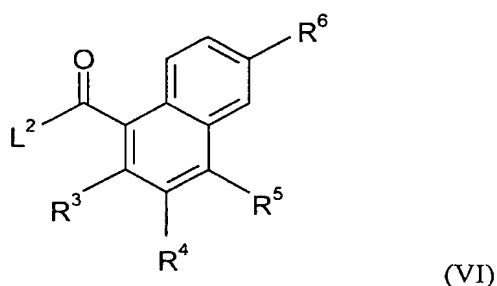
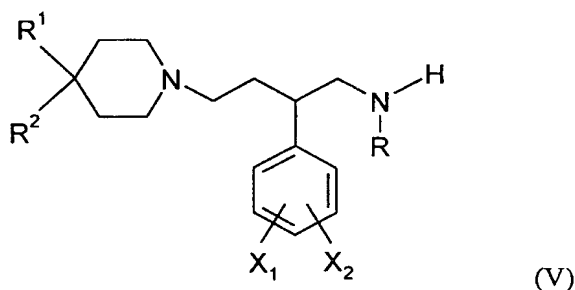


20

wherein R, R¹-R⁶, X₁ and X₂ are as hereinbefore defined; and L and L¹ are groups such that reductive amination of the compounds of the formulae (III) and (IV) forms a N-C bond; or

b) reacting a compound of the formula (V) with a compound of the formula (VI):

- 15 -



5

wherein R¹-R⁶, R², X₁ and X₂ are as hereinbefore defined; and L² is a leaving group;
 wherein any other functional group is protected, if necessary, and:

- i) removing any protecting groups;
- ii) optionally forming a pharmaceutically acceptable salt or in vivo hydrolysable precursor.

10

Protecting groups may in general be chosen from any of the groups described in the literature or known to the skilled chemist as appropriate for the protection of the group in question, and may be introduced and removed by conventional methods; see for example: Theodora W. Greene et al., Wiley (1991), *Protective Groups in Organic Chemistry*; J F W
 15 McOmie, Plenum Press (1973) and Kocienski, Philip J, Georg Thieme Verlag (1994), *Protecting Groups*. Methods of removal are chosen so as to effect removal of the protecting group with minimum disturbance of groups elsewhere in the molecule.

It will also be appreciated that certain of the various optional substituents in the compounds of the formula (I) may be introduced by standard aromatic substitution reactions
 20 or generated by conventional functional group modifications either prior to or immediately

following the processes described hereinabove. The reagents and reaction conditions for such procedures are well known in the chemical art.

Pharmaceutically acceptable salts may be prepared from the corresponding acid in conventional manner. Non-pharmaceutically acceptable salts may be useful as intermediates
5 and as such are another aspect of the present invention.

In vivo hydrolysable precursors may be prepared from the corresponding functional derivative in conventional manner at any convenient stage of the synthesis.

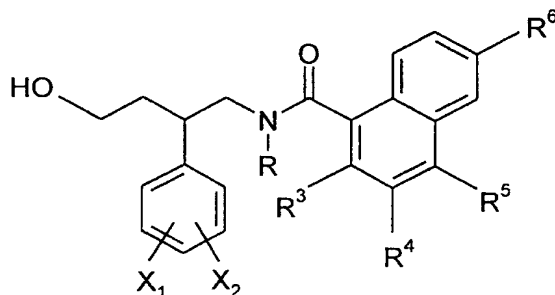
It is well known in the art how to prepare optically-active forms (for example, by resolution of the racemic form or by synthesis from optically-active starting materials) and
10 how to determine the tachykinin antagonist properties by the standard tests known in the art and those described hereinafter.

The compounds of the formulae (III) and (IV) are reacted under conditions of reductive amination. Typically in the compounds of the formula (III) L is hydrogen.

Typically in the compounds of the formula (IV) L¹ is an oxo group so forming an
15 aldehyde moiety (i.e. L¹ and the carbon atom to which is joined are OHC-). The reaction is typically performed at a non-extreme temperature, for example 0 - 100°C, suitably ambient temperature in a substantially inert solvent for example methanol or dichloromethane. Typical reducing agents include borohydrides such as sodium cyanoborohydride.

In an alternative, in the compounds of the formula (IV), L¹ is a leaving group such as
20 halo for example chloro or bromo or is a sulfonate for example methanesulfonate or p-toluenesulfonate. Such compounds are reacted with compounds of the formula (III) wherein L is hydrogen in the presence of a base.

The compounds of the formula (III) are known or may be prepared in conventional manner. The compounds of the formula (IV) may be prepared in a conventional manner. For
25 example when L¹ is oxo, compounds of the formula (IV) may be prepared by oxidising a compound of the formula (VII):

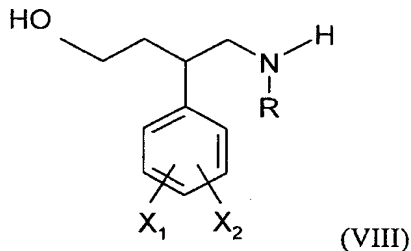


(VII)

wherein X_1 , X_2 , R and R^3 - R^6 are as hereinbefore described. Suitable oxidation conditions
 5 include Swern conditions for example oxidation with oxalyl chloride in the presence of dimethylsulfoxide. The compounds of the formula (IV) wherein L^1 is a leaving group may be prepared in conventional manner from a compound of the formula (VII).

The compounds of the formula (VII) may be prepared, for example by reacting a compound of the formula (VI) with a compound of the formula (VIII):

10



(VIII)

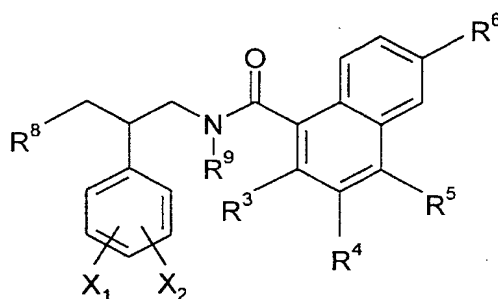
wherein R , X_1 and X_2 are as hereinbefore defined under conventional acylation conditions

The compounds of the formulae (V) and (VI) may be reacted under conventional
 15 acylation conditions wherein the compound of formula (VI) is an acid or an activated acid derivative. Typical activated acid derivatives are well known in the literature. They may be formed in situ from the acid or they may be prepared, isolated and subsequently reacted. Typically L^2 is chloro thereby forming the acid chloride. Typically the acylation reaction is performed in the presence of a non-nucleophilic base, for example di-isopropylethylamine, in
 20 a substantially inert solvent at a non-extreme temperature. The compounds of the formula (V) are known or may be prepared in a conventional manner.

The compounds of the formulae (IV) and (VII) are not only useful intermediates but also have good tachykinin antagonist activity, in particular at the NK1 receptor.

Therefore in another aspect, the present invention provides a compound of the formula (IV) or (VII) or a pharmaceutically salt or in vivo hydrolysable precursor thereof.

5 More particularly the present invention provides a compound of the formula (IX):



(IX)

10 wherein X₁, X₂ and R³-R⁶ are as hereinbefore defined;

R⁸ is -CHO; -CH₂OR¹⁰ wherein R¹⁰ is hydrogen or an ester thereof or C₁₋₆alkyl; and R⁹ is hydrogen or a group R as hereinbefore defined.

or a pharmaceutically acceptable salt or in vivo hydrolysable precursor thereof.

Suitably R⁹ is C₁₋₆alkyl for example methyl.

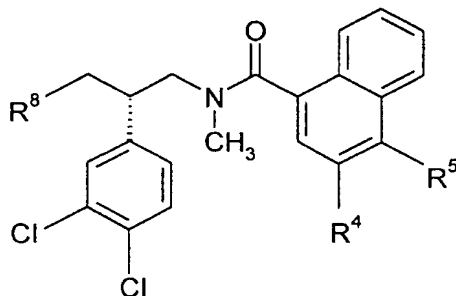
15 In one aspect R⁸ is aldehyde (-CHO) or is a derivative thereof. A suitable derivative is an acetal, for example of the formula (R^bO)CH(OR^c)- wherein R^b and R^c are independently selected from C₁₋₆alkyl or together form a C₂₋₄methylene chain thus forming a dioxo ring. More suitably R^b and R^c have the same value and are both methyl or are both ethyl.

In a further aspect R⁸ is -CH₂OR¹⁰ wherein R¹⁰ is hydrogen or C₁₋₆alkyl. Preferably
20 R¹⁰ is hydrogen, methyl or ethyl and in particular R¹⁰ is hydrogen. In yet a further aspect R¹⁰ may represent an ester forming group for example forming a group of the formula -CH₂OCOR^d wherein R^d is C₁₋₆alkyl for example methyl, aryl for example phenyl or arylC₁₋₆alkyl for example benzyl.

Acetals of -CHO and esters of hydroxymethyl (HOCH₂-) may be prepared in standard
25 manner.

Preferred values of X¹, X², R and R³-R⁶ are as described hereinabove for compounds of the formula (I). Accordingly in the compounds of the formula (IX), preferably -PhX¹X²- is 3,4-dichlorophenyl and R is methyl. A preferred class of compounds is that of the formula (X):

5



(X)

wherein R⁸ is -CHO or an acetal thereof such as (CH₃O)₂CH-; or an ester thereof for example
 10 acetoxymethyl, or R⁸ methoxymethyl or ethoxymethyl; R⁴ is cyano or nitro; and R⁵ is
 hydrogen or cyano. In particular R⁵ is hydrogen and R⁴ is cyano or nitro, most preferably
 cyano, and R⁸ is -CHO or -CH₂OH.

These compounds antagonise the NK1 receptor in particular and therefore are
 particularly beneficial in treating disease conditions mediated through such receptors, for
 15 example depression, anxiety, emesis, pain and other disease conditions identified in the
 literature.

The compounds of the formulae (IX) and (X) may be formulated and administered as
 described hereinbefore in relation to the compounds of the formula (I).

The following biological test methods, data and Examples serve to illustrate and
 20 further describe the invention.

The utility of a compound of the invention or a pharmaceutically acceptable salt or in
 vivo hydrolysable precursor thereof (hereinafter, collectively referred to as a "Compound")
 may be demonstrated by known tests and by clinical studies.

25

SP Receptor Binding Assay (Test A)

The ability of a Compound of the invention to antagonize the binding of SP at the NK1 receptor may be demonstrated with an assay using the human NK1 receptor expressed in Mouse Erythroleukemia (MEL) cells. The human NK1 receptor was isolated and
5 characterized as described in: B. Hopkins, et al. "Isolation and characterization of the human lung NK1 receptor cDNA" Biochem. Biophys. Res. Comm., 1991, 180, 1110-1117; and the NK1 receptor was expressed in Mouse Erythroleukemia (MEL) cells using a procedure similar to that described in Test B below.

In general, the Compounds of the invention having NK1 antagonist activity which
10 were tested demonstrated statistically significant binding activity in Test A with a K_i of 1 microM or much less typically being measured.

Neurokinin A (NKA) Receptor Binding Assay (Test B)

The ability of a Compound of the invention to antagonize the binding of NKA at the
15 NK2 receptor may be demonstrated with an assay using the human NK2 receptor expressed in Mouse Erythroleukemia (MEL) cells, as described in: Aharony, D., et al. "Isolation and Pharmacological Characterization of a Hamster Neurokinin A Receptor cDNA" Molecular Pharmacology, 1994, 45, 9-19.

The selectivity of a Compound for binding at the NK1 and the NK2 receptors may be
20 shown by determining its binding at other receptors using standard assays, for example, one using a tritiated derivative of NKB in a tissue preparation selective for NK3 receptors. In general, the Compounds of the invention having NK2 antagonist activity which were tested demonstrated statistically significant binding activity in Test A and Test B with a K_i of 1 microM or much less typically being measured.

25

Neurokinin B (NKB) Receptor Binding Assay (Test C)

The ability of a Compound of the invention to antagonise the binding of a selective NKB receptor ligand at the NK3 receptor may be demonstrated with an assay using the human NK3 receptor, cloned from human brain and expressed in Mouse Erythroleukemia (MEL)
30 cells. Human NK3 receptor was expressed in MEL cells with a similar procedure to that described for the human NK2 receptor in: Aharony, D., et al. "Isolation and Pharmacological

Characterization of a Hamster Neurokinin A Receptor cDNA" Molecular Pharmacology, 1994, 45, 9-19.

The selectivity of a Compound for binding at the NK1 and the NK2 receptors may be shown by determining its binding at other receptors using standard assays, for example, one using a tritiated derivative of NKB in a clonal cells expressing the human NK3 receptors. In general, the Compounds of the invention having NK2 antagonist activity which were tested demonstrated statistically significant binding activity in Test A and Test B with a K_i of 1 microM or much less typically being measured.

10 Rabbit Pulmonary Artery: NK1 in vitro functional assay (Test D)

The ability of a Compound of the invention to antagonize the action of the agonist Ac-[Arg⁶, Sar⁹, Met(O₂)¹¹] Substance P (6-11), ASMSP, in a pulmonary tissue may be demonstrated as described in Bialecki et al. Kca channel antagonists reduce NO donor-mediated relaxation of vascular and tracheal smooth muscle. *Am. J. Physiol.* 268: L152-L159, 1995.

Paired tissue segments of pulmonary artery excised from male New Zealand white rabbits are suspended between stainless steel stirrups for analyses of isometric relaxation under standard conditions in physiological salt solution (PSS) containing indomethacin (5 microM; to block cyclooxygenase) and propranolol (1 microM; to block β adrenergic receptors).

Initial tension placed on each tissue is 2 grams, which is maintained throughout the 1.0 hour equilibration period. Tissues are washed with PSS at 15 minute intervals. At the 30 and 45 minute wash the following treatments are added:

Thiorphan (1 microM; to block E.C.3.4.24.11), ((3R)-3-[(1S)-1-(3,4-Dichlorophenyl)-3-(4-[(R or S)-2-methylsulfinyl-phenyl]-piperidino)propyl]-2-ethyl-2,3-dihydroisindol-1-one) (0.03 microM; to block NK₂ receptors as described in: "Aharony D., et al. Pharmacological Characterization of ZD7944: A Novel, Potent and orally-Active Non-Peptide Neurokinin-A (NK-2) Receptor Antagonist *Eur. Respir. J.* 12 (Suppl. 12):20S, 1998"), and the given concentration of the Compound being tested. After equilibration, phenylephrine (3 microM) is added to produce steady-state contraction of the tissue and a dose relaxation curve to ASMSP is constructed. Constructed curves are complete when each tissue fails to relax

further for 2 consecutive doses. Papaverine (1 millimM) is then added to obtain a maximum reference relaxation.

For antagonists behaving in a noncompetitive manner, the percent inhibition of relaxation is determined at a given concentration of the antagonist. Percent inhibition is determined when a tested Compound produces a statistically significant reduction of the magnitude of maximum relaxation and is calculated as a percentage of the papaverine reference response. For antagonists behaving competitively, potencies are determined by calculating the negative log value of the apparent dissociation constant (pK_B) for each concentration tested. Statistical significance is determined when the P value is <0.05 using the Student's t-test for paired comparisons.

In general, the Compounds of the invention having NK1 antagonist activity which were tested demonstrated statistically significant values of the negative log apparent dissociation constant in Test D with a pK_B of 6 or much greater typically being measured.

15 NK2 in vitro functional assay (Test E)

The ability of a Compound of the invention to antagonize the action of the agonist [β -ala⁸] NKA (4-10), BANK, in a pulmonary tissue may be demonstrated as described in Bialecki et al. Kca channel antagonists reduce NO donor-mediated relaxation of vascular and tracheal smooth muscle. Am. J. Physiol. 268: L152-L159, 1995". Left and right pulmonary arteries are excised from male New Zealand white rabbits. The pulmonary arteries are cut into ring segments and the intimal surface rubbed gently to remove the endothelium. Paired tissue segments of pulmonary artery are suspended between stainless steel stirrups for analyses of isometric tension development under standard conditions in physiological salt solution (PSS) containing indomethacin, (5 microM; to inhibit cyclooxygenase).

Initial tension placed on each tissue is 2 grams, which is maintained throughout the 45 minute equilibration period. Tissues are washed with PSS at 15 minute intervals. After the 45 minute equilibration period, 3×10^{-2} M KCl is applied for 60 minutes to test tissue viability. The tissues are then washed extensively for 30 minutes. The concentration of the Compound being tested is then added for 30 minutes before constructing a cumulative concentration-response curve with BANK. The curve is considered complete when each

tissue fails to contract further for 2 consecutively increasing BANK concentrations. BaCl_2 ($3 \times 10^{-2} \text{M}$) is then added to produce a maximum reference contraction.

Percent inhibition is determined when a tested Compound produces a statistically significant reduction in the magnitude of maximum contraction and is calculated as a percentage of the BaCl_2 reference response. For antagonists behaving competitively, potencies are determined by calculating the negative log value of the apparent dissociation constant (pK_B) for each concentration tested. Statistical significance is determined when the P value is <0.05 using the Student's t-test for paired comparisons.

In general, the Compounds of the invention having NK2 antagonist activity which were tested demonstrated statistically significant values of the negative log apparent dissociation constant in Test E with a pK_B value of 6 or much greater typically being measured.

NK₁ and NK₂ in vivo functional assay (Test F)

The activity of a compound as an antagonist of NK1 and/or NK2 receptors also may be demonstrated in vivo in laboratory animals as described in: Buckner et al. "Differential Blockade by Tachykinin NK1 and NK2 Receptor Antagonists of Bronchoconstriction Induced by Direct-Acting Agonists and the Indirect-Acting Mimetics Capsaicin, Serotonin and 2-Methyl-Serotonin in the Anesthetized Guinea Pig." *J. Pharm. Exp. Ther.*, 1993, Vol 267(3), pp1168-1175. The assay is carried out as follows.

Compounds are tested in anesthetized guinea pigs pretreated with i.v. indomethacin (10 mg/kg, 20 min.), propranolol (0.5 mg/kg, 15 min.), and thiorphan (10 mg/kg, 10 min).

Antagonists or vehicle are administered i.v. and orally, 30 and 120 minutes prior to increasing concentrations of agonist, respectively. The agonists used in these studies are ASMSP (Ac-[Arg⁶,Sar⁹,Met(O₂)¹¹]-SP(6-11)) and BANK (β -ala-8 NKA4-10).

Administered i.v., ASMSP is selective for NK₁ receptors, and BANK is selective for NK₂ receptors. Maximum response is defined as zero conductance (G_L , $1/R_p$). ED_{50} values are calculated (the dose of agonist resulting in a reduction of G_L to 50% of baseline), and converted to the negative logarithm ($-\log \text{ED}_{50}$). The ED_{50} values, obtained in the presence (P) and absence (A) of antagonist, are used to calculate a Dose Ratio (P/A), an expression of

potency. Data are expressed as mean \pm SEM and statistical differences were determined using ANOVA/Tukey-Kramer and Student's t-test, with $p < 0.05$ considered statistically significant.

Compounds of the present invention exhibit marked activity in the foregoing tests and are considered useful for the treatment of those diseases in which the NK1 and/or NK2
5 receptor is implicated, for example, in the treatment of asthma and related conditions.

Results of testing of representative compounds of the present invention by the above methods are presented in the Table I

Table I

Example	Test D	Test E	Test F	
	NK1pKb	NK2pKb	NK1 P/A	NK2 P/A
1	8.99	8.26	32.5 (2 hr)	21.4 (2 hr)
2	8.1	8.7	25.0 (2 hr)	83.0 (2 hr)
36	8.13	7.86	45.0 (1 hr)	20.6 (1 hr)

10

Clinical Studies

Because of the range of effects attributable to the actions of SP, NKA and NKB, compounds which are capable of blocking their actions may also be useful as tools for further evaluating the biological actions of other neurotransmitters in the tachykinin family. As a
15 result, another feature of the invention is provided by the use of a compound of Formula I or a salt or precursor thereof as a pharmacological standard for the development and standardization of new disease models or assays for use in developing new therapeutic agents for treating diseases in which SP or NKA are implicated or for assays for their diagnosis.

20 EXAMPLES

The invention will now be illustrated by the following non-limiting examples, in which, where applicable and unless stated otherwise:

- (i) temperatures are given in degrees Celsius ($^{\circ}\text{C}$); unless otherwise stated, operations were carried out at room or ambient temperature, that is, at a temperature in the
25 range of 18-25 $^{\circ}\text{C}$;

- (ii) organic solutions were dried over anhydrous magnesium sulfate; evaporation of solvent was carried out using a rotary evaporator under reduced pressure (600-4000 pascals; 4.5-30 mm Hg) with a bath temperature of up to 60 °C;
- (iii) chromatography means flash chromatography on silica gel; thin layer chromatography (TLC) was carried out on silica gel plates;
- (iv) in general, the course of reactions was followed by TLC and reaction times are given for illustration only;
- (v) melting points are uncorrected and (dec) indicates decomposition;
- (vi) final products had satisfactory proton nuclear magnetic resonance (NMR) spectra;
- 10 (vii) when given, NMR data is in the form of delta values for major diagnostic protons, given in parts per million (ppm) relative to tetramethylsilane (TMS) as an internal standard, determined at 300 MHz using deuterated chloroform (CDCl₃) as solvent; conventional abbreviations for signal shape are used; for AB spectra the directly observed shifts are reported; coupling constants (J) are given in Hz; Ar designates an aromatic proton when such an assignment is made;
- 15 (viii) solvent ratios are given in volume:volume (v/v) terms; and
- (ix) Mass spectra (MS) were run using an automated system with atmospheric pressure chemical ionization (APCI). Where indicated, the following alternative methods of ionization were used; a) desorption chemical ionization (CI) using methane reagent gas and a direct exposure probe; or b) electron impact (EI). Masses corresponding to 20 the major isotopic component or the lowest mass for compounds with multiple masses with nearly equivalent abundance (isotope splitting) are reported.

Terms and abbreviations: Solvent mixture compositions are given as volume percentages or volume ratios. In cases where the NMR spectra are complex, only diagnostic 25 signals are reported. atm; atmospheric pressure, Boc; t-butoxycarbonyl, Cbz; benzyloxy-carbonyl, DCM; methylene chloride, DMF; N,N-dimethyl formamide, DMSO; dimethyl sulfoxide, Et₂O; diethyl ether, EtOAc; ethyl acetate, FAB; fast atom bombardment, h; hour(s), HPLC: high pressure liquid chromatography, min; minutes, NMR; nuclear magnetic resonance, 30 psi; pounds per square inch, TFA; trifluoroacetic acid, THF; tetrahydrofuran.

Examples of the compounds of the formula (I) are prepared by either reductive animation [process a); reacting compounds of the formula (III) and (IV)] or acylation [process b); reacting compounds of the formulae (V) and (VI).

Standard reductive amination refers to the typical procedure in which a solution of an amine (1-1.2 equivalents), an aldehyde (1-1.2 equivalents) and acetic acid (2 equivalents) are stirred in methanol for 5 to 60 minutes before adding NaBH₃CN (1.7 equivalents). After 1-16 h the reaction is optionally concentrated, dissolved in DCM, and washed with saturated sodium bicarbonate and then purified by chromatography.

Standard acylation refers to the typical procedure in which an acid chloride (1-1.2 equivalents) is added to a stirred solution of an amine (1-1.2 equivalents) and triethylamine (2 equivalents) in DCM. After 1-16 h the reaction is optionally concentrated, dissolved in DCM, and washed with saturated sodium bicarbonate and then purified by chromatography.

Where noted that a final compound was converted to the citrate salt, the free base was combined with citric acid (1.0 equivalents) in methanol, concentrated under reduced pressure and dried under vacuum (25-70°C). When indicated that a compound was isolated by filtration from Et₂O, the citrate salt of the compound was stirred in Et₂O for 12-18 h, removed by filtration, washed with Et₂O, and dried under vacuum at 25-70°C. In a few cases the free base was dissolved in DCM or acetonitrile, combined with citric acid in methanol, and the resultant mixture concentrated and, optionally, washed with Et₂O.

Where noted that a final compound was converted to the hydrochloride salt, a solution of HCl in Et₂O was added with stirring to a solution of the purified free base in DCM or methanol. The resulting precipitate was collected by filtration and dried under vacuum.

Example 1

N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-[(S)-2-methylsulfinylphenyl]-1-piperidinyl]butyl]-N-methyl-3-cyano-1-naphthamide

A stirred solution containing 3-cyano-1-naphthoic acid (0.1 g, 0.5 mmol), N,N-diisopropylethylamine (0.16 g, 1.26 mmol), and dry DCM (2.5 mL) was treated with a solution of tetramethylfluoroformamidinium hexafluorophosphate (TFFH) (0.16 g, 0.60 mmol) in dry DCM (1.0 mL). After 10 min, a solution containing N-[(S)-2-(3,4-dichlorophenyl)-4-[4-[(S)-2-methylsulfinylphenyl]-1-piperidinyl]butyl]-N-methylamine (0.22 g, 0.5 mmol) and dry

DCM (0.6 mL) was added, and the solution stirred for 60 h, then diluted with DCM and 1M aqueous acetic acid. After mixing, the layers were allowed to separate, the organic layer was removed, and the aqueous layer was extracted with additional DCM (2x). The organic extracts were combined, washed (saturated NaHCO_3), dried (Na_2SO_4), filtered, and the DCM evaporated in vacuo. The residue was purified by chromatography (0-10% CH_3OH in DCM) to give the title compound (0.25 g) as a white, foamy residue. MS: m/z 632 (M+H). The product was converted to the citrate salt and isolated by filtration from Et_2O to afford the N-[(S)-2-(3,4-dichlorophenyl)-4-[4-[(S)-2-methylsulfinylphenyl]-1-piperidinyl]butyl]-N-methyl-3-cyano-1-naphthamide citrate hydrate (1:1:0.75) (290 mg) as a white solid. MS: m/z 632 (M+H). Analysis for $\text{C}_{35}\text{H}_{35}\text{Cl}_2\text{N}_3\text{O}_2\text{S} \cdot \text{C}_6\text{H}_8\text{O}_7 \cdot 0.75 \text{H}_2\text{O}$: calculated: C, 58.74; H, 5.35; N, 5.01. found: C, 58.74; H, 5.24; N, 5.02. The title compound could also be converted, in similar manner, to the citrate hydrate (1.0:1.0:1.0).

Alternately, the above titled compound was prepared by reacting the amine with 3-cyano-1-naphthoyl chloride. The required acid chloride was prepared as follows: a stirred mixture containing 3-cyano-1-naphthoic acid (0.18 g, 0.93 mmol) and dry DCM (7.5 mL) was treated with oxalyl chloride (0.14 g, 1.15 mmol) and dry DMF (10 μL) at ambient temperature. After 4 h, the solvent was evaporated in vacuo. The off-white solid residue was dissolved in dry DCM and used without further purification. Using standard acylation conditions 3-cyano-1-naphthoyl chloride was reacted with N-[(S)-2-(3,4-dichlorophenyl)-4-[4-[(S)-2-methylsulfinylphenyl]-1-piperidinyl]butyl]-N-methylamine. The product was converted to the citrate salt and isolated by filtration from Et_2O to afford the citrate salt (740 mg) as a white solid. MS: m/z 632 (M+H). Analysis for $\text{C}_{34}\text{H}_{35}\text{Cl}_2\text{N}_3\text{O}_4\text{S} \cdot \text{C}_6\text{H}_8\text{O}_7 \cdot 0.5 \text{H}_2\text{O} \cdot 0.40 \text{C}_4\text{H}_{10}\text{O}_4 (\text{Et}_2\text{O})$: calculated: C, 59.26; H, 5.60; N, 4.87. found: C, 59.14; H, 5.52; N, 4.78. In a similar manner, the title compound could also be converted to the citrate hydrate (1.0:1.0:0.5).

The requisite N-[(S)-2-(3,4-dichlorophenyl)-4-[4-[(S)-2-methylsulfinylphenyl]-1-piperidinyl]butyl]-N-methylamine was prepared as follows.

(a) N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-[(S)-2-methylsulfinylphenyl]-1-piperidinyl]butyl]-N-methyl-N-Boc-amine.

(S)-N-[2-(3,4-Dichlorophenyl)-4-oxobutyl]-N-methyl-N-Boc-amine (Miller, SC; WO 9505377) (51.7 g, 149.3 mmol), 4-[(S)-2-methylsulfinylphenyl]-piperidine (Shenvi, AB;

Jacobs, RT; Miller, SC; Ohnmacht, CJ, Jr.; Veale, CA., WO 9516682) (36.7g, 164.3 mmol), and glacial acetic acid (9.9 g, 165.0 mmol) were dissolved in methanol (1000 mL), and the solution stirred for 15 min. Sodium cyanoborohydride (10.4 g, 165.5 mmol) was added in portions as a solid over 30 min. The mixture was stirred for 20 h, then treated with saturated sodium bicarbonate (500 mL). Methanol was removed in vacuo, and the aqueous residue was extracted with DCM (4x400 mL). The organic layer was washed with brine (300 mL), dried (MgSO₄), filtered, and concentrated in vacuo. The residue was purified by chromatography (0-6% methanol in DCM) to provide a white foam (77.2 g, 93%). MS: 553 (M+H). ¹H-NMR (CDCl₃) δ 1.40 (s, 9H, t-C₄H₉); 1.61-2.04 (m, 9H, CH); 2.14-2.23 (m, 2H, CH); 2.62-2.79 (m, 6H, NCH₃, SOCH₃); 2.91-3.00 (m, 3H, CH); 3.27-3.54 (m, 2H, CH); 7.00-7.09 (m, 1H, aromatic); 7.21-7.53 (m, 5H, aromatic); 7.95-8.04 (m, 1H, aromatic).

(b) N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-[(S)-2-methylsulfinylphenyl]-1-piperidinyl]butyl]-N-methylamine.

N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-[(S)-2-methylsulfinylphenyl]-1-piperidinyl]butyl]-N-methylamine-N-Boc-amine (77.0 g, 139.0 mmol) was dissolved in DCM (1200 mL). To the stirred solution was added trifluoroacetic acid (160.0 g, 1.40 mol) dropwise over 15 min. The mixture was stirred for 4 h, then additional trifluoroacetic acid (80.0 g, 0.70 mol) was added, and the mixture stirred an additional 1.5 h. The mixture was washed with aqueous sodium carbonate (225 g, 1500 mL water), water (2x500 mL), then dried (MgSO₄). Filtration and concentration left the crude product as a yellow gum. Purification by chromatography (0-20% methanol/DCM) provided a light yellow foam (61.8 g, 98%). MS: 453 (M+H). ¹H-NMR (CDCl₃) δ 1.64-2.09 (m, 7H, CH); 2.27-2.35 (m, 2H, CH); 2.46 (s, 3H, NCH₃); 2.68 (s, 3H, SOCH₃); 2.74-3.05 (m, 7H, CH); 3.39-3.78 (bs, 1H, NH); 7.07-7.10 (m, 1H, aromatic); 7.23-7.50 (m, 5H, aromatic); 7.95-7.99 (m, 1H, aromatic).

The requisite 3-cyano-1-naphthoic acid (Dewar, JS and Grisdale, PJ; J. Amer. Chem. Soc., 84, 3541-3546 (1962) was prepared as follows.

(c) 3-Cyano-1-naphthoic acid.

Using the procedure of Rule, HG and Thompson, SB; J. Chem. Soc. 1764-1767 (1937), 1,8-naphthalic anhydride was brominated and converted to 3-bromo-1-naphthoic acid. This was esterified to methyl 3-bromo-1-naphthoate according to the following procedure.

3-Bromo-1-naphthoic acid (103.0 g, 410 mmol) was dissolved in DCM (1250 mL) and the solution cooled to 0°C. Oxalyl chloride (67.5 g, 532 mmol) was added in one portion followed by a catalytic amount of DMF (1.5 mL), and the resulting solution allowed to warm to ambient temperature and stir for 4 hours. The mixture was evaporated in vacuo, and the residue concentrated a second time from toluene. The resultant acid chloride was dissolved in methanol (1250 ml) and stirred at ambient temperature for 18 h. The mixture was evaporated in vacuo, and the residue purified by chromatography (eluent: DCM:hexanes 1:3) to provide methyl 3-bromo-1-naphthoate as a white solid (106.9 g, 98%). ¹H-NMR (CDCl₃) δ 4.01 (s, 3H, CO₂CH₃); 7.50-7.69 (m, 2H, aromatic); 7.78-7.87 (d, 1H, aromatic); 8.18 (s, 1H, aromatic); 8.25 (s, 1H, aromatic); 8.80-8.94 (d, 1H, aromatic). Using the procedure of Dewar, JS and Grisdale, PJ; J. Amer. Chem. Soc., 84, 3541-3546 (1962), methyl-3-bromo-1-naphthoate was converted to methyl 3-cyano-1-naphthoate and then saponified (LiOH) to the title compound.

15 **Example 1A**

The title compound of Example 1 may also be prepared in the following manner:

a) Anhydrous dimethylsulphoxide (1.69 g) in dichloromethane (5 ml) was added to oxalyl chloride (1.37 g) in dichloromethane (12 ml) at -60°C to -50°C. N-[(S)-2-(3,4-dichlorophenyl)-4-oxo-butyl]-N-methyl-3-cyano-1-naphthamide (2.31 g) in dichloromethane (14 ml) was added to this solution, with stirring. After 30 minutes triethylamine (2.19 g) was added and the reaction was stirred at a low temperature for a further hour before being allowed to warm to ambient temperature. The reaction was quenched with HCl, and the organic phase was washed with HCl, saturated NaHCO₃ and brine. The organic phase was then added, dropwise, to a slurry of 4-[(S)-2-methylsulfinylphenyl]piperidine (1.33 g) in dichloromethane at ambient temperature. After 15 minutes borane-pyridine complex (0.25 g) was added. The reaction was stirred overnight, quenched with water and the dichloromethane phase was washed with brine and concentrated under reduced pressure to give a pale brown foam.

This was treated with an equivalent of fumaric acid in hot ethanol. The solution was stirred at 70°C and allowed to cool slowly to ambient temperature to form crystals of the hydrogen fumarate of the title product (recrystallised from ethanol/water).

Example 2**N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-(4-methoxy-(S)-2-methylsulfinylphenyl)-1-piperidinyl]butyl]-N-methyl-3-cyano-1-naphthamide citrate**

- In the same manner as Example 1A, anhydrous dimethylsulphoxide in
- 5 dichloromethane was added to oxalyl chloride in dichloromethane at -60°C to -50°C.
- N-[(S)-2-(3,4-dichlorophenyl)-4-oxo-butyl]-N-methyl-3-cyano-1-naphthamide in dichloromethane was added to this solution, with stirring. After 30 minutes, triethylamine was added and the reaction was stirred at a low temperature for a further 3.5 hours before being allowed to warm to ambient temperature. The reaction was quenched with HCl, and the
- 10 organic phase was washed with HCl, saturated NaHCO₃ and brine. The organic phase was then added to a solution of 4-[4-methoxy-(S)-2-methylsulfinylphenyl]piperidine in methanol at 20°C. After 15 minutes borane-pyridine complex was added over 45 minutes. The reaction was stirred for 20 hours, quenched with HCl and the dichloromethane phase was washed with HCl, NaHCO₃ and brine and concentrated under reduced pressure to give a yellow foam.
- 15 This was treated with an equivalent of fumaric acid in hot ethanol. The solution was stirred at 70°C for 1 hour, heated to reflux and water added dropwise. After a further hour at reflux the mixture was allowed to cool slowly to ambient temperature to form crystals of the hydrogen fumarate of the title product (recrystallised from ethanol/water).

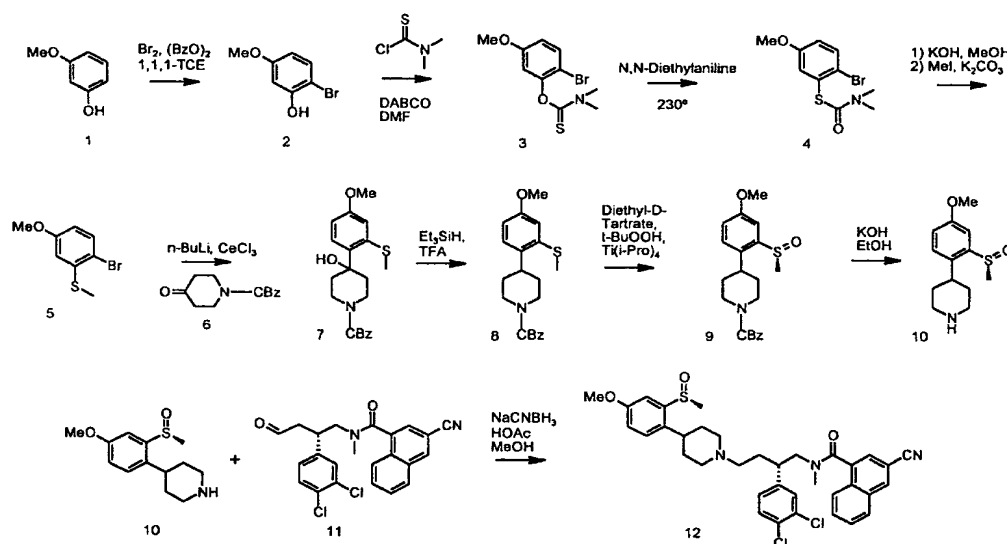
- In another procedure the title compound was prepared by reductive amination in
- 20 methanol with acetic acid and sodium cyanoborohydride and was converted to the citrate salt as follows.

- To a stirred solution of N-[(S)-2-(3,4-dichlorophenyl)-4-oxo-butyl]-N-methyl-3-cyano-1-naphthamide (0.154 g) and 4-(4-methoxy-2-(S)-methylsulfinylphenyl)piperidine (0.097 g) in 7 ml MeOH was added 35 ml of acetic acid. Mixture was stirred for 30 minutes
- 25 and 0.045g of sodium cyanoborohydride was added (as a solution in 2 ml MeOH). The reaction mixture was stirred at room temperature under N₂ atmosphere overnight (18 h). At the end of this period the reaction was quenched with 10 ml sat'd NaHCO₃, evaporated, dissolved in 10 ml H₂O, and extracted with CH₂Cl₂. The organic layers were combined, dried over Na₂SO₄, filtered, and concentrated under reduced pressure to give a foam which was
- 30 purified by chromatography on silica (19:1, CH₂Cl₂:MeOH w/0.5% NH_{3(aq)}). Purified product was dissolved in 3 ml CH₂Cl₂ and treated with 50 ml Et₂O containing 3 ml HCl_(g)

sat'd Et₂O. After stirring for 10 minutes the precipitate was filtered under a steady stream of N₂ to give 0.210g of white powder;

mp 165-170°C; ¹H NMR (DMSO-d₆) δ 1.60-2.40 (m,5), 2.55-2.65 (m,3), 2.71 (s,3), 2.80-3.30 (m,5), 3.36 (s,3), 3.45-3.70 (m,3), 3.82 (s,3), 6.85-7.09 (m,10), 8.10 (m,1), 8.63 (m,1), 10.64 (m,1); MS: m/z 662 (M+H).

The requisite 4-(4-methoxy-2-(S)-methylsulfinylphenyl)-piperidine was prepared as follows.



10 (a) 2-Bromo-5-methoxyphenol (2).

To a solution of 3-methoxyphenol (129.03 g) and benzoyl peroxide (1.00 g) in 500 mL 1,1,1-trichloroethane (TCE) was slowly added a solution of bromine (167.90 g in 150 mL in 1,1,1-TCE) over 1 h. During the addition the reaction flask was irradiated with a GE sunlamp (275 watt, 120 volt) which caused a gentle reflux to occur. The HBr released was trapped in a beaker containing a solution of 126.02 g NaHCO₃ and 800 mL H₂O. When the addition of bromine was complete the reaction mixture was purged with N₂ for 20 minutes. The reaction mixture was extracted with saturated NaHCO₃ until the pH of the aqueous extract was neutral.

The organic layer was dried over anhydrous Na₂SO₄, filtered, and concentrated under reduced pressure to give a reddish oil. The crude product was purified by vacuum distillation (150 °C, 150 millitor) to give 161.78 g of a viscous liquid; ¹H NMR (CDCl₃) δ 3.77 (s, 3), 5.57 (s, 1), 6.42 (m, 1), 6.60 (d, 1), 7.30 (d, 1).

(b) 2-Bromo-5-methoxy-(N,N-dimethylthiocarbamoyloxy)phenol (3).

To a stirred solution of 2-bromo-5-methoxyphenol (161.78 g) and 1,4-diazabicyclo-[2.2.2]octane (180.03 g) in 1 L DMF was slowly added 200 g of dimethylthiocarbamoyl chloride in four separate 50 g portions over 30 min. When the addition was complete the mixture was stirred overnight (18 h) under N₂ atmosphere. At the end of this period the mixture was poured into 4 L distilled H₂O with rapid stirring. The precipitated product was collected by filtration and washed with H₂O. The crude product was air-dried for 4 h and crystallized from methanol to give white crystals (139.19 g); ¹H NMR (300 MHz, CDCl₃) δ 3.38 (s, 3), 3.47 (s, 3), 3.79 (s, 3), 6.71 (m, 2), 7.45 (m, 1); MS: m/z 290 (M+H).

10 (c) 4-Bromo-3-(N,N-dimethylcarbamoylthio)methoxybenzene (4).

A solution of 2-bromo-5-methoxy-(N,N-dimethylthiocarbamoyloxy)phenol (139.19 g) and N,N-diethylaniline (350 mL) was degassed (4 cycles) and then heated under reflux under N₂ for 3.5 h. The resulting brown solution was concentrated (short path distillation) to approximately 100 mL and the residue was poured into 500 mL of ice cold 6N HCl with rapid stirring. The mixture was cooled to room temperature, 100 mL Et₂O was added, and a heavy precipitate formed which was collected by filtration. This tan precipitate (crude product) was briefly air-dried and set aside. The filtrate was extracted with Et₂O. Et₂O extracts were combined, dried over MgSO₄, filtered, and concentrated under reduced pressure to give a brownish solid (additional crude product). The crude product was purified by crystallization from methanol to give off-white crystals (82.04 g). ¹H NMR (300 MHz, CDCl₃) δ 3.05 (br s, 3), 3.12 (br s, 3), 3.79 (s, 3), 6.82 (dd, 1), 7.19 (d, 1), 7.55 (d, 1); MS: 290 (M+H).

(d) 4-Bromo-3-(methylthio)-methoxybenzene (5).

To a stirred solution of KOH (120.01 g) in 500 mL methanol was added 82.04 g of 4-bromo-3-(N,N-dimethylcarbamoylthio)methoxybenzene. The mixture was heated under reflux under N₂ atmosphere for 2 h, then cooled to 0 °C and neutralized with 400 mL of 6N HCl. The mixture was cooled to 0 °C and extracted with DCM. The organic extracts were combined, dried over Na₂SO₄, filtered, and concentrated under reduced pressure to give a light brown liquid. This liquid was dissolved in 600 mL anhydrous DMF and treated with 80.90 g anhydrous K₂CO₃. The resulting mixture was stirred for 20 min and then 68.40 g of methyl iodide was slowly added over 15 min. The resulting mixture was stirred at room temperature under N₂ atmosphere overnight (18 h). At the end of this period the reaction mixture was

poured into 2.8 L distilled H₂O and extracted with Et₂O. The organic layers were combined, dried over MgSO₄, filtered, and concentrated under reduced pressure to give a pale yellow liquid (65.03g). ¹H NMR (CDCl₃) δ 2.45 (s, 3), 3.80 (s, 3), 6.55 (dd, 1), 6.66 (d, 1), 7.39 (d, 1).

5 (e) 4-Hydroxy-4-(4-methoxy-2-methylthiophenyl)-N-Cbz-piperidine (7).

Cerium (III) chloride heptahydrate (181.38 g) was heated under high vacuum at 100 °C for 2 days then at 140 °C for two days. This material was transferred to a dry flask equipped with mechanical stirrer, suspended in 700 mL anhydrous THF, and stirred while cooling to -78 °C. A solution of 4-bromo-2-(methylthio)methoxybenzene in 500 mL
10 anhydrous THF was cooled to -78 °C and treated dropwise with n-butyllithium (111.5 mL of a 2.5 M solution in hexane) over 1 hour. The temperature of the reaction flask was kept below -70 °C during the addition. This mixture was stirred at -78 °C for 1.5 hours and transferred via wide bore insulated cannula into the flask containing the stirred suspension of CeCl₃ at -78 °C. The resulting peach colored suspension was stirred for 1.5 h at -78 °C and then a
15 solution of 1-benzyloxycarbonyl-4-piperidone (65.10g in 200 mL anhydrous THF) was added via cannula over 30 minutes. When the addition was complete the reaction mixture was warmed to room temperature and stirred overnight (18 h). At the end of this period the reaction mixture was quenched with 500 mL saturated NH₄Cl and stirred for 30 minutes. The organic layer was decanted, concentrated under reduced pressure, and set aside. The
20 remaining grayish suspension was stirred with 1 L DCM and filtered through Celite. The Celite filter cake was washed with DCM. All organic extracts were combined, dried over Na₂SO₄, filtered, and concentrated under reduced pressure to give a viscous oil which was purified by chromatography on silica (1:1, EtOAc:hexane) to give 85.00 g of an oil. ¹H NMR (CDCl₃) δ 1.99 (m,2), 2.12 (m, 2), 2.52 (s, 3), 3.39 (m, 2), 3.81 (s, 3), 4.10 (m, 3), 5.15 (s, 2),
25 6.71 (dd, 1), 6.95 (d, 1), 7.24 (d, 1), 7.37 (m, 5); MS: 387 (M+H).

(f) 4-(4-Methoxy-2-methylthiophenyl)-N-Cbz-piperidine (8).

To an ice-cooled, rapidly stirred slurry of 4-hydroxy-4-(4-methoxy-2-(methylthio)-phenyl)-N-Cbz-piperidine (50.09 g) in triethylsilane (29.12 g) was slowly added trifluoroacetic acid (29.60 g). When addition was complete the mixture was warmed to room
30 temperature and stirred overnight (18 h). At the end of this period the mixture was poured into 300 mL saturated NaHCO₃ and extracted with DCM. Extracts were combined, dried over

Na₂SO₄, filtered, and concentrated under reduced pressure to give an oil. The product was purified by chromatography on silica (40:1 to 20:1 gradient, DCM:EtOAc) to give 42.50 g of an oil. ¹H NMR (CDCl₃) δ 1.57 (m,2), 1.83 (d,2), 2.46 (s,3), 2.91 (m,2), 3.06 (tt,1), 3.80 (s,3), 4.33 (m,2), 5.14 (s,2), 6.68 (dd,1), 6.76 (d,1), 7.04 (d,1), 7.36 (m,5); MS: m/z 394 (m+Na).

5 (g) 4-(4-Methoxy-2-(S)-methylsulfinylphenyl)-N-Cbz-piperidine (9).

To a 500 mL flask was added 11.56 g diethyl-D-tartrate, 140 mL anhydrous DCM, 7.96 g titanium (IV) isopropoxide, and 0.50 g H₂O. The pale yellow solution was stirred for 30 minutes and then treated with 10.78 g of 4-(4-methoxy-2-methylthiophenyl)-N-Cbz-piperidine dissolved in 40 mL DCM. The reaction mixture was then immersed in a
10 water/glycol bath pre-chilled to -30 °C. After stirring for 30 min (bath temperature -36°C) 5.6 mL of a 6M solution of *tert*-butylhydroperoxide in nonane was slowly added to the reaction mixture and stirred for 6 days under N₂ atmosphere (bath temperature -38 °C). At the end of this period the reaction was quenched with 50 mL H₂O and stirred vigorously for 1 hour while warming to room temperature. The mixture was then treated with 100 mL of 2.5 M NaOH
15 and stirred for an additional 20 min, filtered through Celite and the layers were separated.

The filter cake was washed with DCM twice and each portion was used to extract the aqueous layer. The organic extracts were combined, dried over Na₂SO₄, filtered, and concentrated under reduced pressure. This gave a light yellow oil which was purified by chromatography on silica (4:1, EtOAc:DCM). ¹H NMR (CDCl₃) δ 1.62 (m, 2), 1.79 (m, 2),
20 2.86 (m, 3), 2.87 (s, 3), 4.34 (m, 2), 5.16 (s, 2), 7.00 (dd, 1), 7.18 (d, 1), 7.36 (m, 5), 7.52 (d, 1); MS: m/z 410 (m+Na).

(h) 4-(4-Methoxy-2-(S)-methylsulfinylphenyl)piperidine (10).

To a solution of KOH (1.50 g) in 20 mL of 1:1 EtOH:H₂O was added 1.23 g of 4-(4-methoxy-2-(S)-methylsulfinylphenyl)-N-Cbz-piperidine. The resulting mixture was heated
25 reflux under N₂ atmosphere for 18 h, evaporated, dissolved in 10 mL H₂O, and extracted with CHCl₃. The organic extracts were combined, dried over Na₂SO₄, filtered, and concentrated under reduced pressure. The resulting residue was purified by chromatography on silica (19:1, DCM:MeOH with 0.5% aqueous NH₄OH) to give 0.38 g of white solid. ¹H NMR (CDCl₃) δ 1.69 (m,2), 1.82 (m,2), 2.38 (m,1), 2.70 (s,3), 2.75 (m,2), 3.22 (m,2), 3.88 (s,3),
30 7.01 (dd,1), 7.28 (d,1), 7.51 (d,1); MS: 254 (M+H).

The intermediate N-[2-(S)-(3,4-dichlorophenyl)-4-oxobutyl]-N-methyl-3-cyano-1-naphthamide was prepared as follows.

(i) 3-Cyano-1-naphthoyl chloride.

3-Cyano-1-naphthoic acid (Example 1) (15.9 g, 80.6 mmol) was suspended in DCM (450 mL). To the stirred suspension was added at ambient temperature oxalyl chloride (12.8 g, 100 mmol) in one portion followed by a catalytic amount (5 drops) of DMF. The mixture was stirred for 5 hours giving a clear solution. The mixture was concentrated in vacuo, and the residue concentrated twice from toluene to provide the crude acid chloride as a light yellow solid (17.4 g, quantitative). ¹H-NMR (300 MHz, d₆ acetone) δ 7.86-7.91 (t, 1H, aromatic); 7.98-8.04 (t, 1H, aromatic); 8.28-8.32 (d, 1H, aromatic); 8.66-8.72 (d, 1H, aromatic); 8.80 (s, 1H, aromatic); 8.93 (s, 1H, aromatic).

(j) N-[(S)-2-(3,4-Dichlorophenyl)-4-hydroxybutyl]-N-methyl-3-cyano-1-naphthamide.

(S)-2-(3,4-Dichlorophenyl)-4-hydroxybutylamine (Miller, SC; WO 9410146) (20.8g, 83.8 mmol) was dissolved in DCM (700 mL). To the stirred solution was added 10% aqueous sodium bicarbonate (300 mL), and the mixture cooled to 0 °C. A solution of 3-cyano-1-naphthoyl chloride (17.4 g, 80.6 mmol), dissolved in DCM (300 mL) was added dropwise over 30 minutes. The mixture was then allowed to warm to ambient temperature and stir for 20 h. The layers were separated, and the aqueous phase washed with DCM (300 mL). The combined organic layers were dried (Na₂SO₄), filtered, and evaporated in vacuo to give a white foam. Purification by chromatography (silica gel; 0-25% acetonitrile in DCM) provided the desired product as a white foam (27.0 g, 78%). ¹H-NMR (DMSO-d₆) δ 1.46-1.60 (m, 1H, CH); 1.77-1.91 (m, 3H, CH); 4.38-4.41 (t, 1H, CH); 4.54-4.57 (t, 2H, CH); 6.43 (broad, 1H, OH); 6.84-7.26 (m, 2H, aromatic); 7.44-7.54 (m, 3H, aromatic); 7.57-7.80 (m, 7H, aromatic); 8.04-8.33 (m, 2H, aromatic); 8.61 (s, 1H, aromatic).

In an alternative N-[(S)-2-(3,4-dichlorophenyl)-4-hydroxybutyl]-N-methyl-3-cyano-1-naphthamide may be prepared as follows: To a stirred slurry of 3-cyano-1-naphthoic acid (4.53 g) in acetonitrile (36 ml) at ambient temperature, was added 1-hydroxybenzotriazole (0.31 g) and subsequently (S)-2-(3,4-dichlorophenyl)-4-hydroxybutylamine (8.33 g) in acetonitrile. The mixture was stirred for 15 minutes before 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (5.26 g) in 1:1 acetonitrile:water was added dropwise over 1 hour. The mixture was stirred at ambient temperature for 18 hours, and HCl (68 ml) and

methyl t-butyl ether (68 ml) were added consecutively. The organic phase was treated with NaOH, stirred at 45°C for 3 hours, cooled, washed and concentrated under reduced pressure to give a foam. This foam was redissolved in acetonitrile, heated to 80°C, water was added and then cooled to give the desired product as a white solid.

5 (k) N-[(S)-2-(3,4-Dichlorophenyl)-4-oxobutyl]-N-methyl-3-cyano-1-naphthamide.

A solution of oxalyl chloride (15.9 g, 125.4 mmol) dissolved in DCM (350 mL) was cooled to -78°C. DMSO (19.6 g, 251 mmol) was added dropwise over 10 minutes while maintaining the temperature of the reaction mixture below -70°C. The mixture was stirred for 30 min at -78°C. A solution of N-[(S)-2-(3,4-dichlorophenyl)-4-hydroxybutyl]-N-methyl-3-
 10 cyano-1-naphthamide (26.8 g, 62.7 mmol) was dissolved in DCM (350 mL) and added dropwise over 30 min while maintaining the temperature of the mixture below -70°C. The mixture was allowed to stir for one h at -78 °C, then warmed to -50 °C and stirred for another 30 minutes. The mixture was cooled to -78 °C and a solution of triethylamine (25.4 g, 251 mmol) dissolved in DCM (70 mL) was added dropwise over 10 min. The mixture was then
 15 allowed to warm gradually to ambient temperature and stir for 20 hours. The mixture was then washed with 0.5N hydrochloric acid (2x250 mL), water (250 mL), and saturated sodium bicarbonate (250 mL). The organic layer was dried (Na₂SO₄), filtered, and concentrated in vacuo. The residue was purified by chromatography (silica gel; 0-20% Et₂O in DCM) to provide the desired product as a light yellow foam (26.0 g, 97%). MS: 425 (M+H). ¹H-NMR
 20 (DMSO-d₆) δ 2.63 (bs, 3H, NCH₃); 2.99-3.93 (m, 5H, CH); 6.91-7.15 (m, 1H, aromatic); 7.33-7.81 (m, 6H, aromatic); 8.62 (s, 1H, aromatic); 9.45 and 9.73 (singlets, 1H total, CHO).

Example 3

25 N-[2-(4-Chlorophenyl)-4-[4-[(S)-2-methylsulfinylphenyl]-1-piperidinyl]butyl]-N-methyl-3-nitro-1-naphthamide citrate.

Using standard reductive amination conditions 4-[(S)-2-methylsulfinylphenyl]-piperidine (Shenvi, AB; Jacobs, RT; Miller, SC; Ohnmacht, CJ, Jr.; Veale, CA. WO 9516682) was reacted with N-[2-(4-chlorophenyl)-4-oxobutyl]-N-methyl-3-nitro-1-naphthamide and converted to the citrate salt. MS m/z 618 (M+H); analysis for
 30 C₃₄H₃₆ClN₃O₄S•1.08 C₆H₈O₇•1.0 H₂O: calculated: C, 57.63; H, 5.57; N, 4.98; found: C, 57.67; H, 5.47; N, 4.78.

The required aldehyde was prepared as follows.

(a) 2-[[3-Cyano-3-(4-chlorophenyl)]propyloxy]-2H-tetrahydropyran.

To a stirred cooled (0 °C) mixture of 60% sodium hydride (3.73 g, 93.3 mmol) in THF (80 mL) was added dropwise a solution of 4-chlorobenzylcyanide (13.0 g, 85.8 mmol) in THF (20 mL) and the solution was stirred at room temperature for 3 h. The solution was cooled (ice bath) and 2-(2-bromoethoxy)-2H-tetrahydropyran (15 g, 71.7 mmol) was added dropwise and the solution stirred at room temperature overnight. Saturated ammonium chloride was added and the mixture was extracted with EtOAc. The combined organic extracts were dried (MgSO₄), filtered, and concentrated in vacuo. Purification by chromatography (30%, 50%, 60% and 80% DCM in hexane) provided the title compound (19.7 g, 98% yield) as a yellow oil. ¹H-NMR (CDCl₃): δ 1.53-1.64 (m, 4H, CH) 1.71-1.82 (m, 2H, CH) 2.09-2.16 (m, 2H, CH) 3.52-3.57 (m, 2H, CH) 3.80-3.93 (m, 2H, CH) 4.05-4.10 (t, 1H, CH) 4.55-4.60 (m, 1H, CH) 7.28-7.41 (m, 4H, ArH). MS m/z 284 (M+H).

(b) 2-[[4-Amino-3-(4-chlorophenyl)]butyloxy]-2H-tetrahydropyran.

To a mixture of Raney Nickel (8.0 g) in ethanol (20 mL) was added a solution of 2-[[3-cyano-3-(4-chlorophenyl)]propyloxy]-2H-tetrahydropyran (25 g, 89.4 mmol) in ethanol (160 mL). Nitrogen was bubbled through the mixture for 5 min and ammonium hydroxide (30%, 120 mL) was added. The mixture was set on Parr apparatus under hydrogen (50 psi) for 5 days and filtered through Celite. The filtrate was concentrated, DCM and water were added and the layers separated. The organic layer was dried (MgSO₄), filtered, and concentrated in vacuo. Purification by chromatography (1-5% methanol in DCM) provided the title compound (13.0 g, 51%) as a light yellow oil. ¹H-NMR (CDCl₃): δ 1.51 (m, 4H, CH) 1.65 (m, 1H, CH) 1.74-1.82 (m, 2H, CH) 1.95-2.01 (m, 1H, CH) 2.76-2.97 (m, 3H, CH) 3.16-3.18 (m, 1H, CH) 3.41-3.44 (m, 1H, CH) 3.57-3.80 (m, 2H, CH) 4.41-4.49 (dd, 1H, CH) 7.11-7.16 (m, 2H, ArH) 7.28-7.30 (m, 2H, ArH). MS 284 (M+H).

(c) 4-Amino-3-(4-chlorophenyl)-1-butanol.

To a stirred solution of 2-[[4-amino-3-(4-chlorophenyl)]butyloxy]-2H-tetrahydropyran (13.0 g, 45.7 mmol) in methanol (90 mL) was added 6N HCl (11 mL) and the solution was stirred at room temperature overnight. The solvent was removed in vacuo and the residue dissolved in water. The aqueous solution was extracted with Et₂O, the pH was adjusted to 14 with 5N sodium hydroxide and the mixture was extracted with EtOAc. The combined EtOAc

extracts were washed with saturated sodium chloride solution, dried (MgSO_4), filtered and concentrated in vacuo to provide the title compound (9.0 g, 99%). $^1\text{H-NMR}$ (CDCl_3): δ 1.80-1.96 (m, 2H, CH) 2.53 (s, 3H, OH, NH) 2.71-2.75 (m, 1H, CH) 2.83-3.00 (m, 2H, CH) 3.49-3.57 (m, 1H, CH) 3.63-3.70 (m, 1H, CH) 7.10-7.15 (dd, 2H, ArH) 7.27-7.30 (dd, 2H, ArH).

5 MSm/z 200 (M+H).

(d) 3-(4-Chlorophenyl)-4-(ethoxycarbonylamino)-1-butanol.

Ethyl chloroformate (4.7 mL, 49.5 mmol) was added dropwise to a stirred cooled (-40 °C) solution of 3-(4-chlorophenyl)-4-amino-1-butanol (9.0 g, 45 mmol) and triethylamine (7.2 mL, 51.8 mmol) in DCM (125 mL). The solution was stirred at room temperature for 30
10 min and poured into 1N HCl (60 mL). The organic layer was washed with 1N HCl (70 mL), saturated sodium bicarbonate (70 mL) and saturated sodium chloride; dried (MgSO_4), filtered and the solvent removed to provide the title compound (11.4 g, 93%) as a yellow oil. $^1\text{H-NMR}$ (CDCl_3): δ 1.18-1.23 (t, 3H CH) 1.75-1.84 (m, 1H, CH) 1.90-1.99 (m, 1H, CH) 2.94-2.99 (m, 1H, CH) 3.21-3.30 (m, 1H, CH) 3.47-3.65 (m, 3H, CH) 4.04-4.11 (q, 2H, CH) 4.58
15 (s, 1H, OH or NH) 7.12-7.15 (d, 2H, ArH) 7.26-7.37 (m, 2H, ArH); MS m/z 272 (M+H).

(e) 3-(4-Chlorophenyl)-4-N-methylamino-1-butanol.

This material has been reported (H. Kubota, A. Kafefuda, H. Nagaoka, O. Yamamoto, K. Ikeda, M. Takeuchi, T. Shibanuma, Y. Isomura, Chem. Pharm. Bull., 46(2), 242-254 (1998)); however, the preparation was not exemplified and is therefore presented here. To a
20 stirred cooled (0 °C) mixture of lithium aluminum hydride (3.36 g, 93 mmol) and THF (55 mL) was added dropwise a solution 3-(4-chlorophenyl)-4-(ethoxycarbonylamino)-1-butanol (11.4 g, 42mmol) in THF (110 mL). The mixture was heated under reflux for 1 h, cooled (ice bath) and saturated sodium sulfate (14 mL) was added. The mixture was stirred at room temperature for 30 min and sodium sulfate (14 g) was added. The mixture was stirred at room
25 temperature for 30 min, filtered through Celite, washed with THF, and the filtrate concentrated in vacuo. Chromatography (1-10% methanol in DCM) provided the title compound (5.85 g, 65%) as a yellow oil. $^1\text{H-NMR}$ (CDCl_3) δ 1.86-1.94 (m, 2H, CH) 2.44 (s, 3H, CH) 2.69-2.86 (m, 5H, CH, OH and NH) 3.51-3.58 (m, 1H, CH) 3.66-3.77 (m, 1H, CH) 7.09-7.12 (d, 2H, CH) 7.25-7.29 (d, 2H, CH). MS m/z 214 (M+H).

30 (f) N-[2-(4-Chlorophenyl)-4-hydroxybutyl]-N-methyl-3-nitro-1-naphthalenecarboxamide.

To a stirred mixture of 3-nitro-1-naphthoic acid (Kice, JL, Lotey H; J. Org. Chem., 54, 3596 (1989) (0.76 g, 3.5 mmol) in dry DCM (12 mL) was added oxalyl chloride (0.38 mL, 4.38 mmol) and DMF (30 μ L). The solution was stirred at room temperature for 3 h and concentrated to provide the acid chloride (0.824 g, quantitative) as a off-white solid which
5 was used without further purification. To a stirred, cooled (0 °C) mixture of 3-(4-chlorophenyl)-4-methylamino-1-butanol (0.745 g, 3.5 mmol), DCM (30 mL) and 1N NaOH (4.37 mL) was added dropwise a solution of 3-nitro-1-naphthoyl chloride (0.824 g, 3.5 mmol) in DCM (12 mL). The mixture was stirred at 0 °C for 2.5 h, water added, the layers separated and the aqueous layer was extracted with DCM. The combined organic extracts were dried
10 (MgSO_4), filtered, and concentrated in vacuo. Chromatography (0%, 50%, 100% EtOAc in Et_2O), provided the title compound (1.25 g, 87%) as a light yellow solid. MS m/z 413 (M+H).
(g) N-[2-(4-Chlorophenyl)-4-oxobutyl]-N-methyl-3-nitro-1-naphthamide.

To a stirred cooled (-78 °C) solution of oxalyl chloride (0.4 mL, 4.55 mmol) in DCM (10 mL) was added a solution of DMSO (0.64 mL, 9.10 mmol) in DCM (5 mL). The solution
15 was stirred at -78 °C for 5 min and a solution of N-[2-(4-chlorophenyl)-4-hydroxybutyl]-N-methyl-3-nitro-1-naphthalenecarboxamide (1.25 g, 3.03 mmol) in DCM (6 mL) and DMSO (3.4 mL) was added dropwise. The solution was stirred at -78 °C for 15 min and triethylamine (2.54 mL, 18.2 mmol) was added. The solution was then stirred at -78 °C for 30 min and at room temperature for 2 h. DCM (75 mL) and 1N HCl (75 mL) were added, the layers
20 separated, and the organic layer was dried (MgSO_4), filtered, and concentrated in vacuo. Chromatography (silica gel; DCM in Et_2O , 1:1) provided the desired compound (1.15 g, 92%) as a light yellow solid. MS m/z 411 (M+H).

Example 4

25 **N-[2-(4-Chlorophenyl)-4-[4-[(S)-2-methylsulfinylphenyl]-1-piperidinyl]butyl]-N-methyl-3-cyano-1-naphthamide citrate.**

Using standard reductive amination conditions 4-[(S)-2-methylsulfinylphenyl]-piperidine (Shenvi, AB; Jacobs, RT; Miller, SC; Ohnmacht, CJ, Jr.; Veale, CA., WO 9516682) was reacted with N-[2-(4-chlorophenyl)-4-oxobutyl]-N-methyl-3-cyano-1-naphthalenecarboxamide and converted to the citrate salt. ^1H NMR (CDCl_3) (amide rotational
30

isomers evident) δ 8.19 (s), 7.92 (m), 7.67-7.32 (br m), 6.98-6.58 (br m), 4.49-3.98 (br m), 3.49-1.25 (br m), 0.87 (t, $J=7.5$); MS m/z 598.3 (M+H).

The requisite aldehyde was prepared as follows.

(a) N-[2-(4-Chlorophenyl)-4-hydroxybutyl]-N-methyl-3-cyano-1-naphthamide.

5 Oxalyl chloride (195 μ L, 2.23 mmol) was added to a solution of 3-cyano-1-naphthoic acid (Example 1, sub-part (c)) (400 mg, 2.03 mmol) in DCM (10 mL). The solution was stirred for three hours, during which time three portions (30 μ L each) of 10% DMF in DCM were added. The solution was concentrated to a white powder under reduced pressure, dried under vacuum, and dissolved in DCM (15 mL). After cooling to 0 °C, N-[2-(4-chlorophenyl)-
10 4-hydroxybutyl]-N-methylamine (Example 3) (434 mg, 2.03 mmol, dissolved in 5 mL DCM) and NaOH (1.0 M, 2.54 mL) were added. After warming to room temperature stirring was continued overnight. The mixture was extracted with 30 mL portions of 0.5 M HCl and saturated sodium bicarbonate, dried ($MgSO_4$), filtered, and concentrated under reduced pressure to a light yellow foam (692 mg, 1.76 mmol, 87%). 1H NMR ($CDCl_3$) (amide
15 rotational isomers evident) δ 8.09 (s), 7.85 (m), 7.72-7.50 (br m), 7.43-4.35 (br m), 6.92 (d, $J=6.3$), 6.85 (d, $J=7.8$), 6.69 (m), 6.65 (m), 4.57 (br m), 3.99 (br m), 3.70 (m), 3.50-3.10 (br m), 2.67 (s), 2.03 (m), 1.89 (m), 1.58 (m); MS m/z 393.0 (M+H).

(b) N-[2-(4-Chlorophenyl)-4-oxobutyl]-N-methyl-3-cyano-1-naphthamide.

A solution of DMSO (356 μ L, 5.01 mmol) in DCM (5 mL) was added dropwise over
20 5 min to a stirred solution of oxalyl chloride (219 μ L, 2.51 mmol) in DCM (5 mL) at -70 °C.

After stirring for 15 min, N-[2-(4-chlorophenyl)-4-hydroxybutyl]-N-methyl-3-cyano-1-naphthamide (788 mg, 2.01 mmol) was added dropwise as a solution in DCM (5 mL).

Stirring was continued for 45 min at -70 °C, warmed to -45 °C, and stirred for 30 min.

The solution was cooled to -70 °C and triethylamine (1.41 mL, 10.03 mmol)
25 (dissolved in 5 mL of DCM) was added dropwise. After stirring 15 min, the mixture was allowed to warm to room temperature, diluted with DCM, and extracted with 0.5 M HCl (30 mL), saturated sodium bicarbonate (30 mL), dried ($MgSO_4$), and concentrated to a clear oil which was purified by chromatography (50% EtOAc in hexanes) to afford the product as a clear oil (543 mg, 1.39 mmol, 70%). 1H NMR ($CDCl_3$) (amide rotational isomers evident) δ
30 9.71 (s), 9.60 (s), 8.18 (m), 7.86 (t, $J=7.8$), 7.68-7.29 (m), 7.51 (m), 6.87, (t, $J=7.2$), 6.67 (d,

J= 8.4), 6.57 (m), 4.56 (br m), 3.98, (br m), 3.71, (br m), 3.42 (m), 2.97, (m), 2.67 (m); MS m/z 391.0 (M+H).

Example 5

5 N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-[2-methylsulfinyl-6-fluorophenyl]-1-piperidinyl]-butyl]-N-methyl-3-cyano-1-naphthamide citrate.

Using standard reductive amination conditions N-[(S)-2-(3,4-dichlorophenyl)-4-oxo-butyl]-N-methyl-3-cyano-1-naphthamide was reacted with 4-(2-methylsulfinyl-6-fluorophenyl)-piperidine and converted to the citrate salt. MS m/z 650 (M+H); analysis for
10 $C_{35}H_{34}Cl_2N_3O_2SF \cdot 1.05 C_6H_8O_7 \cdot 1.1 H_2O$; calculated; C, 56.87; H, 5.15; N, 4.81; found; C, 59.88; H, 5.16; N, 4.71.

The requisite 4-(2-methylsulfinyl-6-fluorophenyl)-piperidine was prepared as follows.

(a) 4-(2,6-Difluorophenyl)-pyridine.

To a stirred mixture of 4-bromo-pyridine hydrochloride (1.12g, 5.76mmol),
15 tetrakis(triphenylphosphine) palladium (0.2 g, 0.173 mmol), benzene (12.5 mL) and sodium carbonate (2.14 g, 20.2 mmol) in water (10 mL) was added 2,6-difluorobenzene boronic acid (1.0 g, 6.33 mmol) in ethanol (3 mL). The mixture was heated under reflux overnight, extracted with EtOAc, dried (MgSO₄), filtered, concentrated, and purified by chromatography to afford the product as a white solid (0.19 g, 16%). ¹H NMR (CDCl₃) δ 8.71 (d, 2H), 7.40
20 (m, 3H), 7.05 (t, 2H). MS m/z 192 (M+H).

(b) 4-(2-Thiomethyl-6-fluorophenyl)-pyridine.

A mixture of 4-(2,6-difluorophenyl)-pyridine (0.45 g, 2.35 mmol), methyl mercaptan sodium salt (0.21 g, 3.00 mmol) in DMF (10 mL) was heated at 100 °C overnight. The mixture was diluted with EtOAc and saturated NaCl, the organic layer was dried, filtered,
25 concentrated, and purified by chromatography to afford the product as a yellow solid (0.44 g, 85%). ¹H NMR (CDCl₃) δ 8.71 (d, 2H), 7.32 (m, 3H), 7.07 (d, 1H), 6.97 t, 1H), 2.39 (s, 3H). MS m/z 220 (M+H).

(c) 4-(2-Thiomethyl-6-fluoro-phenyl)-piperidine.

A mixture of 4-(2-thiomethyl-6-fluorophenyl)-pyridine (0.54 g, 2.46 mmol), HCl (0.5
30 mL) and PtO₂ (0.54 g) in ethanol (20 mL) was shaken under hydrogen (50 psi) for 22 h. The mixture was filtered through Celite, washed with ethanol, concentrated and diluted with

EtOAc and saturated NaHCO_3 . The organic layer was dried, filtered, concentrated, and purified by chromatography to afford the product as pink solid (0.14 g, 25%). ^1H NMR (CDCl_3) δ 7.16 (m, 1H), 7.97 (d, 1H), 6.80 (m, 1H), 3.17 (m, 2H), 2.70 (t, 2H), 2.46 (s, 3H), 2.08 (q, 2H), 1.70 (m, 4H). MS m/z 226 (M+H).

5 (d) 4-(2-Methylsulfinyl-6-fluoro-phenyl)-piperidine.

A solution of 4-(2-thiomethyl-6-fluoro-phenyl)-piperidine (0.14 g, 0.62 mmol), Et_2O (5 mL), and 1N HCl in Et_2O (0.7 mL, 0.68 mmol) was stirred 5 min at room temperature and evaporated. To the residue in dioxane (3.7 mL) and ethanol (1.8 mL) was added sodium periodate (0.14 g, 0.654 mmol) in water (1 mL) at 0 °C. The reaction mixture was stirred at
10 room temperature for 9 days. Solvent was evaporated and the residue was dissolved in methanol (5 mL). KOH (0.035g, 0.62mmol) in methanol (2 mL) was added and the solution was filtered. The filtrate was concentrated and redissolved in DCM. The solution was filtered again and the filtrate was concentrated to give the product as light yellow oil (0.15 g, quantitative). ^1H NMR (CDCl_3) δ 7.81 (d, 1H), 7.44 (m, 1H), 7.16 (m, 1H), 3.22 (m, 2H), 2.70
15 (m, 5H), 2.18 (m, 2H), 1.84 (s, 2H), 1.74 (d, 1H), 1.56 (d, 1H). MS m/z 242 (M+H).

Example 6

N-[2-(S)-(3,4-Dichlorophenyl)-4-[4-[2-methylsulfinyl-5-bromophenyl]-1-piperidinyl]-butyl]-N-methyl-3-cyano-1-naphthamide citrate.

20 Using standard reductive amination conditions N-[2-(S)-(3,4-dichlorophenyl)-4-oxo-butyl]-N-methyl-3-cyano-1-naphthamide was reacted with 4-(2-methylsulfinyl-5-bromophenyl)-piperidine and converted to the citrate salt. MS m/z 712 (M+H).

The requisite 4-(2-methylsulfinyl-5-bromophenyl)-piperidine was prepared as follows.

(a) N-Phenylmethoxy-carbonyl-4-(2-methylthio-5-bromophenyl)-piperidine.

25 A solution containing N-phenyl-methoxy-carbonyl-4-(2-methylthiophenyl)-piperidine (Jacobs, R; Shenvi, A; EP 630887) (100 mg) in glacial acetic acid (0.50 mL) was frozen in a dry-ice/acetone cooling bath. To the frozen mixture was added a solution of bromine (68 mg) in glacial acetic acid (1.00 mL) over 5 min. The reaction was warmed to room temperature over 1 h, heated at 40 °C for 30 min, cooled to 0 °C, then poured into crushed ice (25 mL).

30 The mixture was extracted with EtOAc (30 mL), washed with water (15 mL), saturated NaHCO_3 (3x15 mL) and brine (15 mL), dried (MgSO_4), filtered, and concentrated

under reduced pressure to afford the product as an oil (60 mg). ¹H NMR (CDCl₃) δ 1.51 (m, 2H), 1.75 (m, 2H), 2.82 (br s, 2H), 3.04 (m, 1H), 4.26 (br s, 2H), 5.08 (s, 2H), 6.99 (dd, J=9.0, 3.0, 1H), 7.18 (d, J=2.1, 1H), 7.23 (dd, J=9.0, 3.0, 1H), 7.29 (m, 5H); MS m/z 442, 444 (M+Na).

5 (b) N-Phenylmethoxy-carbonyl-4-(2-methylsulfinyl-5-bromophenyl)-piperidine.

To a solution containing N-phenyl-methoxy-carbonyl-4-(2-methylthio-5-bromophenyl)-piperidine (0.202 g) in methanol (0.67 mL), DCM (0.33 mL), and glacial acetic acid (1.0 mL) was added 30% H₂O₂ (48 μL) dropwise and stirred at room temperature for 18 h, then cooled and poured into ice-cold water (50 mL). The mixture was extracted with EtOAc
10 (3x75 mL), washed with saturated NaHCO₃ (2x20 mL), dried (MgSO₄), filtered, concentrated, and purified by chromatography (1:1 hexane:EtOAc, then EtOAc) to afford the product (250 mg) as a white solid. ¹H NMR (CDCl₃) δ 1.66 (br m, 2H), 1.87 (m, 2H), 2.70 (s, 3H), 2.90 (br m, 3H), 4.36 (br s, 2H), 5.17 (s, 2H), 7.39 (m, 6H), 7.61 (dd, J=8.7, 2.1, 1H), 7.87 (d, J=8.4, 1H); MS m/z 458, 460 (M+Na).

15 (c) 4-(2-Methylsulfinyl-5-bromophenyl)-piperidine trifluoroacetate.

A solution containing N-phenyl-methoxy-carbonyl-4-(2-methylsulfinyl-5-bromophenyl)-piperidine (125 mg) in trifluoroacetic acid (7.0 mL) was heated to 80 °C for 45 min.

The reaction was cooled in an ice bath, diluted with DCM (25 mL), and concentrated.

The residue was re-dissolved and concentrated with three portions of DCM (20 mL) to
20 afford the product as a tan oil (140 mg). ¹H NMR (CDCl₃) δ 1.91 (br m, 1H), 2.21 (m, 3H), 2.83 (s, 3H), 3.18 (br m, 3H), 3.52 (br s, 2H), 7.53 (s, 1H), 7.69 (d, J=7.5, 1H), 7.87 (d, J=8.4, 1H), 8.53 (br s, 1H), 8.83 (br s, 1H); MS m/z 302, 304 (M+H).

Example 7

25 **N-[2-(S)-(3,4-Dichlorophenyl)-4-[4-[(R,S)-2-methylsulfinylphenyl]-1-piperidinyl]butyl]-N-methyl-3-cyano-1-naphthamide citrate hydrate.**

Using standard reductive amination conditions (except that acetic acid-sodium acetate buffer was substituted for acetic acid) N-[(S)-2-(3,4-dichlorophenyl)-4-oxobutyl]-N-methyl-3-cyano-1-naphthamide (255 mg, 0.60 mmol) was reacted with 4-[(RS)-2-methylsulfinyl-
30 phenyl]piperidine (Shenvi, AB; Jacobs, RT; Miller, SC; Ohnmacht, CJ Jr; Veale, CA; WO 9516682) (201 mg, 0.595 mmol), converted to the citrate salt, and isolated by filtration from

Et₂O to afford the title compound (290.7 mg) as a white powder. MS m/z 632 (M+H); analysis for C₃₅H₃₅Cl₂N₃O₂S • C₆H₈O₇ • H₂O: calculated: C, 58.43; H, 5.38; N, 4.98; found: C, 58.20; H, 5.28; N, 4.95.

5 **Example 8**

N-[2-(S)-(3,4-Dichlorophenyl)-4-[4-[(R)-2-methylsulfinylphenyl]-1-piperidinyl]butyl]-N-methyl-3-cyano-1-naphthamide citrate hydrate.

Using standard reductive amination conditions (except that acetic acid-sodium acetate buffer was substituted for acetic acid) N-[(S)-2-(3,4-dichlorophenyl)-4-oxobutyl]-N-methyl-3-
10 cyano-1-naphthamide (468 mg, 1.1 mmol) was reacted with 4-[(R)-2-methylsulfinylphenyl]-piperidine (piperidine (Shenvi, AB; Jacobs, RT; Miller, SC; Ohnmacht, CJ Jr; Veale, CA; WO 9516682) (232 mg, 1.04 mmol), converted to the citrate salt, and isolated by filtration from Et₂O to afford the title compound (651.2 mg) as a white powder. MS m/z 632 (M+H); analysis for C₃₅H₃₅Cl₂N₃O₂S • C₆H₈O₇ • H₂O: calculated: C, 58.43; H, 5.38; N, 4.98; found: C,
15 58.10; H, 5.20; N, 4.82.

Example 9

N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-[(S)-2-methylsulfinylphenyl]-1-piperidinyl]butyl]-N-methyl-6-cyano-1-naphthamide citrate.

20 Using standard acylation conditions 6-cyano-1-naphthoyl chloride (prepared from 6-cyanonaphthoic acid using oxalyl chloride) was reacted with N-[(S)-2-(3,4-dichlorophenyl)-4-[4-[(S)-2-methylsulfinylphenyl]-1-piperidinyl]butyl]-N-methylamine (Example 1, sub-part (b)) and the product was converted to the citrate salt. Analysis for
C₃₅H₃₅Cl₂N₃O₂S•1.0•C₆H₈O₇•0.9•H₂O: calculated: C, 58.56; H, 5.37; N, 5.00. found: C, 58.64;
25 H, 5.23; N, 4.81.

The intermediate 6-cyano-1-naphthoic acid was prepared as described below and proved to be advantageous over a previously published method (Dewar, MJS and Grisdale, PJ; J. Amer Chem. Soc., 84, 3541 (1962)).

(a) Methyl 6-hydroxy-1-naphthoate.

30 To a stirred solution of 6-hydroxy-1-naphthoic acid (2.5 g, 13.3 mmol) in DCM (44 mL) was added oxalyl chloride (1.45 mL, 16.6 mmol) and 2 drops of DMF. The solution was

stirred at room temperature for 4.5 h and concentrated. Methanol (20 mL) was added to the reaction mixture and the solution was heated under reflux for 15 min. The solution was cooled to room temperature and concentrated in vacuo. Chromatography (silica gel; 1% and 2% methanol in DCM) provided the title compound as a yellow solid (2.22 g, 83%). ¹H-NMR (CDCl₃) δ 4.00 (s, 3H, CH₃) 5.54 (s, 1H, OH) 7.20-7.26 (m, 2H, ArH) 7.41-7.46 (t, 1H, ArH) 7.83-7.86 (dd, 1H, ArH) 8.01-8.04 (dd, 1H, ArH) 8.80-8.85 (d, 1H, ArH). MS m/z 203 (M+H).

(b) Methyl 6-trifluoromethylsulfonyloxy-1-naphthoate.

To a stirred cooled (0 °C) solution of methyl 6-hydroxy-1-naphthoate (2.15 g, 10.6 mmol) in DCM (50 mL) was added triethylamine (1.48 mL, 10.6 mmol) and trifluoromethanesulfonic anhydride (1.79 mL, 10.6 mmol). The solution was poured into saturated sodium bicarbonate, the layers separated and the aqueous layer was extracted with EtOAc.

The combined organic layers were dried (MgSO₄), filtered and concentrated in vacuo to provide the title compound as a yellow oil (4.23 g). ¹H-NMR (CDCl₃) (contains triethylamine) δ 4.00 (s, 3H, CH₃) 7.48-7.52 (dd, 1H, ArH) 7.60-7.65 (t, 1H, ArH) 7.80-7.81 (d, 1H, ArH) 8.04-8.07 (d, 1H, ArH) 8.28-8.32 (d, 1H, ArH) 9.06-9.09 (d, 1H, ArH). MS m/z 335 (M+H).

(c) Methyl 6-cyano-1-naphthoate.

To a stirred solution of methyl 6-trifluoromethylsulfonyloxy-1-naphthoate (3.5 g, 10.5 mmol) in DMF (14 mL) was added zinc cyanide (0.86 g, 7.33 mmol) and tetrakis(triphenylphosphine) palladium (0.48 g, 0.415 mmol). The solution was heated at 80 °C for 45 min and poured into a solution of saturated sodium bicarbonate. The mixture was extracted with EtOAc, the combined organic layers were dried (MgSO₄), filtered, and concentrated in vacuo. Chromatography (silica gel; EtOAc in hexane, 1:9) provided the title compound (1.00 g, 45% over 2 steps) as a white solid. ¹H-NMR (CDCl₃) δ 4.03 (s, 3H, CH₃) 7.65-7.67 (t, 1H, ArH) 7.73-7.76 (dd, 1H, ArH) 8.07-8.10 (d, 1H, ArH) 8.28 (d, 1H, ArH) 8.35-8.38 (d, 1H, ArH) 9.10 (d, 1H, ArH). MS m/z 212 (M+H).

(d) 6-Cyano-naphthoic acid.

To a stirred solution of methyl 6-cyano-1-naphthoate (1.0 g, 4.73 mmol) in THF (55 mL) and water (22 mL) was added 1N NaOH (10 mL, 9.93 mmol) and enough methanol to

clarify the solution. The solution was stirred at room temperature overnight and concentrated in vacuo. The aqueous residue was acidified to pH 1 with 1N HCl and extracted with EtOAc.

The combined organic layers were dried (MgSO₄), filtered and concentrated in vacuo to provide the desired compound (0.767 g, 82%) as a white solid. ¹H-NMR (DMSO d₆) δ 7.75-7.80 (t, 1H, ArH) 7.91-7.95 (dd, 1H, ArH) 8.25-8.36 (m, 2H, ArH) 8.71 (d, 1H, ArH) 9.02-9.08 (d, 1H, ArH) 13.4 (s, 1H, acid). MS m/z 196 (M-1).

Example 10

N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-[(S)-2-methylsulfinylphenyl]-1-piperidinyl]butyl]-N-methyl-4-cyano-1-naphthamide citrate.

A mixture containing 4-cyano-1-naphthoic acid (0.090 g, 0.45 mmol), DCM (3 mL), oxalyl chloride (0.063 g, 0.50 mmol) and DMF (approximately 5 µL) was stirred for 3 h and concentrated to provide 4-cyano-1-naphthoyl chloride as an off-white solid which was used directly. Using standard acylation conditions 4-cyano-1-naphthoyl chloride (0.090 g) was reacted with N-[(S)-2-(3,4-dichlorophenyl)-4-[4-[(S)-2-methylsulfinylphenyl]-1-piperidinyl]-butyl]-N-methylamine to afford the free base (0.215 g) which was converted to the citrate salt. MS m/z 631 (M+H).

The requisite 4-cyano-1-naphthoic acid was prepared as follows.

(a) Methyl 4-bromo-1-naphthoate.

A solution of 4-bromo-1-naphthoic acid (Fischer, A; et al, J. Chem. Soc., 1426 (1958)) oxalyl chloride (2.56 g), and DMF (5 µL) in DCM (100 mL) was stirred for 3 h, concentrated, then redissolved in DCM (5 mL). Methanol was added and stirring continued overnight.

Following concentration and purification by chromatography (DCM) the product was afforded as a white solid (4.85 g). ¹H NMR (DMSO-d₆): δ 8.83-8.77 (m, 1 H), 8.31-8.25 (m, 1 H), 8.01 (s, 1 H), 7.82-7.75 (m, 2H), 3.96 (s, 3 H); MS m/z 265 (M+H).

(b) 4-cyano-1-naphthoic acid.

A solution of methyl 4-bromo-1-naphthoate (0.509 g) copper (I) cyanide, (0.174 g), 1 drop of pyridine, and DMF (5 mL) was heated under reflux at 180 °C for 5 h. The hot solution was poured into 10 mL of aqueous concentrated NH₄OH and extracted with DCM.

The organic phase was washed successively with 1N HCl (20 mL) and brine (40 mL), dried (Na₂SO₄), filtered, and concentrated to afford methyl 4-cyano-1-naphthoate a colorless

oil (0.213 g). MS m/z 196 (M-1). ^1H NMR ($\text{DMSO}-d_6$): δ 8.74-8.69 (m, 1 H), 8.29-8.15 (m, 3 H), 7.92-7.83 (m, 2H), 3.99 (s, 3 H). The methyl ester was saponified by stirring a solution of the methyl ester, $\text{LiOH}\cdot\text{H}_2\text{O}$ (1 equivalent), THF (3 mL), water (1 mL) and methanol (1 mL) overnight at room temperature. The solution was diluted with saturated sodium bicarbonate and extracted with Et_2O . The aqueous layer was acidified to pH 2 by addition of 1N HCl and extracted with Et_2O . The organic layer was washed with water (30 mL) and brine (40 mL), dried (sodium sulfate), filtered, and concentrated to afford 4-cyano-1-naphthoic acid as an oil.

10 **Example 11**

N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-[(S)-2-methylsulfinylphenyl]-1-piperidinyl]-butyl]-N-methyl-3,6-dicyano-1-naphthamide citrate.

Using standard acylation conditions N-[(S)-2-(3,4-dichlorophenyl)-4-[4-[(S)-2-methylsulfinylphenyl]-1-piperidinyl]butyl]-N-methylamine was reacted with 3,6-dicyano-1-naphthoyl chloride (prepared from 3,6-dicyano-1-naphthoic acid using oxalyl chloride) and the product was converted to the citrate salt. MS m/z 657.2 (M+H).

The requisite carboxylic acid was prepared as follows.

(a) 3-Cyano-6-methoxy-1-naphthoic acid.

A solution of ethyl 3-bromo-6-methoxy-1-naphthoate (Wrobel, et al; J. Med. Chem., 34, 2504 (1991) (206 mg, 0.66 mmol), $\text{Zn}(\text{CN})_2$, and tetrakis(triphenylphosphine) palladium (36 mg, 0.031 mmol) in DMF (12 mL) was stirred at 80 °C for 1 h. The mixture was diluted with DCM, washed with water, dried (MgSO_4), filtered and concentrated to a yellow precipitate, and purified by chromatography (5% EtOAc in hexanes) to afford methyl 3-cyano-6-methoxy-1-naphthoate as a white powder (150 mg, 0.588 mmol, 88%). The ester was saponified by stirring in 2% water in THF with 1.5 equivalents of LiOH at 80 °C for 3 h to afford the title compound. ^1H NMR (CDCl_3) δ 8.99 (d, $J=9.6$, 1H), 8.33 (s, 1H), 7.45 (dd, $J=9.3$, 2.7, 1H), 7.26 (s, 1H), 7.22 (d, $J=2.4$, 1H).

(b) 3-Cyano-6-hydroxy-1-naphthoic acid.

A mixture of ethyl 3-cyano-6-methoxy-1-naphthoate (715 mmol, 2.80 mmol) and pyridine hydrochloride (4.0 g) was heated at 200 °C for 3 h. After cooling the solid was dissolved in 1N HCl and extracted into DCM, dried (MgSO_4), filtered and concentrated to a

tan precipitate (559 mg, 2.62 mmol, 94%). ^1H NMR (DMSO d_6) δ 10.38 (s, 1H), 8.73 (d, $J=9.3$, 1H), 8.61 (s, 1H), 8.03 (s, 1H), 7.38 (m, 2H).

(c) Ethyl 3-cyano-6-hydroxy-1-naphthoate.

To a stirred solution 3-cyano-6-hydroxy-1-naphthoic acid (363 mg, 1.70 mmol),
5 oxalyl chloride (1.0 mL) in DCM (15 mL) was added 3 drops of DMF over 2 h. The solvent was removed under reduced pressure, methanol (20 mL) was added, followed by triethylamine (0.5 mL). After stirring for 2 h the solvent was removed under reduced pressure, the residue was dissolved in DCM, washed with 1N HCl, then saturated sodium bicarbonate, dried (MgSO_4), and concentrated to a yellow precipitate (346 mg, 1.52 mmol, 89%). ^1H NMR
10 (CDCl_3) δ 8.92 (d, $J=9.3$, 1H), 8.21 (s, 1H), 8.17 (s, 1H), 7.37 (dd, $J=9.3$, 2.1, 1H), 7.26 (s, 2H), 4.02 (s, 3H).

(d) Ethyl 3-cyano-6-trifluoromethylsulfonyloxy-1-naphthoate.

To a cooled (0 °C) solution of ethyl 3-cyano-6-hydroxy-1-naphthoate (346 mg, 1.52 mmol) and triethylamine (254 μL) in DCM was added trifluoromethanesulfonic anhydride
15 (307 μL). The mixture was allowed to warm to room temperature with mixing, and after 2 h was quenched by addition of methanol (2 mL), concentrated, and purified by chromatography (20% EtOAc in hexanes) to afford the product as a white precipitate (438 mg, 1.22 mmol, 80%). ^1H NMR (CDCl_3) δ 9.20 (d, $J=9.6$, 1H), 8.41 (s, 1H), 7.88 (d, $J=2.7$, 1H), 7.66 (dd, $J=9.6$, 2.7, 1H), 4.06 (s, 3H).

20 (e) Ethyl 3,6-dicyano-1-naphthoate.

A solution of ethyl 3-cyano-6-trifluoromethylsulfonyloxy-1-naphthoate (438 mg, 1.22 mmol), $\text{Zn}(\text{CN})_2$ (86 mg, 0.732 mmol) and tetrakis(triphenylphosphine) palladium (59 mg, 0.051 mmol) in DMF (8 mL) was stirred at 80 °C for 1 h. The mixture was diluted with Et_2O , washed with water, dried, (MgSO_4), filtered, and concentrated. Following chromatographic
25 purification (DCM) the product was recovered as a white powder (267 mg, 1.13 mmol, 93%). ^1H NMR (CDCl_3) δ 9.18 (d, $J=9.0$, 1H), 8.50 (s, 1H), 8.45 (s, 1H), 8.34 (s, 1H), 7.91 (dd, $J=9.0$, 1.5, 1H), 4.06 (s, 3H). The ester was saponified by stirring with 1.2 equivalents of LiOH in 3% water in THF at 80 °C for 2 h. The mixture was concentrated under reduced pressure and diluted with DCM resulting in precipitation of the desired product which was
30 isolated as a white powder by filtration.

Example 12

N-[2-(S)-(3,4-Dichlorophenyl)-4-[4-[(S)-2-methylsulfinylphenyl]-1-piperidinyl]butyl]-N-methyl-3,4-dicyano-1-naphthamide citrate hydrate.

To a stirred solution of 3,4-dicyano-1-naphthoic acid (121 mg, 0.542 mmol) in dry
5 DCM (5 mL) was added oxalyl chloride (80.0 mg, 0.63 mmol) and DMF (10 μ L). After 3 h at room temperature DCM was removed in vacuo to afford 3,4-dicyano-1-naphthoyl chloride.

Using standard acylation conditions 3,4-dicyano-1-naphthoyl chloride was reacted with N-[(S)-2-(3,4-dichlorophenyl)-4-[4-[(S)-2-methylsulfinylphenyl]-1-piperidinyl]butyl]-N-methylamine (271 mg, 0.597 mmol), converted to the citrate salt, and isolated by filtration
10 from Et₂O to afford the title compound (291.7 mg) as a white powder. MS m/z 657 (M+H); analysis for C₃₆H₃₄Cl₂N₄O₂S • C₆H₈O₇ • H₂O: calculated: C, 58.13; H, 5.11; N, 6.46; found: C, 58.20; H, 5.03; N, 6.36.

The required 3,4-dicyano-1-naphthoic acid was prepared as follows.

3,4-Dicyano-1-naphthoic acid.

15 A mixture containing methyl 3,4-dibromo-1-naphthoate (126 mg, 0.366 mmol), copper (I) cyanide (618 mg, 6.89 mmol), pyridine (0.1 mL), and dry N-methylpyrrolidinone (2.0 mL) was heated at approximately 150 °C for 1 h, cooled to room temperature, diluted with water, NH₄OH and EtOAc. The mixture was stirred briefly and filtered. The organic phase was separated and the aqueous phase extracted with additional EtOAc. The combined
20 organic extracts were washed (dilute aqueous NH₄OH and saturated NaHCO₃), dried (Na₂SO₄), filtered, and EtOAc was removed in vacuo. The products were separated by chromatography (5-15% EtOAc in hexane and hexane:DCM (2:1)) to afford methyl 3,4-dicyano-1-naphthoate (22 mg; 25%) [¹H NMR (CDCl₃) δ 9.01 (m, 1H), 8.41 (m, 1H), 8.36 (s, 1H), 7.9 (m, 2H), 4.08 (s, 3H); MS (EI) m/z 236 (M)], methyl 3-bromo-4-cyano-1-naphthoate
25 (21.9 mg; 20.6%) [¹H NMR (CDCl₃) δ 8.86 (m, 1H), 8.31 (s, 1H), 8.28 (m, 1H), 7.75 (m, 2H), 4.05 (s, 3H); MS (EI) m/z 289 (M).], and methyl 4-bromo-3-cyano-1-naphthoate (28.3 mg; 26.6%) [¹H NMR (CDCl₃) δ 9.02 (m, 1H), 8.43 (m, 1H), 8.28 (s, 1H), 7.8 (m, 2H), 4.04 (s, 3H); MS (EI) m/z 289 (M)]. The esters were separately saponified by stirring with 1.1-1.2 equivalents of LiOH in THF:water:methanol (20:10:1) at room temperature. The solutions
30 were concentrated in vacuo, diluted with additional water, acidified with 1N HCl, extracted with EtOAc, dried (Na₂SO₄), filtered, and the EtOAc was removed in vacuo to afford the

individual carboxylic acids. Prior to use, the 3,4-dicyano-1-naphthoic acid was further purified by chromatography (10-20% methanol in DCM) to afford the title compound (15.3 mg, 87%) as an off-white solid. MS (EI) m/z 222 (M).

The required 3,4-dibromo-1-naphthoate was prepared as follows.

5 (a) Methyl 3,4-dibromo-1-naphthoate.

To a stirred mixture of anhydrous cupric bromide (7.95 g, 35.6 mmol) and dry acetonitrile (30 mL) was added a solution of methyl 3-amino-1-naphthoate (Adcock, W; Dewar, MJS; J. Am. Chem. Soc., 89, 386 (1967)) (2.35 g, 11.68 mmol) in dry acetonitrile (10 mL). The dark mixture was stirred at room temperature for 2 h, cooled (ice bath), and tert-
10 butyl nitrite (1.83 g, 17.76 mmol) added dropwise over approximately 10 min.. The dark green-black mixture was allowed to warm to room temperature and stirred overnight. The mixture was treated with water (100 mL) and 3N HCl (100 mL), concentrated in vacuo, and extracted with DCM. The DCM extracts were washed (saturated NH₄Cl), dried (Na₂SO₄), filtered, DCM was removed in vacuo, and the residue purified by chromatography (4:1
15 hexane:DCM) to afford the desired compound (3.72 g; 93%) as an off-white solid. ¹H NMR (CDCl₃) δ 8.89 (m, 1H), 8.41 (m, 1H), 8.34 (s, 1H), 7.66 (m, 2H), 4.01 (s, 3H); MS (EI) m/z 344 (M).

Example 13

20 **N-[2-(3,4-Difluorophenyl)-4-[4-[(S)-2-methylsulfinylphenyl]-1-piperidinyl]butyl]-N-methyl-3-nitro-1-naphthamide citrate.**

Using standard reductive amination conditions 4-[(S)-2-methylsulfinylphenyl]-piperidine (Shenvi, AB; Jacobs, RT; Miller, SC; Ohnmacht, CJ, Jr.; Veale, CA., WO 9516682) was reacted with N-[2-(3,4-difluorophenyl)-4-oxobutyl]-N-methyl-3-nitro-1-naph-
25 thamide and converted to the citrate salt. MS m/z 620 (M+H). Analysis for C₃₄H₃₅F₂N₃O₄S •1.0 C₆H₈O₇ •1.0 H₂O: calculated: C, 57.89; H, 5.47; N, 5.06. found: C, 57.78; H, 5.32; N, 4.96.

The required aldehyde was prepared as follows.

(a) 2-[[3-Cyano-3-(3,4-difluorophenyl)]propyloxy]-2H-tetrahydropyran.

30 To a stirred cooled (0°C) mixture of 60% sodium hydride (4.12 g, 103mmol) in THF (95 mL) was added dropwise a solution of 3,4-difluorobenzyl cyanide (15.0 g, 98 mmol) in

THF (25 mL) and the solution was stirred at room temperature for 3 h. The solution was cooled (ice bath) and 2-(2-bromoethoxy)-2H-tetrahydropyran (20.5 g, 98 mmol) was added dropwise and the solution stirred at room temperature overnight. Saturated ammonium chloride was added and the mixture was extracted with EtOAc. The combined organic
5 extracts were dried (MgSO₄), filtered, and concentrated in vacuo. Chromatography (20%, 90% and 95% DCM in hexane) provided the title compound (16.05 g, 58%) as a yellow oil. ¹H-NMR (CDCl₃) δ 1.55-1.63 (m, 4H, CH₂) 1.75-1.80 (m, 2H, CH₂) 2.10-2.19 (m, 2H, CH₂) 3.52-3.58 (m, 2H, CH₂) 3.82-4.06 (m, 2H, CH₂) 4.08-4.11 (t, 1H, CH) 4.56-4.60 (m, 1H, CH) 7.08-7.27 (m, 3H, ArH).

10 (b) 2-[[4-Amino-3-(3,4-difluorophenyl)]butyloxy]-2H-tetrahydropyran.

To a mixture of Raney Nickel (5.6 g) in ethanol (20 mL) was added 2-[[3-cyano-3-(3,4-difluorophenyl)]propyloxy]-2H-tetrahydropyran (8.34 g, 89.4 mmol) in ethanol (144 mL). Ammonium hydroxide (30%, 120 mL) was added and the mixture was set on Parr apparatus under hydrogen (50 psi) for 4 days. The hydrogenation reaction was combined with
15 a similar reaction (7.70 g, 27.4 mmol of starting nitrile) and filtered through Celite. The filtrate was concentrated, DCM and water were added and the layers separated. The organic layer was washed twice with water, dried (Na₂SO₄), filtered, and concentrated in vacuo to yield 15.40 g (95%) of the title compound as a yellow oil. MS m/z 286 (M+H).

(c) 4-Amino-3-(3,4-difluorophenyl)-1-butanol.

20 To a stirred cooled (5°C) solution of 2-[[4-amino-3-(3,4-difluorophenyl)]butyloxy]-2H-tetrahydropyran (14.18 g, 49.7 mmol) in methanol (100 mL) was added dropwise 6N HCl (11 mL) and the solution was stirred at room temperature overnight. The reaction mixture was poured into water and DCM, and the layers separated. The aqueous phase was basified with 5N NaOH and extracted with DCM. The combined DCM extracts were dried (Na₂SO₄),
25 filtered, and concentrated in vacuo to provide the title compound as a white solid (8.45 g, 85%). ¹H-NMR (300 CDCl₃) δ 1.80-1.94 (m, 2H, CH) 2.28 (br s, 3H, NH₂, OH) 2.69-2.76 (m, 1H, CH) 2.81-2.88 (dd, 1H, CH) 2.94-2.99 (dd, 1H, CH) 3.49-3.57 (m, 1H, CH) 3.64-3.71 (m, 1H, CH) 6.88-7.18 (m, 3H, ArH). MS m/z 202 (M+H).

(d) 3-(3,4-Difluorophenyl)-4-(ethoxycarbonylamino)-1-butanol.

30 Ethyl chloroformate (3.9 mL, 40.8 mmol) was added dropwise to a stirred cooled

(-40 °C) solution of 4-amino-3-(3,4-difluorophenyl)-1-butanol (7.45 g, 37 mmol) and triethylamine (5.94 mL, 42.6 mmol) in DCM (180 mL). The solution was stirred at room temperature for 30 min and at room temperature overnight. The material was washed twice with 1N HCl, twice with saturated sodium bicarbonate; dried (Na₂SO₄), filtered and the solvent removed to provide the title compound (8.85 g, 88%) as a yellow oil. ¹H-NMR (CDCl₃) δ 1.18-1.23 (t, 3H, CH) 1.72-1.98 (m, 3H) 2.96-3.00 (m, 1H, CH) 3.24-3.29 (m, 1H, CH) 3.45-4.04 (m, 3H, CH), 4.06-4.14 (m, 2H, CH) 4.66 (br. s, 1H, OH or NH) 6.91-7.37 (m, 3H, ArH). MS m/z 274 (M+H).

(e) 3-(3,4-Difluorophenyl)-N-methyl-4-amino-1-butanol.

To a stirred cooled (-10 °C) mixture of lithium aluminum hydride (2.46 g, 65 mmol) and dry THF (50 mL) was added dropwise a solution of 3-(3,4-difluorophenyl)-4-(ethoxycarbonylamino)-1-butanol (8.85 g, 32.4 mmol) in THF (40 mL). The solution was heated under reflux for 1.25 h, cooled (ice bath) and saturated sodium sulfate (150 mL) solution was added dropwise. The mixture was stirred at room temperature for 1 hr, filtered through Celite, washed with THF and the solvent removed in vacuo. The residue was dissolved in DCM, washed with water, dried (Na₂SO₄), filtered and the solvent removed in vacuo. Purification by chromatography (2-5% and 10% methanol in DCM) provided the title compound (5.20 g, 75%) as a pale green oil. ¹H-NMR (CDCl₃) δ 1.85-1.96 (m, 2H, CH) 2.45 (s, 3H, CH₃) 2.74-2.85 (m, 3H, CH) 3.37 (br s, 2H, NH, OH) 3.50-3.58 (m, 1H, CH) 3.66-3.73 (m, 1H, CH), 6.87-7.35 (m, 3H, ArH). MS m/z 216 (M+H).

(f) N-[2-(3,4-Difluorophenyl)-4-hydroxybutyl]-N-methyl-3-nitro-1-naphthamide.

To a stirred cooled (0°C) mixture of 3-(3,4-difluorophenyl)-N-methyl-4-amino-1-butanol (0.781 g, 3.63 mmol) in DCM (30 mL) and 1N NaOH (4.53 mL) was added dropwise a solution of 3-nitro-1-naphthoyl chloride (Example 3) (0.855 g, 3.63 mmol) in DCM (12 mL). The mixture was stirred at 0 °C for 2.5h, water was added and the mixture was extracted with DCM. The combined organic layers were dried (MgSO₄), filtered, and concentrated in vacuo. Purification by chromatography (0%, 50%, 100% EtOAc in Et₂O) provided the title compound (1.25 g, 83%) as a light yellow solid. MS m/z 415 (M+H).

(g) N-[2-(3,4-Difluorophenyl)-4-oxobutyl]-N-methyl-3-nitro-1-naphthamide.

To a stirred cooled (-78 °C) solution of oxalyl chloride (0.39 mL, 4.52 mmol) in DCM (10 mL) was added DMSO (0.64 mL, 9.05 mmol) in DCM (5 mL). The solution was stirred

at -78 °C for 5 min and a solution of N-[2-(3,4-difluorophenyl)-4-hydroxybutyl]-N-methyl-3-nitro-1-naphthamide (1.25 g, 3.02 mmol) in DCM (6 mL) and DMSO (3.4 mL) was added dropwise. The solution was stirred at -78 °C for 15 min and triethylamine (2.52 mL, 18.1 mmol) was added. Stirring was continued at -78 °C for 30 min and then at room temperature for 2 h. DCM (75 mL) and 1N HCl (75 mL) were added, the layers separated, and the organic layer was dried (MgSO₄), filtered, and concentrated in vacuo. Purification by chromatography (silica gel; 50% Et₂O in DCM (v/v)) provided the desired compound (1.15 g, 93%) as a light yellow solid. MS m/z 413 (M+H).

10 **Example 14**

N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-[(S)-2-methylsulfinylphenyl]-1-piperidinyl]butyl]-N-methyl-3-nitro-1-naphthamide citrate hydrate (1:1:0.75).

To a stirred solution of 3-nitro-1-naphthoic acid (Kice, JL; Lotey H; J. Org. Chem., 54, 3596 (1989)) (0.36 g, 1.66 mmol) in DCM (2 mL) was added oxalyl chloride (0.26 g, 2.06 mmol) dropwise via syringe. DMF (5 µL) was added and the solution was stirred overnight at room temperature. DCM was removed in vacuo, toluene (2 mL) was added and also removed in vacuo. The residue was dried under high vacuum for 2 h and used without further purification. Using standard acylation conditions 3-nitro-1-naphthoyl chloride was reacted with N-[(S)-2-(3,4-dichlorophenyl)-4-[4-[(S)-2-methylsulfinylphenyl]-1-piperidinyl]butyl]-N-methylamine and converted to the citrate salt. MS: 652 (M+H); analysis for C₃₄H₃₅C₁₂N₃O₄S·C₆H₈O₇·0.75·H₂O: calculated: C, 56.87; H, 5.13; N, 4.97; found: C, 56.01; H, 5.17; N, 4.80. The title compound was also converted to the citrate hydrate etherate (1.0:1.0:0.5:0.15).

Example 15

N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-[(S)-2-methylsulfinylphenyl]-1-piperidinyl]butyl]-N-methyl-6-nitro-1-naphthamide citrate.

A solution of 6-nitro-1-naphthoic acid (0.2 g, 0.922 mmol) (Dewar, MJS and Grisdale, PJ; J. Amer Chem. Soc., 84, 3541 (1962)) in thionyl chloride (2 mL) was heated under reflux for 3 h. The solution was concentrated in vacuo then residual solvent was coevaporated twice with toluene to yield the acid chloride (0.217 g, quantitative) as a off white solid which was used without further purification. Using standard acylation conditions 6-nitro-1-naphthoyl

chloride was reacted with N-[(S)-2-(3,4-dichlorophenyl)-4-[4-[(S)-2-methylsulfinylphenyl]-1-piperidinyl]butyl]-N-methylamine, converted to the citrate salt, and isolated by filtration from Et₂O MS m/z 652 (M+H); analysis for C₃₄H₃₅Cl₂N₃O₄S C₆H₈O₇•H₂O: calculated: C, 55.68; H, 5.26; N, 4.87; found: C, 55.78; H, 5.20; N, 4.75.

5

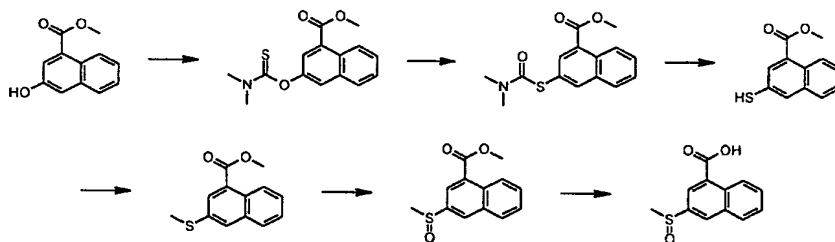
Example 16

N-[2-(S)-(3,4-Dichlorophenyl)-4-[4-[(S)-2-methylsulfinylphenyl]-1-piperidinyl]butyl]-N-methyl-3-methylsulfonyl-1-naphthamide.

Using standard acylation conditions 0.450 g of N-[(S)-2-(3,4-dichlorophenyl)-4-[4-[(S)-2-methylsulfinylphenyl]-1-piperidinyl]butyl]-N-methylamine (Example 1, sub-part (b)) was reacted with 0.234 g of 3-methylsulfinyl-1-naphthoyl chloride and the resulting product was converted to the hydrochloride salt. The requisite acid chloride was prepared from the corresponding acid using oxalyl chloride; under these conditions the sulfoxide was oxidized to the sulfone. ¹H NMR (DMSO-d₆) 1.9 (m, 2H), 2.75 (s, 3H), 3.2 (m, 3H), 3.4 (s, 3H), 7.0-8.0 (m, 11H), 8.3 (m, 1H), 8.6 (s, 1H); MS m/z 685 (M+H); mp 175-180 °C.

15

The requisite 3-methylsulfinyl-1-naphthoic acid was prepared as follows.



20

(a) Methyl 3-N,N-dimethylthiocarbamoyloxy-1-naphthoate.

A solution of 3-hydroxy-1-naphthoate in DMF (100 mL) was treated with 1,4-diazabicyclo[2,2,2]octane (2.24 g) and N,N-dimethylthiocarbomoyl chloride (2.48 g). After stirring for 16 h at ambient temperature the mixture was poured into ice cold water (200 mL), stirred for 4 h, and filtered to collect the solid which was washed with water and dried to afford titled material. ¹H NMR (CDCl₃) δ 3.4 (s, 3H), 3.5 (s, 3H), 3.96 (s, 3H), 7.6 (m, 2H), 7.7 (d, J=5, 1H), 7.8 (m, 1H), 8.0 (d, J=5, 1H), 9.0 (d, J=15, 1H), MS m/z 258 (M-OCH₃).

25

(b) Methyl 3-(N,N-dimethylcarbamoylthio)-1-naphthoate.

A solution of methyl 3-N,N-dimethylthiocarbamoyloxy)-1-naphthoate in N,N-dimethylaniline (30 mL) was heated under reflux for 20 h, cooled, and poured into concentrated hydrochloric acid containing ice. The solid precipitate was collected by

- 5 filtration, washed with water, and dried to obtain the titled material. ^1H NMR (CDCl_3) δ 3.0 (s, 3H), 3.2 (s, 3H), 4.0 (s, 3H), 7.6 (m, 1H), 7.7 (m, 1H), 7.8 (d, $J=10$, 1H), 8.2 (s, 1H), 8.3 (d, $J=2$, 1H), 9.0 (d, $J=10$, 1H); MS m/z 258 (M-OMe).

(c) 3-Thio-1-naphthoic acid.

- A solution of 0.91 g of methyl 3-N,N-dimethylcarbamoylthio-1-naphthoate in
10 methanol was treated with 1.3 g of potassium hydroxide and the reaction mixture was heated under reflux for 1h. The mixture was concentrated, dissolved in water and extracted with Et_2O . The aqueous layer was acidified with hydrochloric acid and the resulting precipitate was filtered and dried to afford 0.56 g of the titled product.

(d) Methyl 3-thiomethyl-1-naphthoate.

- 15 A solution of 3-thio-1-naphthoic acid in DMF was treated with 1.36 g of potassium carbonate followed by 0.62 mL of methyl iodide and heated to 80 °C for 4h. The mixture was diluted with water and extracted with EtOAc. The organic layer was washed with water, dried, concentrated, and purified by chromatography. Elution with 9:1 hexane:EtOAc afforded 0.545 g of the titled product. ^1H NMR (CDCl_3) δ 2.6 (s, 3H), 4.0 (s, 3H), 7.5 (m,
20 2H), 7.8 (m, 2H), 8.1 (s, 1H), 8.8 (m, 1H); MS m/z 233.

(e) Methyl 3-methylsulfinyl-1-naphthoate.

- A solution of methyl 3-thiomethyl-1-naphthoate in THF was treated with sodium periodate dissolved in 10 mL of water. After stirring for 1 h the mixture was concentrated, diluted with water, and extracted with EtOAc. The organic layer was dried and concentrated
25 under reduced pressure to afford the titled product. ^1H NMR (CDCl_3) δ 2.9 (s, 3H), 4.0 (s, 3H), 7.7 (m, 2H), 8.0 (d, $J=15$, 1H), 8.3 (d, $J=5$, 1H), 8.4 (s, 1H), 9.0 (d, $J=15$, 1H); MS m/z 249 (M+H).

(f) 3-Methylsulfinyl-1-naphthoic acid.

- Methyl 3-methylsulfinyl-1-naphthoate was converted to the desired material by
30 heating a solution of the material in methanol (10 mL) and 1N sodium hydroxide (2 mL) under reflux for 1 h. The reaction mixture was acidified with 5% HCl, extracted with ethyl

acetate and the organic layer was dried over magnesium sulfate and concentrated under reduced pressure. ¹H NMR (CDCl₃) δ 3.15 (s, 3H), 7.6 (m, 2H), 8.05 (m, 1H), 8.6 (s, 1H), 9.1 (m, 1H); MS m/z 235 (M+H).

5 **Example 17**

N-[2-(3,4-Difluorophenyl)-4-[4-(S)-2-(methylsulfinyl)-phenyl]-1-piperidinyl]-butyl]-N-methyl-3-cyano-1-naphthamide citrate.

Using standard reductive amination conditions N-[2-(3,4-difluorophenyl)-4-oxobutyl]-N-methyl-3-cyano-1-naphthamide (0.255g, 0.65 mmol) was reacted with 4-[(S)-2-methylsulfinyl-phenyl]-piperidine (Shenvi, AB; Jacobs, RT; Miller, SC; Ohnmacht, CJ, Jr.;
10 Veale, CA., WO 9516682) (0.155g, 0.65 mmol) and converted to the citrate salt (white solid, 0.25g, 64%). MS m/z 600 (M+H); analysis for C₃₅H₃₅F₂N₃O₂S•1.0 C₆H₈O₇•1.5 H₂O: calculated: C, 60.13; H, 5.66; N, 5.13; found: C, 60.16; H, 5.60; N, 5.05.

The required N-[2-(3,4-difluorophenyl)-4-oxobutyl]-N-methyl-3-cyano-1-naphthamide was prepared as follows.
15

(a) N-[2-(3,4-Difluorophenyl)-4-hydroxybutyl]-N-methyl-3-cyano-1-naphthalenecarboxamide.

To a stirred cooled (0 °C) mixture of 3-(3,4-difluorophenyl)-N-methyl-4-amino-1-butanol (Example 13 subpart (e)) (0.48g, 2.23 mmol), 14 mL DCM and 10% aqueous NaOH
20 (2.80 mL) was added via cannula a solution of 3-cyano-1-naphthoyl chloride in 10 mL DCM and the mixture stirred overnight while warming to ambient temperature. The reaction was poured into a mixture of water and DCM, the organic phase was collected, washed twice and dried (Na₂SO₄). The product was purified by chromatography (30% ether in hexane and 50% ether in hexane) to yield the title compound as a white solid (0.65g, 74%). MS m/z 395
25 (M+H); ¹H NMR (CDCl₃) δ 1.93-2.06 (m, 1H), 2.61 (s, 3H), 3.17-3.74 (m, 6H), 7.17-7.90 (m, 8H), 8.21 (s, 1H).

(b) N-[2-(3,4-Difluorophenyl)-4-oxobutyl]-N-methyl-3-cyano-1-naphthamide.

To a stirred cooled (-78 °C) solution of oxalyl chloride (0.22 mL, 2.47 mmol) and DCM (8.0 mL) was added via cannula a solution of DMSO (0.35 mL, 4.93 mmol) and DCM
30 (5 mL), and the mixture stirred for 5 min. A solution of N-[2-(3,4-difluorophenyl)-4-hydroxybutyl]-N-methyl-3-cyano-1-naphthalenecarboxamide (0.65g, 1.65 mmol), DCM (8.0

mL) and DMSO (1.9 mL) was added slowly via cannula followed after 15 min by triethylamine (1.38 mL, 9.87 mmol.). After an additional 15 min the ice bath was removed and reaction stirred at ambient temperature overnight. Purification by chromatography (1:1 hexane in ether) provided the desired compound as a white solid (0.516g, 80%). MS m/z 393 (M+H); ¹H NMR (CDCl₃) δ 2.68 (s, 3H), 2.95 (t, 2H), 3.24-3.31 (d, 1H), 3.60-3.83 (m, 2H), 7.22-7.91 (m, 8H), 8.22 (s, 1H), 9.80 (s, 1H).

Example 18

N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-[2-(methylsulfonyl)phenyl]-1-piperidinyl]butyl]-N-methyl-3-cyano-1-naphthamide citrate.

Using standard reductive amination conditions 4-(2-methylsulfonylphenyl)piperidine (Shenvi, AB; Jacobs, RT; Miller, SC; Ohnmacht, CA; Veale, CA. WO 9516682) was reacted with N-[2-(S)-(3,4-dichlorophenyl)-4-oxobutyl]-N-methyl-3-cyano-1-naphthamide. The product was converted to the citrate salt. MS m/z 648 (M+H); analysis for C₃₅H₃₅Cl₂N₃O₃S • C₆H₈O₇; calculated: C, 58.57; H, 5.15; N, 5.00. found: C, 58.92; H, 5.31; N, 5.01.

Example 19

N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-[2-oxoethylphenyl]-1-piperidinyl]butyl]-N-methyl-3-cyano-1-naphthamide citrate.

A solution of 4-(2-oxoethylphenyl)-piperidine-N-Boc-amine was stirred in a solution of DCM (3 mL) and trifluoroacetic acid (1 mL) for 1 h, concentrated under reduced pressure, residual solvent was coevaporated twice from methanol, and dried under high vacuum to provide the N-deprotected 4-(2-acetylphenyl)piperidine. Using standard reductive amination conditions 4-(2-acetylphenyl)piperidine was reacted with N-[2-(S)-(3,4-dichlorophenyl)-4-oxobutyl]-N-methyl-3-cyano-1-naphthamide and converted to the citrate salt. MS m/z 612 (M+H).

4-(2-Oxoethylphenyl)-piperidine-N-Boc-amine was prepared as follows.

(a) 4-(2-Oxoethylphenyl)-1,2,5,6-tetrahydropyridine-N-Boc-amine.

Based on the procedure of Laborde, E; Kiely, JS; Lesheski, LE; Schroeder, MC; J. Het. Chem.; 28, 191, (1991), a solution of 4-(tributylstannyl)-1,2,5,6-tetrahydropyridine-N-Boc-amine (2.0 g, 4.04 mmol), 2'-bromoacetophenone (653 μL, 4.85 mmol), and tetrakis-

(triphenylphosphine) palladium (480 mg) was stirred at 100 °C in toluene (35 mL). After 3 h, a second portion of tetrakis(triphenylphosphine) palladium (450 mg) was added. After a total of 7 h the reaction mixture was allowed to cool and stirring was continued overnight. The reaction mixture was concentrated and partially purified by chromatography (10-30% EtOAc in hexanes) (774 mg, 2.57 mmol, 64%). To remove trace tin-containing impurities, the material was further purified by preparative HPLC (C18, 10-100% CH₃CN in water with 0.1% TFA). MS m/z 324 (M+Na). ¹H NMR (CDCl₃) δ 7.56 (d, J=7.5, 1H), 7.45 (t, J=7.5, 1H), 7.35 (t, J=7.5, 1H), 7.22 (t, J=7.5, 1H), 5.54 (br s, 1H), 4.02 (d, J=2.7, 2H), 3.66 (t, J=5.7, 2H), 2.48 (s, 3H), 2.40 (br s, 2H), 1.50 (s, 9H).

10 (b) 4-(2-Oxoethylphenyl)-piperidine-N-Boc-amine.

A mixture of 4-(2-acetylphenyl)-1,2,5,6-tetrahydropyridine-N-Boc-amine (475 mg, 1.57 mmol) and 10% Pd/C (150 mg) was stirred in methanol (30 mL) under hydrogen (1 atm) for 16 h, filtered through Celite, washed with DCM, and concentrated to afford the product as a yellow oil (397 mg, 1.31 mmol, 83%). MS m/z 204 (M-Boc).

15

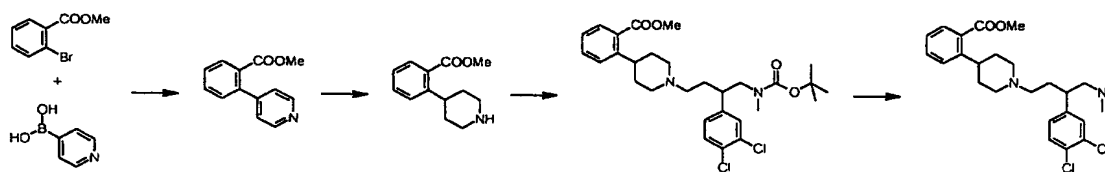
Example 20

N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-[2-methoxycarbonylphenyl]-1-piperidinyl]butyl]-N-methyl-3-cyanonaphthamide citrate.

N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-[2-methoxycarbonylphenyl]-1-piperidinyl]butyl]-N-methylamine hydrochloride (0.155 g) was dissolved in DCM (10 mL), triethylamine (0.061 g) was added followed by 3-cyano-1-naphthoyl chloride (0.069 g). The mixture was stirred overnight, diluted with saturated sodium bicarbonate and extracted with EtOAc. The organic phase was dried and evaporated. The residue was purified by chromatography with DCM:methanol (30:1) as the eluent to give the free base (0.170 g) which was converted to the citrate salt. MS: m/z 658 (M+H). ¹H NMR (DMSO d₆) δ 8.80-6.70 (m, 13H), 3.84 (s, 3H, OCH₃), 2.55 (m, 3H, N-CH₃)

20
25

The requisite amine was prepared as follows.



(a) 4-(2-Methoxycarbonylphenyl)pyridine hydrochloride.

5 Methyl 2-bromobenzoate (1.400 g) and tetrakis(triphenylphosphine) palladium(0) (0.225 g) were combined in dry 1,2-dimethoxyethane (50 mL) under nitrogen. The mixture was stirred for 20 minutes then pyridine-4-boronic acid (0.800 g) (prepared according to the method described by Lamothe, M; Pauwels, PJ; Belliard, K; Schambel, P; and Halazy, S; J. Med. Chem., 40, 3542 (1997)) was added followed immediately by a solution of sodium carbonate (1.610 g) in water (15 mL). The mixture was heated under reflux for 5 h, then
 10 extracted with EtOAc. The organic extracts were dried, evaporated, and the residue was purified by chromatography with DCM:methanol (20:1) as the eluent to give the pyridine free base. The free base was dissolved in DCM and treated with an excess of ethereal hydrogen chloride to provide the title compound (0.900 g) as a white solid. MS: m/z 214 (M+H). ^1H
 15 NMR (CDCl_3) δ 8.63 (d, 2H), 7.93 (m, 1H), 7.55 (m, 3H), 7.30 (m, 2H), 3.67 (s, 3H).

(b) 4-(2-Methoxycarbonylphenyl)piperidine hydrochloride.

4-(2-Methoxycarbonylphenyl)pyridine hydrochloride (0.595 g) was dissolved in acetic acid (30 mL), platinum dioxide (0.240 g) was added and the mixture shaken under hydrogen (50 psi) for 3 h. The solution was filtered, acidified with 4M HCl and evaporated to provide
 20 the piperidine hydrochloride (0.243 g) as a white solid. MS: m/z 220 (M+H).

(c) N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-[2-methoxycarbonylphenyl]-1-piperidinyl]butyl]-N-methyl-N-Boc-amine.

N-[(S)-2-(3,4-Dichlorophenyl)-4-oxobutyl]-N-methyl-N-Boc-amine (0.261 g) (Miller, SC; WO 9505377) was added to a solution of 4-(2-methoxycarbonylphenyl)piperidine
 25 hydrochloride (0.600 g) and triethylamine (0.282 g) in methanol (30 mL). The mixture was stirred for 5 minutes then a methanol (3 mL) solution of sodium cyanoborohydride (0.250 g) was added. The reaction was stirred overnight at ambient temperature. Methanol was evaporated and the residue partitioned between EtOAc (20 mL) and aqueous sodium bicarbonate (10 mL). The organic phase was dried and evaporated. The residue was purified

by chromatography, with EtOAc as the eluent, to give the desired compound (0.600 g). MS: m/z 549 (M+H). ^1H NMR (CDCl_3) δ 7.81-7.05 (m, 7H), 3.88 (s, 3H), 3.60-1.85 (m, 19H), 1.41 (s, 9H).

- (d) N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-[2-methoxycarbonylphenyl]-1-piperidinyl]butyl]-N-methylamine hydrochloride.

N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-[2-carboxymethylphenyl]-1-piperidinyl]butyl]-N-methyl-N-Boc-amine (0.085 g) was dissolved in EtOAc (5 mL), cooled to 0 °C and hydrogen chloride was bubbled through the solution for 5 min. The solution was stirred an additional 5 min then evaporated and used directly in the subsequent reaction.

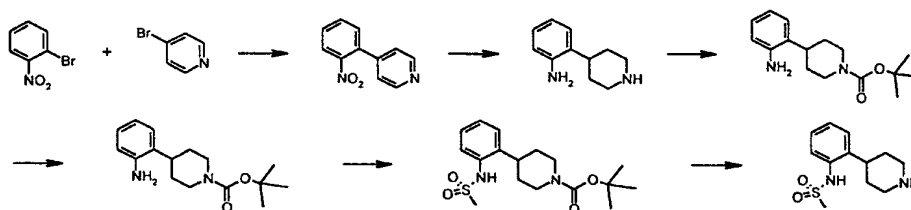
10

Example 21

N-[2-(S)-(3,4-Dichlorophenyl)-4-[4-[2-methylsulfonylaminophenyl]-1-piperidinyl]butyl]-N-methyl-3-cyano-1-naphthamide citrate.

- 4-(2-Methylsulfonylaminophenyl)piperidine hydrochloride (0.076 g) was reacted with N-[2-(S)-(3,4-dichlorophenyl)-4-oxo-butyl]-N-methyl-3-cyano-1-naphthalenecarboxamide (0.123 g) using the method described in Example 20, sub-part c. The product was converted to the citrate salt to give the title compound (0.122 g) as a white solid. MS m/z 663 (M+H). ^1H NMR ($\text{DMSO}-d_6$) δ 9.14 (m, 1H), 8.62 (m, 1H), 8.05 (m, 1H), 7.95-6.90 (m, 10H), 3.17 (s, 3H, S, CH_3), 2.97 (s, 3H, N- CH_3).

- 20 The requisite amine was prepared as follows.



- (a) 4-(2-Aminophenyl)piperidine.

- 25 Following Ullmann coupling of 2-nitrobromobenzene and 4-bromopyridine (Shimizu, N.; Kitamura, T.; Watanabe, K.; Yamaguchi, T.; Shigyo, H.; Ohta, T.; Tetrahedron Lett. 34,

3421 (1993), the title compound was prepared by hydrogenation of 4-(2-nitrophenyl)pyridine using the general method described in Example 20 sub-part (b). MS m/z 177 (M+H).

(b) 4-(2-Aminophenyl)-N-Boc-piperidine.

A solution of 4-(2-aminophenyl)piperidine (4.04 g) in water (200 mL) was adjusted to pH 9 by addition of potassium carbonate and cooled in an ice-water bath. A solution of di-tert-butyl dicarbonate (5.20 g) in 1,4-dioxane (80 mL) was added dropwise. The stirred mixture was allowed to warm gradually to room temperature over 3 h. Additional potassium carbonate was added as necessary to maintain pH 9. The reaction was extracted with Et₂O.

The organic extracts were dried and evaporated. The residue was purified by chromatography, with 3:1 hexanes:EtOAc as the eluent, to give the title compound (3.26 g). MS m/z 177 (M-Boc), 299 (M+Na). ¹H NMR (DMSO-d₆) δ 6.87 (m, 2H), 6.65 (d, 1H), 6.52 (m, 1H), 4.91 (s, 2H, NH₂), 4.04 (m, 2H), 2.76 (m, 3H), 1.70 (m, 2H), 1.42 (s, 9H), 1.34 (m, 2H).

(c) 4-(2-Methylsulfonylaminophenyl)-N-Boc-piperidine.

Methanesulfonyl chloride (0.035 g) was added to a solution of 4-(2-aminophenyl)-N-Boc-piperidine (0.070 g) and pyridine (0.027 g) in DCM (3 mL) and stirred overnight. The reaction was diluted with aqueous sodium bicarbonate and extracted with EtOAc. The organic extracts were dried and evaporated to give the title compound (0.093 g) as a colorless oil. MS m/z 255 (M-Boc), 377 (M+Na).

(d) 4-(2-Methylsulfonylaminophenyl)piperidine hydrochloride.

A solution of 4-(2-methylsulfonylaminophenyl)-N-Boc-piperidine (0.093 g) was dissolved in EtOAc (5 mL) and cooled in an ice-water bath. Hydrogen chloride was bubbled through the solution for 5 min and stirring continued for an additional 5 min, then evaporated to give the desired compound (0.076 g) as a white solid. MS m/z 255 (M+H). ¹H NMR (DMSO-d₆) δ 7.30 (m, 4H), 3.29 (m, 5H), 2.99 (s, 3H, S-CH₃), 1.82 (m, 4H).

Example 22

N-[2-(S)-(3,4-Dichlorophenyl)-4-(4-[2-acetamidophenyl]-1-piperidinyl)butyl]-N-methyl-3-cyano-1-naphthamide citrate.

4-(2-Acetamidophenyl)-piperidine hydrochloride (0.070 g) was reacted with N-[2-(S)-(3,4-dichlorophenyl)-4-oxobutyl]-N-methyl-3-cyano-1-naphthamide (0.130 g) using the

method described in Example 20 sub-part c. The product was converted to the citrate salt to give the title compound (0.102 g) as a white solid. MS m/z 627 (M+H). ¹H NMR (DMSO-d₆) δ 8.0 (m, 1H), 8.6 (m, 1H), 8.1 (m, 1H), 7.90-6.80 (m, 10H), 2.60 (s, 3H, N-CH₃), 2.04 (s, 3H, CO-CH₃).

5 The requisite amine was prepared as follows.

(a) 4-(2-Acetamidophenyl)-N-Boc-piperidine.

Acetyl chloride (0.060 g) was added to a solution of 4-(2-aminophenyl)-N-Boc-piperidine (0.070 g) (Example 21 sub-part (b)) and triethylamine (0.090 g) in DCM (2 mL) and stirred overnight. The reaction was diluted with Et₂O and extracted sequentially with
10 aqueous sodium bicarbonate and 1N HCl. The organic extract was dried and evaporated to give the title compound (0.070 g) as a colorless oil. MS m/z 341 (M+Na). ¹H NMR (CDCl₃) δ 7.26 (m, 4H), 7.69 (br, 1H), 4.15 (m, 2H), 2.67 (m, 3H), 2.23 (s, 3H), 1.75 (m, 4H), 1.48 (s, 9H).

(b) 4-(2-Acetamidophenyl)piperidine hydrochloride.

15 4-(2-Acetamidophenyl)-N-Boc-piperidine (0.070 g) was deprotected using the method described in Example 21 sub-part (d) to give the desired compound (0.057 g). MS m/z 627 (M+H); ¹H NMR (DMSO-d₆) δ 9.47 (s, 1H), 8.80 (br, 2H), 7.22 (m, 4H), 3.35 (m, 2H), 2.95 (m, 3H), 2.07 (s, 3H), 1.82 (m, 4H).

20 **Example 23**

N-[2-(S)-(3,4-Dichlorophenyl)-4-(4-[2-(1-pyrrolidine-2,5-dione)phenyl]-1-piperidinyl)-butyl]-N-methyl-3-cyano-1-naphthamide citrate.

4-[2-(1-Pyrrolidine-2,5-dione)phenyl]piperidine hydrochloride (0.073 g) was reacted with N-[2-(S)-(3,4-dichlorophenyl)-4-oxobutyl]-N-methyl-3-cyano-1-naphthamide (0.116 g)
25 using the method described in Example 20 sub-part c. The product was converted to the citrate salt to give the title compound (0.081 g) as a white solid. MS m/z 667 (M+H); ¹H NMR (DMSO-d₆) δ 9.51 (br, 1H), 8.63 (br, 1H), 8.09 (m, 1H), 7.9-7.0 (m, 10H), 2.61 (m, 3H, N-CH₃).

The requisite 4-[2-(1-pyrrolidine-2,5-dione)phenyl]piperidine was prepared as follows.

30 (a) 4-(2-(1-Pyrrolidine-2,5-dione)phenyl)-N-Boc-piperidine.

Succinic anhydride (0.032 g) and 4-(2-aminophenyl)-N-Boc-piperidine (0.070 g) (Example 21, sub-part (b)) were combined in m-xylene containing a catalytic amount of triethylamine and heated under reflux overnight. The reaction was diluted with aqueous sodium bicarbonate and extracted with EtOAc. The organic extracts were dried and
5 evaporated to give the title compound (0.080 g) as a white solid. MS m/z 259 (M-Boc).

(b) 4-(2-(1-Pyrrolidine-2,5-dione)phenyl)piperidine.

4-(2-(1-Pyrrolidine-2,5-dione)phenyl)-N-Boc-piperidine (0.080 g) was deprotected using the method described in Example 21 sub-part (d) to give the desired compound (0.061 g) as a white solid. MS m/z 259 (M+H); ¹H NMR (DMSO-d₆) δ 7.50 (m, 1H), 7.37 (m, 2H),
10 7.14 (m, 1H), 3.32 (m, 2H), 2.83 (m, 6H), 1.85 (m, 3H), 1.68 (m, 2H).

Example 24

N-[2-(S)-(3,4-Dichlorophenyl)-4-(4-[2-{3-Methylureido}phenyl]-1-piperidinyl)butyl]-N-methyl-3-cyano-1-naphthamide citrate.

15 4-[2-{3-Methylureido}phenyl]piperidine hydrochloride (0.052 g) was reacted with N-[2-(S)-(3,4-dichlorophenyl)-4-oxobutyl]-N-methyl-3-cyano-1-naphthamide (0.100 g) using the method described in Example 20 sub-part c. The product was converted to the citrate salt to give the title compound (0.125 g) as a white solid. MS m/z 642 (M+H); ¹H NMR (DMSO-d₆) δ 8.63 (br, 1H), 8.08 (m, 1H), 7.95-6.90 (m, 11H), 6.19 (br, 1H), 2.65 (m, 3H).

20 The requisite amine was prepared as follows.

(a) 4-[2-(3-Methylureido)phenyl]-N-Boc-piperidine.

Triphosgene (0.062 g) was added to a solution of 4-(2-aminophenyl)-N-Boc-piperidine (0.055 g) (Example 21 sub-part (b)) in DCM (5 mL). Triethylamine (0.025 g) was added rapidly with vigorous stirring. After 15 min 2M methylamine in THF (2 mL) was added and
25 the mixture stirred for 1h. The reaction was diluted with 1N HCl and extracted with DCM.

The organic extracts were dried and evaporated to give the title compound (0.076 g) as a colorless oil. MS m/z 234 (M-Boc); ¹H NMR (CDCl₃) δ 7.28 (m, 5H), 6.00 (s, 1H), 4.44 (m, 1H), 4.23 (br, 2H), 3.75 (m, 1H), 3.00 (m, 1H), 2.81 (d, 3H), 1.85 (m, 1H), 1.69 (m, 3H), 1.48 (s, 9H).

30 (b) 4-[2-(3-Methylureido)phenyl]piperidine hydrochloride.

4-[3-Methylureidophenyl]-N-Boc-piperidine (0.074 g) was deprotected using the method described in Example 21 sub-part (d) to give the desired compound (0.052 g) as a waxy solid. MS m/z 234 (M+H).

5 **Example 25**

N-[2-(S)-(3,4-Dichlorophenyl)-4-(4-[2-{3-dimethylureido}phenyl]-1-piperidinyl)butyl]-N-methyl-3-cyano-1-naphthamide citrate.

This compound was prepared according to the method described in Example 24 substituting dimethylamine for methylamine in sub-part (a). MS m/z 656 (M+H). ¹H NMR (DMSO-d₆) δ 8.63 (br, 1H), 8.08 (m, 1H), 7.95-6.90 (m, 11H), 2.91 (s, 6H), 2.60 (s, 3H).

Example 26

N-[2-(S)-(3,4-Dichlorophenyl)-4-(4-[2-dimethylaminophenyl]-1-piperidinyl)butyl]-N-methyl-3-cyano-1-naphthamide citrate.

4-(2-Dimethylaminophenyl)piperidine dihydrochloride (0.063 g) was reacted with N-[2-(S)-(3,4-dichlorophenyl)-4-oxobutyl]-N-methyl-3-cyano-1-naphthamide (0.100 g) using the method described in Example 20 sub-part c. The product was converted to the citrate salt to give the title compound (0.105 g) as a white solid. MS m/z 613 (M+H). ¹H NMR (DMSO-d₆) δ 8.63 (s, 1H), 8.06 (m, 1H), 7.95-7.0 (m, 11H), 2.59 (s, 6H), 2.55 (m, 3H).

The requisite amine was prepared as follows.

(a) 4-(2-Dimethylaminophenyl)-N-Boc-piperidine.

Formaldehyde (37 wt. % in water, 0.50 mL) was added to a solution of 4-(2-amino-phenyl)-N-Boc-piperidine (0.065 g) (Example 21 sub-part (b) and acetic acid (10 µL) in methanol (2 mL). The mixture was stirred for 5 min. A solution of sodium cyanoborohydride (0.100 g) in methanol (2 mL) was added and the mixture stirred overnight. The reaction was concentrated, the residue mixed with aqueous sodium bicarbonate and extracted with Et₂O.

The organic extracts were dried and concentrated to give the title compound (0.071 g) as a waxy solid. MS m/z 305 (M+H).

(b) 4-(2-Dimethylaminophenyl)piperidine dihydrochloride.

4-(2-Dimethylaminophenyl)-N-Boc-piperidine (0.070 g) was deprotected using the method described in (Example 21 sub-part (d)) to give the title compound (0.063 g) as a waxy solid. MS m/z 205 (M+H).

5 **Example 27**

N-[2-(S)-(3,4-Dichlorophenyl)-4-[4-[2-trifluoromethylsulfinylphenyl]-1-piperidinyl]-butyl]-N-methyl-3-cyano-1-naphthamide citrate.

Using standard reductive amination conditions N-[2-(S)-(3,4-dichlorophenyl)-4-oxo-butyl]-N-methyl-3-cyano-1-naphthamide was reacted with 4-[2-trifluoromethylsulfinyl-phenyl]piperidine and converted to the citrate salt. ¹H NMR (DMSO-d₆) δ 8.62 (d, 1H), 8.08 (br m, 1H), 7.92 (m, 1H), 7.65-6.41 (m, 10H), 4.54 (m, 1H), 4.11-1.60 (18H); MS m/z 686 (M+H).

The requisite 4-[2-trifluoromethylsulfinylphenyl]piperidine was prepared as follows.

(a) N-Phenylmethoxycarbonyl-4-[2-thiophenyl]piperidine.

Based on the procedure by Young, RN; Gauthier, JY; Coombs, W; Tetrahedron Lett., 25, 1753, (1984) a solution of N-phenylmethoxycarbonyl-4-(2-methylsulfinylphenyl)-piperidine (2.80 mmol) in trifluoroacetic anhydride (50 mL) was heated under reflux at 40 °C for 1 h. The mixture was concentrated and the residue stirred with a 1:1 mixture of methanol:triethylamine (50 mL) for 15 min. The mixture was concentrated again and purified by chromatography (15% EtOAc in hexane) to provide the product as a white precipitate (76%). ¹H NMR (DMSO-d₆) δ 7.39 (m, 4H), 7.20 (d, 1H), 7.19 (d, 1H), 7.10 (m, 3H), 5.29 (s, 1H), 5.09 (s, 2H), 4.10 (br d, 2H), 2.89 (m, 3H), 1.77 (br d, 2H), 1.57 (m, 2H); MS m/z 326 (M-H).

(b) N-Phenylmethoxycarbonyl-4-(2-trifluoromethylthiophenyl)piperidine.

Based on the procedure by Koshechko, VG; Kiprianova, LA; Fileleeva, LI; Tetrahedron Lett, 33 6677 (1992) a 3-neck flask fitted with a jacketed dropping funnel and a dry-ice condenser under nitrogen was charged with DMF (9.5 mL) and triethylamine (0.5 mL). The solution was stirred at room temperature and purged with a stream of nitrogen for 20 min. Trifluoromethyl iodide (0.6 mL) was condensed into the dropping funnel and N-phenylmethoxycarbonyl-4-(2-thiophenyl)piperidine (780 mg) was added to the stirring DMF solution followed by addition of methyl viologen dichloride hydrate (43 mg). Stirring was

continued for 5 min then trifluoromethyl iodide was rapidly added to the dark blue solution and the mixture was stirred for 1 h. The mixture was then poured into ice water and stirred until all bubbling ceased (20 min). The mixture was extracted into Et₂O, washed with brine, dried (MgSO₄), concentrated, and purified by chromatography (25% EtOAc in hexane) to afford the product (650 mg, 70%) as a colorless oil. ¹H NMR (DMSO-d₆) δ 7.95 (d, 1H), 7.55 (m, 3H), 7.36 (m, 5H), 5.10 (s, 2H), 4.16 (br d, 2H), 3.46 (m, 1H), 2.93 (br s, 2H), 1.53 (m, 4H); MS m/z 396 (M+H).

(c) N-Phenylmethoxycarbonyl-4-(2-trifluoromethylsulfinylphenyl)piperidine.

To a solution of N-phenylmethoxycarbonyl-4-(2-trifluoromethylthiophenyl)piperidine (650 mg) in DCM (20 mL) at 0 °C was added 3-chloroperoxybenzoic acid (0.57 g) in small portions. The ice bath was removed and stirring was continued overnight. The white slurry was diluted with saturated NaHCO₃ (10 mL) and water, extracted into DCM washed with brine, dried (MgSO₄), concentrated, and purified by chromatography (25% EtOAc in hexane) to afford the product as a white solid (500 mg, 74%). ¹H NMR (DMSO-d₆) δ 8.12 (d, 1H), 7.62 (m, 3H), 7.37 (m, 5H), 5.10 (s, 2H), 4.14 (m, 2H), 3.12 (m, 3H), 1.79 (m, 4H); MS m/z 412 (M+H).

(d) 4-(2-Trifluoromethylsulfinylphenyl)piperidine.

A solution of N-phenylmethoxycarbonyl-4-[2-trifluoromethylsulfinylphenyl]-piperidine (230 mg) was dissolved in trifluoroacetic acid (5 mL) and the mixture was heated under reflux at 80 °C for 10 min. The mixture was concentrated, neutralized by addition of 2N NaOH (5 mL), extracted into chloroform, dried (MgSO₄), concentrated, and purified by chromatography (15% methanol in DCM with 1% NH₄OH) to afford the product (100 mg, 65%). ¹H NMR (DMSO-d₆) δ 8.10 (d, 1H), 7.83 (m, 1H), 7.61 (m, 2H), 2.91 (m, 2H), 2.57 (m, 3H), 1.74 (m, 2H), 1.54 (m, 2H); MS m/z 278 (M+H).

Example 28

N-[2-(S)-(3,4-Dichlorophenyl)-4-[4-[2-trifluoromethylthiophenyl]-1-piperidinyl]butyl]-N-methyl-3-cyano-1-naphthamide citrate.

Using standard reductive amination conditions N-[2-(S)-(3,4-dichlorophenyl)-4-oxo-butyl]-N-methyl-3-cyano-1-naphthamide was reacted with 4-(2-trifluoromethylthiophenyl)-piperidine except NaOAc (2.0 eq.) was added in place of acetic acid. The product was

converted to the citrate salt. ¹H NMR (DMSO-d₆) δ 8.62 (d, 1H), 8.08 (m, 1H), 7.75 (m, 5H), 7.53-6.44(br m, 6H), 4.49 (m, 1H), 3.45-0.85 (18H); MS m/z 670 (M+H).

The requisite 4-(2-trifluoromethylthiophenyl)piperidine was prepared as follows.

4-(2-Trifluoromethylthiophenyl)piperidine.

- 5 A solution of N-phenylmethoxycarbonyl-4-[2-trifluoromethylthiophenyl]piperidine in trifluoroacetic acid was Cbz-deprotected by heating under reflux (at 80 °C) for 10 min. The mixture was concentrated to provide the product as an oil. ¹H NMR (DMSO-d₆) δ 7.69 (d, 1H), 7.59 (m, 1H), 7.50 (d, 1H), 7.32 (m, 1H), 3.32 (m, 2H), 3.00 (br d, 2H), 2.57 (m, 3H), 1.56 (m, 4H); MS m/z 262 (M+H).

10

Example 29

N-[2-(S)-(3,4-Dichlorophenyl)-4-[4-[2-ethylsulfinylphenyl]-1-piperidinyl]butyl]-N-methyl-3-cyano-1-naphthamide citrate.

- Using standard reductive amination conditions N-[2-(S)-(3,4-dichlorophenyl)-4-oxo-
15 butyl]-N-methyl-3-cyano-1-naphthamide was reacted with 4-[2-ethylsulfinylphenyl]piperidine and converted to the citrate salt. ¹H NMR (DMSO-d₆) δ 8.62 (d, 1H), 8.08 (m, 1H), 7.73 (m, 5H), 7.53-6.43 (m, 6H), 4.54 (m, 1H), 3.34-1.78 (21H), 1.08 (t, 3H); MS m/z 646 (M+H)

The requisite 4-[2-ethylsulfinylphenyl]piperidine was prepared as follows.

- (a) N-Phenylmethoxycarbonyl-4-(2-ethylthiophenyl)piperidine.

- 20 Iodoethane (0.24 mL) was added to a mixture of N-phenylmethoxycarbonyl-4-(2-thiophenyl)piperidine (Example 27) (1.0 g) and K₂CO₃ (0.42 g) in DMF (10 mL). After 2 hours the solution was diluted with water and extracted into EtOAc. The organic layer was washed with brine (3x), dried (MgSO₄), concentrated, and purified by chromatography (10% EtOAc/hexane as the eluent to give the product as an oil (1.04 g, 95%). ¹H NMR (DMSO-d₆)
25 δ 7.37 (m, 5H), 7.19 (m, 4H), 5.09 (s, 2H), 4.13 (br d, 2H), 3.16 (m, 1H), 3.02 (m, 4H), 1.70 (br d, 2H), 1.54 (m, 2H), 1.24 (t, 3H); MS m/z 356 (M+H).

- (b) N-Phenylmethoxycarbonyl-4-(2-ethylsulfinylphenyl)piperidine.

- To a solution of N-phenylmethoxycarbonyl-4-(2-ethylthiophenyl)piperidine (1.04 g) in a 1:1 mixture of THF:methanol (30 mL) was added sodium periodate (1.88 g) and the mixture
30 was allowed to stir overnight. The white slurry was diluted with NaHCO₃ and water. The mixture was extracted into DCM, washed with brine, dried (MgSO₄), concentrated, and

purified by chromatography (25% EtOAc in hexane) as the eluent to give the product (1.0 g, 92%). ¹H NMR (DMSO-d₆) δ 7.55 (m, 1H), 7.48 (m, 3H), 7.35 (m, 5H), 5.15 (s, 2H), 4.11 (br d, 2H), 2.93 (m, 4H), 2.66 (m, 1H), 1.64 (m, 4H), 1.11 (t, 3H); MS m/z 372 (M+H).

(c) 4-[2-Ethylsulfinylphenyl]piperidine.

5 N-Phenylmethoxycarbonyl -4-[2-ethylsulfinylphenyl]piperidine was deprotected according to the method described for the deprotection of 4-[2-trifluoromethylsulfinylphenyl]-piperidine (Example 27, step (d)). ¹H NMR (DMSO-d₆) δ 7.74 (d, 1H), 7.46 (m, 3H), 3.0 (m, 2H), 2.92 (m, 2H), 2.75 (m, 1H), 2.60 (m, 2H), 1.66 (m, 2H), 1.56 (m, 2H), 1.10 (t, 3H); MS m/z 238 (M+H).

10

Example 30

N-[2-(S)-(3,4-Dichlorophenyl)-4-[4-[2-(1-methyl)ethylsulfinylphenyl]-1-piperidinyl]-butyl]-N-methyl-3-cyano-1-naphthamide citrate.

N-[2-(S)-(3,4-Dichlorophenyl)-4-[4-[2-(1-methyl)ethylsulfinylphenyl]-1-piperidinyl]-
15 butyl]-N-methyl-3-cyano-1-naphthamide was prepared using the procedure described for N-[2-(S)-(3,4-Dichlorophenyl)-4-[4-[2-ethylsulfinylphenyl]-1-piperidinyl]butyl]-N-methyl-3-cyano-1-naphthamide (Example 29) except 2-iodopropane was used in place of iodoethane. ¹H NMR (DMSO-d₆) δ 8.64 (d, 1H), 8.08 (m, 1H), 7.69 (m, 5H), 7.45-6.43 (m, 6H), 4.54 (m, 1H), 3.67-1.71 (19H), 1.19 (d, 3H), 0.94 (d, 3H); MS m/z 660 (M+H).

20

Example 31

N-[2-(S)-(3,4-Dichlorophenyl)-4-[4-[2-(N-methyl-N-methoxycarbonyl)phenyl]-1-piperidinyl]butyl]-N-methyl-3-cyano-1-naphthamide citrate.

Using standard reductive amination conditions 4-(2-N-methyl-N-methoxycarbox-
25 amidophenyl)piperidine was reacted with N-[2-(S)-(3,4-dichlorophenyl)-4-oxobutyl]-N-methyl-3-cyano-1-naphthamide and converted to the citrate salt. MS m/z 657 (M+H).

The requisite 4-(2-N-methyl-N-methoxycarboxamidophenyl)piperidine was prepared as follows.

(a) 2-(N-Methyl-N-methoxycarboxamido)phenylpiperidine trifluoroacetate.

30 A mixture of 4-(2-carboxyphenyl)-1-N-Boc-piperidine (prepared by amine-protection and LiOH-mediated saponification of the methyl ester from the material obtained from

Example 20, sub-part (b)) (176 mg), oxalyl chloride (76 μ L), potassium carbonate (10 mg) and DMF (10 μ L) was stirred in DCM (5 mL) for 2 h. The mixture was concentrated to afford the acid chloride which was used without purification. To a solution of the acid chloride in DCM (10 mL) was added N,O-dimethylhydroxylamine hydrochloride (62 mg),
5 and triethylamine (176 μ L). The mixture was stirred for 2 h, diluted with DCM (50 mL), washed with 1N HCl and saturated sodium bicarbonate, dried (MgSO_4), filtered, and concentrated to provide 2-(N-methyl-N-methoxycarboxamido)phenyl-1-N-Boc-piperidine- as a clear oil (205 mg). The material was N-protected by stirring for 1 h in a mixture of 5:1 DCM:trifluoroacetic acid to afford the product as the trifluoroacetate salt.

10

Example 32

N-[2-(S)-(3,4-Dichlorophenyl)-4-[4-[2-(N-methylaminocarbonyl)phenyl]-1-piperidinyl]-butyl]-N-methyl-3-cyano-1-naphthamide citrate.

Using standard reductive amination conditions 4-(2-N-methylaminocarbonylphenyl)-
15 piperidine (prepared according to the procedure described in Example 31, except N,O-dimethylhydroxylamine hydrochloride was replaced with methyl amine (2M solution in THF)) was reacted with N-[2-(S)-(3,4-dichlorophenyl)-4-oxobutyl]-N-methyl-3-cyano-1-naphthamide and converted to the citrate salt. MS m/z 627 (M+H).

20 **Example 33**

N-[2-(S)-(3,4-Dichlorophenyl)-4-[4-[2-(N,N-dimethylaminocarbonyl)phenyl]-1-piperidinyl]butyl]-N-methyl-3-cyano-1-naphthamide citrate.

Using standard reductive amination conditions 4-(2-N,N-dimethylaminocarbonylphenyl)piperidine (prepared according to the procedure described in Example 31, except N,O-
25 dimethylhydroxylamine hydrochloride was replaced with dimethyl amine (2M solution in THF)) was reacted with N-[2-(S)-(3,4-dichlorophenyl)-4-oxobutyl]-N-methyl-3-cyano-1-naphthamide and converted to the citrate salt. MS m/z 641 (M+H).

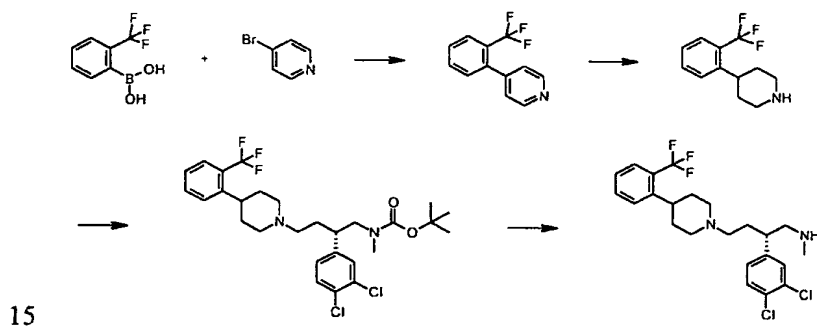
30

Example 34

N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-[2-trifluoromethylphenyl]-1-piperidiny]butyl]-N-methyl-3-nitronaphthamide citrate.

N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-[2-trifluoromethylphenyl]-1-piperidiny]butyl]-N-methylamine hydrochloride (0.155 g) was dissolved in DCM (10 mL). Triethylamine (0.061 g) was added followed by 3-nitro-1-naphthoyl chloride (0.069 g) (prepared from 3-nitro-1-naphthoic acid (Kice, JL, Lotey H; J. Org. Chem., 54, 3596 (1989)) and oxalyl chloride). The mixture was stirred overnight, diluted with saturated sodium bicarbonate and extracted with ethyl acetate. The organic phase was dried and evaporated. The residue was purified by chromatography, with DCM:methanol (30:1) as the eluent to give the free base (0.170 g) which was converted to the citrate salt. MS: m/z 658 (M+H). ^1H NMR (DMSO d_6) δ 9.05 (m, 1H), 8.40-6.00 (m, 12H), 3.60-0.90 (m, 16H), 2.55 (m, 3H, N-CH₃).

The requisite amine was prepared as follows.



(a) 4-(2-Trifluoromethylphenyl)pyridine hydrochloride.

4-Bromopyridine hydrochloride (1.94 g) and tetrakis(triphenylphosphine) palladium(0) (0.36 g) were combined in dry 1,2-dimethoxyethane (50 mL) under nitrogen.

The mixture was stirred for 20 min then 2-trifluoromethylphenylboronic acid (1.94 g) was added followed immediately by a solution of sodium carbonate (2.48 g) in water (15 mL).

The mixture was heated under reflux for 5 h, then extracted with EtOAc. The organic extracts were dried and evaporated. The residue was purified by chromatography, with DCM:methanol (20:1) as the eluent to give the pyridine free base. The free base was dissolved in DCM and treated with an excess of ethereal hydrogen chloride to provide the title

compound (1.96 g) as a white solid. MS: m/z 224(M+H). ^1H NMR (CDCl_3) δ 8.88 (d, 2H), 7.90 (m, 3H), 7.76 (m, 2h), 7.38 (m, 1H).

(b) 4-(2-Trifluoromethylphenyl)piperidine hydrochloride.

4-(2-Trifluoromethylphenyl)pyridine hydrochloride (0.250 g) was dissolved in acetic acid (15 mL), platinum dioxide (0.100 g) was added and the mixture was shaken under hydrogen (50 psi) for 4 h. The solution was filtered, acidified with 4N HCl and evaporated to provide the piperidine hydrochloride (0.243 g) as a white solid. MS: m/z 230 (M+H). ^1H NMR ($\text{DMSO } d_6$) δ 7.71 (m, 2H), 7.57 (d, $J=9$, 1H); 7.44 (m, 1H), 3.38 (m, 2H), 3.10 (m, 3H), 2.11 (m, 2H), 1.82 (m, 2H).

10 (c) N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-[2-trifluoromethylphenyl]-1-piperidinyl]butyl]-N-methyl-N-Boc-amine.

N-[(S)-2-(3,4-Dichlorophenyl)-4-oxobutyl]-N-methyl-N-Boc-amine (0.261 g) (Miller, SC; WO 9505377) was added to a solution of 4-(2-trifluoromethylphenyl)piperidine hydrochloride (0.180 g) and triethylamine (0.076 g) in methanol (15 mL). The mixture was stirred for 5 minutes then a methanol (4 mL) solution of sodium cyanoborohydride (0.060 g) was added dropwise and the reaction was stirred overnight at ambient temperature. Methanol was evaporated and the residue partitioned between EtOAc (20 mL) and aqueous sodium bicarbonate (10 mL). The organic phase was dried and evaporated. The residue was purified by chromatography with DCM:methanol (40:1) as the eluent, to give the title compound

20 (0.328 g). MS: m/z 559 (M+H).

(d) N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-[2-trifluoromethylphenyl]-1-piperidinyl]butyl]-N-methylamine hydrochloride.

N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-[2-trifluoromethylphenyl]-1-piperidinyl]butyl]-N-methyl-N-Boc-amine (0.328 g) was dissolved in EtOAc (20 mL), cooled to 0 °C and hydrogen chloride was bubbled through the solution for 10 minutes. The solution was evaporated to give desired title compound (0.311 g) as a white solid. MS: m/z 559 (M+H).

Example 35**N-[2-(S)-(3,4-Dichlorophenyl)-4-[4-[2-(methylsulfonyl)-4-methoxyphenyl]-1-piperidinyl]-butyl]-N-methyl-3-cyano-1-naphthamide hydrochloride.**

Using standard reductive amination conditions N-[2-(S)-(3,4-dichlorophenyl)-4-oxo-
5 butyl]-N-methyl-3-cyano-1-naphthamide (0.130 g) was reacted with 4-(2-methylsulfonyl-4-methoxyphenyl)piperidine (0.082 g) and the product (0.074 g) was converted to the hydrochloride salt. MS m/z 678 (M+H). ¹H NMR (DMSO-d₆) δ 10.57 (m, 1H), 8.62 (m, 1H), 8.10 (m, 1H), 7.95-7.00 (m, 10H), 3.83 (s, 3H), 3.32 (s, 3H), 3.64-1.65 (m, 19H).

The requisite 4-(2-methylsulfonyl-4-methoxyphenyl)piperidine was prepared as
10 follows.

(a) 4-(4-Methoxy-2-methylsulfonylphenyl)-N-Cbz-piperidine

To a stirred solution of sodium periodate (0.267 g) dissolved in 20 mL 1:1 THF:H₂O was added 4-(4-methoxy-2-methylthiophenyl)-N-Cbz-piperidine (0.45g) [Example 2(f)] followed by 100 μL of a 4% w/w solution of OsO₄. The mixture was stirred at room
15 temperature for 18 h, poured into 20 mL of saturated NaHCO₃, and extracted with DCM (3x30 mL). The organic extracts were combined, dried over Na₂SO₄, and evaporated to give 0.319 g of 4-(4-methoxy-2-(methylsulfonyl)phenyl)-N-Cbz-piperidine as an oil after chromatography (4:1 DCM:EtOAc). ¹H NMR (CDCl₃) δ 7.56 (d, 1H), 7.47-7.30 (m, 5H), 7.12 (dd, 1H), 5.17 (s, 2H), 4.45-4.20 (m, 2H), 3.85 (s, 3H), 3.61 (tt, 1H), 3.11 (s, 3H), 3.01-
20 2.78 (m, 2H), 1.85-1.5 (m, 4H).

(b) 4-(4-Methoxy-2-methylsulfonylphenyl)piperidine

To a solution of KOH (1.50 g) in 20 mL of 1:1 EtOH:H₂O was added 1.23 g of 4-(4-methoxy-2-methylsulfonylphenyl)-N-Cbz-piperidine. The resulting mixture was heated reflux under N₂ atmosphere for 18 h, evaporated, dissolved in 10 mL H₂O, and extracted with
25 CHCl₃. The organic extracts were combined, dried over Na₂SO₄, filtered, and concentrated under reduced pressure. The resulting residue was purified by chromatography (20:1 DCM in methanol containing 0.5% aqueous NH₄OH). MS m/z 270 (M+H).

Example 36

N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-[tetrahydro-2-oxo-1(2H)-pyrimidinyl]-1-piperidinyl]-butyl]-N-methyl-3-cyano-1-naphthamide citrate hydrate (1:1:1.5).

- A stirred solution containing 3-cyano-1-naphthoic acid (0.1 g, 0.5 mmol) [Example 1],
5 N,N-diisopropylethylamine (0.16 g, 1.27 mmol), and dry DCM (2.5 mL) was treated with a solution of tetramethylfluoroformamidinium hexafluorophosphate (TFFH) (0.16g, 0.61 mmol) and dry DCM (1.0 mL). After 10 min, a solution containing N-[(S)-2-(3,4-dichlorophenyl)-4-[4-[tetrahydro-2-oxo-1(2H)-pyrimidinyl]-1-piperidinyl]butyl]-N-methylamine (Miller, SC. WO 9505377) (0.21 g, 0.51 mmol) and dry DCM (1.0 mL) was added, and the
10 solution stirred for 60 h. Additional DCM and 1M aqueous acetic acid were added. After mixing, the layers were allowed to separate, the organic layer was removed, and the aqueous HOAc layer was extracted with additional DCM (2x). The organic extracts were combined, washed (saturated NaHCO₃), dried (Na₂SO₄), filtered, and the DCM evaporated in vacuo. The residue was purified by chromatography (0-10% methanol in DCM), converted to the citrate
15 salt and isolated by filtration from Et₂O to afford the title compound (210 mg) as a white solid. MS: m/z 592 (M+H). Analysis for C₃₂H₃₅Cl₂N₅O₂ • C₆H₈O₇ • 1.5 H₂O: calculated: C, 56.23; H, 5.71; N, 8.63. found: C, 56.31; H, 5.34; N, 8.34.

Example 37

- 20 **N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-(2-oxo-1-piperidinyl)-1-piperidinyl]butyl]-N-methyl-3-cyano-1-naphthamide citrate hydrate (1:1:0.75).**

Using standard acylation conditions 3-cyano-1-naphthoyl chloride (prepared from 3-cyano-1-naphthoic acid and oxalyl chloride) was reacted with N-[(S)-2-(3,4-dichlorophenyl)-4-[4-(2-oxo-1-piperidinyl)-1-piperidinyl]butyl]-N-methylamine (Miller, SC; WO
25 9410146).

A portion of the product was converted to the citrate salt and isolated by filtration from Et₂O to afford the title compound as a white solid. MS: m/z 591 (M+H). Analysis for C₃₃H₃₆Cl₂N₄O₂ • C₆H₈O₇ • 0.75 H₂O: calculated: C, 58.76; H, 5.75; N, 7.03. found: C, 58.80; H, 5.63; N, 6.88.

Example 38

N-[2(S)-(3,4-Dichlorophenyl)-4-[4-(tetrahydro-2-oxo-1(2H)-pyrimidinyl)-1-piperidinyl]-butyl]-N-methyl-4-cyano-1-naphthalenecarboxamide citrate.

Using standard acylation conditions 4-cyano-1-naphthoyl chloride (prepared from
5 4-cyano-1-naphthoic acid and oxalyl chloride) was reacted with (S)-2-(3,4-dichlorophenyl)-N-methyl-4-[(tetrahydro-2-oxo-1(2H)-pyrimidinyl)piperidinyl]butanamine (Miller, SC. WO 9505377). The product was converted to the citrate salt. MS: m/z 592 (M+H).

The requisite 4-cyano-1-naphthoic acid was prepared as follows.

(a) Methyl 4-bromo-1-naphthoate.

10 A solution of 4-bromo-1-naphthoic acid (Fischer, A; et al, J. Chem. Soc., 1426 (1958)) oxalyl chloride (2.56 g), and DMF (5 μ L) in DCM (100 mL) was stirred for 3 h, concentrated, then redissolved in DCM (5 mL). Methanol was added and stirring continued overnight.

Following concentration and purification by chromatography (DCM) the product was afforded as a white solid (4.85 g). ^1H NMR (DMSO- d_6): δ 8.83-8.77 (m, 1 H), 8.31-8.25 (m,
15 1 H), 8.01 (s, 1 H), 7.82-7.75 (m, 2H), 3.96 (s, 3 H); MS m/z 265 (M+H).

(b) 4-cyano-1-naphthoic acid.

A solution of methyl 4-bromo-1-naphthoate (0.509 g) copper (I) cyanide, (0.174 g), 1 drop of pyridine, and DMF (5 mL) was heated under reflux at 180 °C for 5 h. The hot solution was poured into 10 mL of aqueous concentrated NH_4OH and extracted with DCM.

20 The organic phase was washed successively with 1N HCl (20 mL) and brine (40 mL), dried (Na_2SO_4), filtered, and concentrated to afford methyl 4-cyano-1-naphthoate a colorless oil (0.213 g). MS m/z 196 (M-1). ^1H NMR (DMSO- d_6): δ 8.74-8.69 (m, 1 H), 8.29-8.15 (m, 3 H), 7.92-7.83 (m, 2H), 3.99 (s, 3 H). The methyl ester was saponified by stirring a solution of the methyl ester, $\text{LiOH}\cdot\text{H}_2\text{O}$ (1 equivalent), THF (3 mL), water (1 mL) and methanol (1
25 mL) overnight at room temperature. The solution was diluted with saturated sodium bicarbonate and extracted with Et_2O . The aqueous layer was acidified to pH 2 by addition of 1N HCl and extracted with Et_2O . The organic layer was washed with water (30 mL) and brine (40 mL), dried (sodium sulfate), filtered, and concentrated to afford 4-cyano-1-naphthoic acid as an oil.

Example 39

N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-[tetrahydro-2-oxo-1(2H)-pyrimidinyl]-1-piperidinyl]-butyl]-N-methyl-6-cyano-1-naphthamide citrate.

To a stirred solution of 6-cyano-1-naphthoic acid (0.2g, 1.01mmol) in dry DCM (5 mL) was added oxalyl chloride (0.11 mL, 1.26 mmol) and 2 drops of DMF. The solution was stirred at room temperature for 3 h and concentrated to provide the acid chloride; 6-cyano-1-naphthoyl chloride (0.219g), as a off-white solid which was used without further purification.

Using standard acylation conditions (S)-2-(3,4-dichlorophenyl)-N-methyl-4-[(tetrahydro-2-oxo-1(2H)-pyrimidinyl)piperidinyl]butanamine (Miller, SC.; WO 9505377) was reacted with 6-cyano-1-naphthoyl chloride and converted to the citrate salt. MS m/z 592 (M+H). Analysis for $C_{32}H_{35}Cl_2N_5O_2 \cdot 1.0 C_6H_8O_7 \cdot 1.0 H_2O$: calculated: C, 56.86; H, 5.65; N, 8.72. found: C, 56.81; H, 5.51; N, 8.54.

Example 40

N-[2-(4-Chlorophenyl)-4-[4-[tetrahydro-2-oxo-1(2H)-pyrimidinyl]-1-piperidinyl]butyl]-N-methyl-3-nitro-1-naphthamide citrate.

Using standard reductive amination conditions 4-(tetrahydro-2-oxo-1(2H)-pyrimidinyl)piperidine (Miller, SC; Jacobs, RT; Shenvi, AB. EP 739891) was reacted with N-[2-(4-chlorophenyl)-4-oxobutyl]-N-methyl-3-nitro-1-naphthamide [Example 3] and converted to the citrate salt. MS m/z 578 (M+H). Analysis for $C_{31}H_{36}ClN_5O_4 \cdot 1.0 C_6H_8O_7 \cdot 0.8 H_2O$: calculated: C, 56.64; H, 5.86; N, 8.92; found: C, 56.60; H, 5.74; N, 8.69.

Example 41

N-[2-(3,4-Difluorophenyl)-4-[4-[tetrahydro-2-oxo-1(2H)-pyrimidinyl]-1-piperidinyl]-butyl]-N-methyl-3-nitro-1-naphthamide citrate.

Using standard reductive amination conditions 4-(tetrahydro-2-oxo-1(2H)-pyrimidinyl)piperidine (Miller, SC; Jacobs, RT; Shenvi, AB. EP 739891) was reacted with N-[2-(3,4-difluorophenyl)-4-oxobutyl]-N-methyl-3-nitro-1-naphthamide [Example 13] and converted to the citrate salt. MS m/z 580 (M+H); analysis for $C_{31}H_{35}F_2N_5O_4 \cdot 1.07 C_6H_8O_7 \cdot 1.06 H_2O$: calculated: C, 55.88; H, 5.72; N, 8.71. found: C, 55.94; H, 5.54; N 8.51.

Example 42

N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-[tetrahydro-2-oxo-1(2H)-pyrimidinyl]-1-piperidinyl]-butyl]-N-methyl-3-nitro-1-naphthamide citrate.

Using standard reductive amination conditions N-[(S)-2-(3,4-dichlorophenyl)-4-oxobutyl]-N-methyl-3-nitro-1-naphthalenecarboxamide (0.250 g) was treated with 4-(tetrahydro-2-oxo-1(2H)-pyrimidinyl)piperidine (Miller, SC; Jacobs, RT; Shenvi, AB. EP 739891) (0.102 g). The free base (0.102 g) was converted to the citrate salt. MS m/z: 612 (M+H).

Example 43

N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-[tetrahydro-2-oxo-1(2H)-pyrimidinyl]-1-piperidinyl]-butyl]-N-methyl-6-nitro-1-naphthamide citrate.

Using standard acylation conditions N-[(S)-2-(3,4-dichlorophenyl)-4-[4-[tetrahydro-2-oxo-1(2H)-pyrimidinyl]-1-piperidinyl]butyl]-N-methylamine (Miller, SC; WO 9505377) was reacted with 6-nitro-1-naphthoyl chloride (Dewar, MJS and Grisdale, PJ; J. Amer Chem. Soc., 84, 3541 (1962)) and converted to the citrate salt. MS m/z 612 (M+H); analysis for $C_{31}H_{35}Cl_2N_5O_4 \cdot 1.05 C_6H_8O_7 \cdot 0.7 H_2O$: calculated: C, 54.18; H, 5.46; N, 8.47; found: C, 54.31; H, 5.53; N, 8.18.

Example 44

N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-(2-oxo-1-piperidinyl)-4-(N-methylaminocarbonyl)]-1-piperidinyl]butyl]-N-methyl-3-cyano-1-naphthamide citrate hydrate (1:1:0.5).

Using standard reductive amination conditions N-[2-(S)-(3,4-dichlorophenyl)-4-oxobutyl]-N-methyl-3-cyano-1-naphthamide was reacted with 4-(2-oxo-1-piperidinyl)-4-(N-methylaminocarbonyl)piperidine (Miller, SC; Jacobs, RT; Shenvi, AB. EP 739891). The product was converted to the citrate salt. MS: m/z 648 (M+H). Analysis for $C_{35}H_{39}Cl_2N_5O_3 \cdot C_6H_8O_7 \cdot 0.5 H_2O$: calculated: C, 57.95; H, 5.69; N, 8.24. found: C, 57.95; H, 5.63; N, 8.29.

The title compound was also converted to the citrate monohydrate (1.0:1.0:1.0).

The intermediate N-[2-(S)-(3,4-dichlorophenyl)-4-oxobutyl]-N-methyl-3-cyano-1-naphthamide was prepared according to Example 2.

Example 45

N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-(2-oxo-1-piperidiny)-4-(N,N-dimethylaminocarbonyl)]-1-piperidiny]butyl]-N-methyl-3-cyano-1-naphthamide citrate hydrate (1:1:0.7).

- 5 Using standard reductive amination conditions 4-(2-oxo-1-piperidiny)-4-(N,N-dimethylaminocarbonyl)piperidine (Miller, SC; Jacobs, RT; Shenvi, AB. EP 739891) was reacted with N-[2-(S)-(3,4-dichlorophenyl)-4-oxobutyl]-N-methyl-3-cyano-1-naphthamide (Example 2). The product was converted to the citrate salt. MS m/z 662 (M+H); analysis for $C_{36}H_{41}Cl_2N_5O_3 \cdot C_6H_8O_7 \cdot 0.7 H_2O$: calculated: C, 58.16; H, 5.85; N, 8.07. found: C, 58.18; H, 5.74; N, 7.97.
- 10

Example 46

N-(4-[4-(Tetrahydro-2-oxo-1(2H)-pyrimidinyl)-4-(methylaminocarbonyl)-1-piperidiny]-2-(4-chlorophenyl)-butyl)-N-methyl-3-cyano-1-naphthamide citrate.

- 15 Using standard reductive amination conditions N-(4-[4-(tetrahydro-2-oxo-1(2H)-pyrimidinyl)-4-(methylaminocarbonyl)piperidine (Miller, SC; WO 9512577) was reacted with N-[2-(4-chlorophenyl)-4-oxobutyl]-N-methyl-3-cyano-1-naphthamide and converted to the citrate salt. 1H NMR ($CDCl_3$) (amide rotational isomers evident) δ 8.20 (m), 7.92 (m), 7.69-7.57 (br m), 7.47-7.20 (br m), 6.93 (d, $J=8.4$), 6.82 (d, $J=8.4$), 6.67 (d, $J=7.8$), 6.51 (m) 4.62 (m) 3.49-3.21 (br m) 2.58 (s) 2.39-2.17 (br m) 1.95-1.79 (m); MS m/z 615.0 (M+H).
- 20

The requisite aldehyde was prepared as follows.

- (a) N-[2-(4-Chlorophenyl)-4-hydroxybutyl]-N-methyl-3-cyano-1-naphthamide.

- Oxalyl chloride (195 μ L, 2.23 mmol) was added to a solution of 3-cyano-1-naphthoic acid (400 mg, 2.03 mmol) in DCM (10 mL). The solution was stirred for three hours, during which time three portions (30 μ L each) of 10% DMF in DCM were added. The solution was concentrated to a white powder under reduced pressure, dried under vacuum, and dissolved in DCM (15 mL). After cooling to 0 $^{\circ}$ C, N-[2-(4-chlorophenyl)-4-hydroxybutyl]-N-methylamine (434 mg, 2.03 mmol, dissolved in 5 mL DCM) and NaOH (1.0 M, 2.54 mL) were added. After warming to room temperature stirring was continued overnight. The mixture was extracted with 30 mL portions of 0.5 M HCl and saturated sodium bicarbonate, dried ($MgSO_4$), filtered, and concentrated under reduced pressure to a light yellow foam (692 mg,
- 25
- 30

1.76 mmol, 87%). ¹H NMR (CDCl₃) (amide rotational isomers evident) δ 8.09 (s), 7.85 (m), 7.72-7.50 (br m), 7.43-4.35 (br m), 6.92 (d, J=6.3), 6.85 (d, J=7.8), 6.69 (m), 6.65 (m), 4.57 (br m), 3.99 (br m), 3.70 (m), 3.50-3.10 (br m), 2.67 (s), 2.03 (m), 1.89 (m), 1.58 (m); MS m/z 393.0 (M+H).

5 (b) N-[2-(4-Chlorophenyl)-4-oxobutyl]-N-methyl-3-cyano-1-naphthamide.

A solution of DMSO (356 μL, 5.01 mmol) in DCM (5 mL) was added dropwise over 5 min to a stirred solution of oxalyl chloride (219 μL, 2.51 mmol) in DCM (5 mL) at -70 °C.

After stirring for 15 min, N-[2-(4-chlorophenyl)-4-hydroxybutyl]-N-methyl-3-cyano-1-naphthamide (788 mg, 2.01 mmol) was added dropwise as a solution in DCM (5 mL).

10 Stirring was continued for 45 min at -70 °C, warmed to -45 °C, and stirred for 30 min.

The solution was cooled to -70 °C and triethylamine (1.41 mL, 10.03 mmol) (dissolved in 5 mL of DCM) was added dropwise. After stirring 15 min, the mixture was allowed to warm to room temperature, diluted with DCM, and extracted with 0.5 M HCl (30 mL), saturated sodium bicarbonate (30 mL), dried (MgSO₄), and concentrated to a clear oil

15 which was purified by chromatography (50% EtOAc in hexanes) to afford the product as a clear oil (543 mg, 1.39 mmol, 70%). ¹H NMR (CDCl₃) (amide rotational isomers evident) δ 9.71 (s), 9.60 (s), 8.18 (m), 7.86 (t, J=7.8), 7.68-7.29 (m), 7.51 (m), 6.87, (t, J=7.2), 6.67 (d, J= 8.4), 6.57 (m), 4.56 (br m), 3.98, (br m), 3.71, (br m), 3.42 (m), 2.97, (m), 2.67 (m); MS m/z 391.0 (M+H).

20

Example 47

N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-(tetrahydro-2-oxo-1(2H)-pyrimidinyl)-4-(methyl-aminocarbonyl)]-1-piperidinyl]butyl]-N-methyl-3-cyano-1-naphthamide citrate hydrate (1:1:2).

25 Using standard reductive amination conditions (except that acetic acid-sodium acetate buffer was substituted for acetic acid) N-[(S)-2-(3,4-dichlorophenyl)-4-oxobutyl]-N-methyl-3-cyano-1-naphthamide (145 mg, 0.34 mmol) was reacted with 4-(tetrahydro-2-oxo-1(2H)-pyrimidinyl)-4-(methylaminocarbonyl)piperidine (Miller, SC; WO 9512577) (79.1 mg, 0.329 mmol), converted to the citrate salt, and isolated by filtration from Et₂O to afford the title
30 compound (162.5 mg) as a white powder. MS m/z 649 (M+H); analysis for C₃₄H₃₈Cl₂N₆O₃ •C₆H₈O₇ •2.0 H₂O: calculated: C, 54.73; H, 5.74; N, 9.57; found: C, 54.92; H, 5.41; N, 9.29.

Example 48

N-[2-(4-Chlorophenyl)-4-[4-(tetrahydro-2-oxo-1(2H)-pyrimidinyl)-4-(methylamino-carbonyl)]-1-piperidinyl]butyl]-N-methyl-3-nitro-1-naphthamide citrate.

Using standard reductive amination conditions 4-(tetrahydro-2-oxo-1(2H)-pyrimidinyl)-4-(methylaminocarbonyl)piperidine (Miller, SC., WO 9512577) was reacted with N-[2-(4-chlorophenyl)-4-oxobutyl]-N-methyl-3-nitro-1-naphthamide and converted to the citrate salt. MS m/z 635 (M+H). Analysis for $C_{33}H_{39}ClN_6O_5 \cdot 1.0 C_6H_8O_7 \cdot 1.3H_2O$: calculated: C, 56.06; H, 5.88; N, 9.88. found: C, 55.04; H, 5.74; N, 9.74.

10 Example 49

N-[2-(3,4-Difluorophenyl)-4-[4-(tetrahydro-2-oxo-1(2H)-pyrimidinyl)-4-(methylamino-carbonyl)]-1-piperidinyl]butyl]-N-methyl-3-nitro-1-naphthamide citrate.

Using standard reductive amination conditions 4-(tetrahydro-2-oxo-1(2H)-pyrimidinyl)-4-(methylaminocarbonyl)piperidine (Miller, SC.; WO 9512577) was reacted with N-[2-(3,4-difluorophenyl)-4-oxobutyl]-N-methyl-3-nitro-1-naphthamide and converted to the citrate salt. MS m/z 637 (M+H); analysis for $C_{33}H_{38}F_2N_6O_5 \cdot 1.1 C_6H_8O_7 \cdot 1.2 H_2O$: calculated: C, 54.69; H, 5.70; N, 9.66. found: C, 54.62; H, 5.52; N, 9.46.

Example 50

20 N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-(2-oxo-1-piperidinyl)-4-N,N-dimethylamino-carbonyl]]-1-piperidinyl]butyl]-N-methyl-3-nitro-1-naphthamide.

Using standard reductive amination conditions N-[(S)-2-(3,4-dichlorophenyl)-4-oxobutyl]-N-methyl-3-nitro-1-naphthamide (0.10 g) was reacted with 4-(2-oxo-1-piperidinyl)-4-(dimethylaminocarbonyl)piperidine (Miller, SC; Jacobs, RT; Shenvi, AB. EP 739891) (0.060 g). The free base (0.093 g) was converted to the citrate salt. MS: m/z 682 (M+H).

Example 51

N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-(tetrahydro-2-oxo-1(2H)-pyrimidinyl)-4-(methylaminocarbonyl)]-1-piperidinyl]butyl]-N-methyl-3-nitro-1-naphthamide.

30 Using standard reductive amination conditions N-[(S)-2-(3,4-dichlorophenyl)-4-oxobutyl]-N-methyl-3-nitro-1-naphthamide (0.150 g) was treated with 4-(tetrahydro-2-oxo-

1(2H)-pyrimidinyl)-4-(methylaminocarbonyl)-1-piperidine (Miller, SC. WO 9512577) (0.089 g). The free base (0.123 g) was converted to the citrate salt. MS m/z 669 (M+H).

Example 52

5 **N-[(S)-2-(3,4-Dichlorophenyl)-4-{4-(2-oxo-1-piperidinyl)-4-(N-methylaminocarbonyl)}-1-piperidinyl]butyl]-N-methyl-3-nitro-1-naphthamide citrate.**

Using standard reductive amination conditions, N-[(S)-2-(3,4-dichlorophenyl)-4-oxo-butyl]-N-methyl-3-nitro-1-naphthamide (0.300 g) was treated with 4-(2-oxo-1-piperidinyl)-4-(methylaminocarbonyl)piperidine (Miller, SC; Jacobs, RT; Shenvi, AB. EP 739891) (0.1773
10 g). The free base (0.296 g) was converted to the citrate salt. MS m/z 668 (M+H).

Example 53

N-[(S)-2-(3,4-Dichlorophenyl)-4-oxobutyl]-N-methyl-3-nitro-1-naphthamide

By the method of Example 3f, 3-nitro-1-naphthoyl chloride was reacted with (S)-2-
15 (3,4-dichlorophenyl)-4-hydroxybutyl-N-methylamine to give N-[(S)-2-(3,4-dichlorophenyl)-4-hydroxybutyl]-N-methyl-3-nitro-1-naphthamide. This was reacted by the method of Example 3g to give the title compound: ¹H NMR (300 MHz, CDCl₃) δ 9.65 (s), 9.44 (s), 9.07-9.02 (m), 8.38-6.04 (m), 4.44-1.18 (m); MS APC1, m/z = 445 (M⁺).

Example 54

N-[2-(S)-(3,4-Dichlorophenyl)-4-[4-(4-carbamoyl-(R,S)-2-methylsulfinylphenyl)]-1-piperidinyl]butyl]-N-methyl-3-cyano-1-naphthamide citrate.

Using standard reductive alkylation conditions N-[2-(S)-(3,4-dichlorophenyl)]-4-oxobutyl-N-methyl-3-cyano-1-naphthamide (0.115 g) was reacted with 4-(4-carbamoyl-2-
25 (R,S)-methylsulfinylphenyl)piperidine (0.071g) and converted to the citrate salt. MS m/z 675 (M⁺); ¹H NMR (DMSO d₆) δ 8.70-8.58 (m, 1H), 8.25-6.40 (m, 13H), 3.60-1.50 (m, 26H); analysis for C₃₆H₃₆Cl₂N₄O₃S•1.0 citric acid•1.0 H₂O•0.25 Et₂O: calculated; C, 57.11; H, 5.41; N, 6.20; found; C, 57.06; H, 5.18; N, 6.28.

The requisite 4-(4-carbamoyl-2-(R,S)-methylsulfinylphenyl)piperidine was prepared as
30 follows:

a) 4-[2-Methylsulfinyl-4-bromophenyl]piperidine.

To a stirred solution of 4-(2-sulfinylphenyl)piperidine (Jacobs, R; Shenvi, A; EP 630887) (0.496g) dissolved in 5 mL of acetic acid was added a solution of bromine (0.715 g in 15mL of acetic acid). The mixture was heated at 75 °C for 80 min. The cooled mixture
5 was quenched with 3 mL H₂O, the solvent was evaporated, and the residue was dissolved in H₂O. The aqueous mixture was basified to pH 14 by addition of KOH and extracted with CHCl₃ (3x15 mL). The organic extracts were combined, dried over Na₂SO₄, evaporated, and purified by chromatography (19:1 DCM:methanol containing 0.5% aqueous NH₄OH) to afford the product (0.421 g) as a light yellow solid. MS m/z 302 (M+H). ¹H NMR (CDCl₃) δ
10 7.86 (d, 1H), 7.61 (dd, 1H), 7.52 (d, 1H), 3.25-3.35 (m, 2H), 3.08-2.60 (m, 7H), 2.04-1.61 (m, 4H).

b) 4-[2-Methylsulfinyl-4-bromophenyl]-N-Cbz-piperidine.

To a stirred solution of 4-[2-methylsulfinyl-4-bromophenyl]piperidine (2.70 g) dissolved in 140 mL THF was added 2.60 mL triethylamine followed by 1.74 g of benzyl-
15 chloroformate. After 18 h THF was evaporated, the residue was dissolved in 100 mL DCM, extracted with 0.5 M HCl (3x40 mL), and saturated NaHCO₃ (2x50 mL). The organic extract was dried over Na₂SO₄ and evaporated to give an oil which was purified by chromatography (4:1 EtOAc:DCM) to give 3.39 g of product. ¹H NMR (CDCl₃) δ 7.87 (d, 1H), 7.61 (dd, 1H), 7.49-7.32 (m, 6H), 5.17 (s, 2H), 4.30-4.21 (m, 2H), 2.99-2.75 (m, 3H), 2.70 (s, 3H), 1.95-1.55
20 (m, 4H).

c) 4-[2-Methylsulfinyl-4-methoxycarbonylphenyl]-N-Cbz-piperidine.

To a mixture of DMSO (75 mL) and MeOH (75 mL) was added 1,3-bis(diphenylphosphino)propane (0.536 g), palladium acetate (0.331 g), 4-[2-methylsulfinyl-4-bromophenyl]-N-Cbz-piperidine (2.840 g), and 2.00 mL triethyl amine. The mixture was purged
25 with carbon monoxide for 20 min then heated at 70 °C under carbon monoxide (1 atm) for 18 h. The mixture was poured into 250 mL of H₂O and extracted with 1:1 EtOAc:Et₂O (2x75 mL). The organic layer was extracted with H₂O (5x75 mL), dried over Na₂SO₄, and evaporated. The residue was purified by chromatography (4:1 EtOAc:DCM) to give 2.39 g of product. MS m/z 416 (M+H). ¹H NMR (CDCl₃) δ 8.17-8.07 (m, 2H), 7.96 (d, 1H), 7.42-7.28
30 (m, 5H), 5.18 (s, 2H), 4.50-4.32 (m, 2H), 3.95 (s, 3H), 2.99-2.80 (m, 3H), 2.73 (s, 3H), 1.95-1.55 (m, 4H).

d) 1-Benzylloxycarbonyl-4-(4-carboxy-2-(R,S)-sulfinylphenyl)piperidine

To a solution of 4-[2-methylsulfinyl-4-methoxycarbonylphenyl]-N-Cbz-piperidine (0.120 g) dissolved in 10 mL 1:1 THF:H₂O was added 0.038 g LiOH. After heating the mixture at 60 °C for 18 h, 2 mL of 1M HCl was added and the mixture was extracted with DCM (3x10 mL). The organic extracts were combined, dried over Na₂SO₄, evaporated, and purified by chromatography (10:1 DCM:methanol containing 1.5% aqueous NH₄OH) to give a solid (0.107 g). MS m/z 402 (M+H). ¹H NMR (CDCl₃) δ 8.05-7.72 (m, 3H), 7.48-7.15 (m, 5H), 6.61 (br s, 1H), 5.11 (s, 2H), 4.50-4.05 (m, 2H), 2.95-2.50 (m, 3H), 3.60 (s, 3H), 1.93-1.38 (m, 4H).

e) 4-(4-Carbamoyl-2-(R,S)-sulfinylphenyl)piperidine.

To a solution of 1-benzylloxycarbonyl-4-(4-carboxy-2-(R,S)-sulfinylphenyl)piperidine (1.28g) dissolved in 45 mL DCM was added 1.45 mL of N,N-diisopropylethylamine. Mixture was stirred for 10 min and then 1.017g tetramethylfluoroformamidiniumhexafluorophosphate was added and stirring was continued for 1 h. At this point NH₃ was bubbled through the solution for 30 min. Then 20 mL of saturated NaHCO₃ was added and the result was extracted with DCM (3x10 mL). Extracts were combined, dried over Na₂SO₄, and evaporated. The material was recrystallized from EtOAc:MeOH (3:1). ¹H NMR (CDCl₃) δ 8.09 (d, 1H), 7.85-7.78 (d, 2H), 7.42-7.30 (m, 5H), 6.16 (br s, 1H), 5.72 (br s, 1H), 5.17 (s, 2H), 4.50-4.2 (m, 2H), 2.99-2.78 (m, 3H), 2.73 (s, 3H), 1.95-1.60 (m, 4H); MS m/z 423 (M+Na). N-deprotection of 1-benzylloxycarbonyl-4-(4-carboxamide-2-(R,S)-sulfinylphenyl)piperidine was accomplished using trifluoroacetic acid under standard conditions. ¹H NMR (CDCl₃, TFA-d₄) δ 8.17 (d, 1H), 8.04 (dd, 1H), 7.98 (d, 1H), 3.79-3.61 (m, 2H), 3.45-3.20 (m, 3H), 2.97 (s, 3H), 2.42-1.95 (m, 4H); MS m/z 267 (M+H).

25 **Example 55**

N-[2-(S)-(3,4-Dichlorophenyl)-4-[4-[2-(R,S)-methylsulfinyl-4-methoxycarbonylphenyl]-1-piperidinyl]butyl]-N-methyl-3-cyano-1-naphthamide citrate.

Using standard reductive alkylation conditions N-[2-(S)-(3,4-dichlorophenyl)]-4-oxobutyl-N-methyl-3-cyano-1-naphthamide (0.250 g) was reacted with 4-[2-(R,S)-methylsulfinyl-4-methoxycarbonylphenyl]piperidine (0.164 g) and converted to the citrate

salt. MS m/z 690 (M⁺); ¹H NMR (DMSO d₆) δ 8.70-8.58 (m, 1H), 8.20-7.40 (m, 11H), 3.89 (s, 3H), 3.55-2.30 (m, 19H), 2.20-1.50 (m, 7H).

The requisite 4-(2-(R,S)-sulfinyl-4-methoxycarbonylphenyl)piperidine was prepared as follows.

- 5 N-*tert*-Butylcarbamate-4-[2-(R,S)-methylsulfinyl-4-methoxycarbonylphenyl]-piperidine was prepared from 4-(2-(R,S)-sulfinyl-4-bromophenyl)piperidine in an analogous fashion to that described for N-benzyloxycarbonyl-4-[2-(R,S)-methylsulfinyl-4-methoxycarbonylphenyl]piperidine (Example 54). N-protection was achieved using di(*tert*-butyl)dicarbonate in dioxane solvent using aq. NaOH as the base. Carbonylation of N-*tert*-butylcarbamate-4-(2-(R,S)-sulfinyl-4-bromophenyl)piperidine was performed using a
10 procedure like that described in Example 54 to give N-*tert*-butylcarbamate-4-(2-(R,S)-sulfinyl-4-methoxycarbonylphenyl)piperidine. ¹H NMR (CDCl₃) δ 8.15-8.05 (m, 2H), 7.99-7.95 (m, 1H), 4.40-4.15 (m, 2H), 3.95 (s, 3H), 2.95-2.65 (m, 3H), 2.73 (s, 3H), 1.95-1.45 (m, 4H), 1.50 (s, 9H). N-deprotection of N-*tert*-butylcarbamate-4-(2-(R,S)-sulfinyl-4-methoxy-
15 carbonylphenyl)piperidine was accomplished using trifluoroacetic acid under standard conditions to give 4-(2-(R,S)-sulfinyl-4-methoxycarbonylphenyl)piperidine. ¹H NMR (CDCl₃) δ 8.15-8.03 (m, 3H), 3.94 (s, 3H), 3.30-3.15 (m, 2H), 2.90-2.65 (m, 4H), 2.72 (s, 3H), 1.95-1.50 (m, 4H); MS m/z 282 (M+H).

20 **Example 56**

N-[2-(S)-(3,4-Dichlorophenyl)-4-[4-[4-hydroxy-(R,S)-2-(methylsulfinyl)phenyl]-1-piperidinyl]butyl]-N-methyl-3-cyano-1-naphthamide citrate.

- Using standard reductive alkylation conditions N-[2-(S)-(3,4-dichlorophenyl)]-4-oxobutyl-N-methyl-3-cyano-1-naphthamide (0.429g) was reacted with 4-(4-hydroxy-2-(R,S)-methylsulfinylphenyl)piperidine (0.239g) and converted to the citrate salt. MS m/z 648
25 (M⁺); ¹H NMR (DMSO d₆) δ 9.93-9.78 (m, 1H), 8.70-8.58 (m, 1H), 8.20-8.00 (m, 1H), 7.85-6.40 (m, 10H), 3.55-2.30 (m, 19H), 2.20-1.50 (m, 7H); analysis for C₃₅H₃₅Cl₂N₃O₃S•1.0 Citric Acid•1.5 H₂O•0.25 Et₂O: calculated; C, 56.92; H, 5.52; N, 4.74; found; C, 57.03; H, 5.26; N, 4.90.

- 30 The piperidine was prepared as follows:

a) 4-[4-Methoxy-2-methylthiophenyl]piperidine.

1-Benzyloxycarbonyl-4-[4-methoxy-2-methylthiophenyl]piperidine (Example 2) was N-deprotected using trifluoroacetic acid under standard conditions to give 4-[4-methoxy-2-methylthiophenyl]piperidine; ^1H NMR (CDCl_3) δ 7.15 (d, 1H), 6.76 (d, 1H), 6.69 (dd, 1H), 3.80 (s, 3H), 3.18 (dm, 2H), 3.01 (tt, 1H), 2.78 (td, 2H), 2.45 (s, 3H), 1.82 (dm, 2H), 1.66 (s, 1H), 1.58 (qd, 2H); MS m/z 238 (M+H).

b) 4-[4-Hydroxy-2-methylthiophenyl]piperidine.

A mixture of pyridinium hydrobromide (20.76g) and 4-[4-methoxy-2-methylthiophenyl]piperidine (6.16 g) was heated at 225° C for 18 h. The reaction mixture was cooled, dissolved in 200 mL H_2O , adjusted to pH 7 with 1N KOH, and extracted with hexane (4 x 50 mL). The aqueous layer was concentrated under reduced pressure to give an oil which was dissolved in 200 mL EtOH and stirred for 0.5 h. The precipitate was filtered and washed with EtOH (2 x 40 mL). The filtrate and all washes were combined and concentrated under reduced pressure. The crude product was purified by chromatography (9:1 DCM:MeOH) to give 6.06 g of 4-[4-hydroxy-2-methylthiophenyl]piperidine as the hydrobromide salt. ^1H NMR ($\text{DMSO } d_6$) δ 9.44 (s, 1H), 8.49 (m, 2H), 6.97 (d, 1H), 6.66 (d, 1H), 6.58 (dd, 1H), 3.43-3.30 (dm, 2H), 3.13-2.95 (m, 3H), 2.42 (s, 3H), 1.91-1.61 (m, 4H); MS m/z 225 (M+H).

c) 4-[4-Hydroxy-2-(R,S)-methylsulfinylphenyl]piperidine.

To a rapidly stirring slurry of 4-[4-hydroxy-2-methylthiophenyl]piperidine hydrobromide (2.57g) and triethylamine (4.00 mL) in 200 mL THF was slowly added 2.50 mL of benzyl chloroformate over 10 min. The mixture was stirred for 18 h, quenched with 20 mL saturated NaHCO_3 , and THF was concentrated under reduced pressure. Residue was stirred with 50 mL saturated NaHCO_3 and extracted with DCM (3 x 50 mL). Extracts were combined, dried over Na_2SO_4 , and concentrated under reduced pressure to give an oil which was dissolved in 160 mL 1:1 THF: H_2O . To this was added 0.26 g LiOH and mixture was stirred for 18 h. THF was evaporated under reduced pressure, aqueous residue was acidified with 15 mL 1N HCl, and this was extracted with DCM (4 x 40 mL). Extracts were combined, dried over Na_2SO_4 , and concentrated under reduced pressure to give an oil which was purified by chromatography (2:3 EtOAc:hexane) to give 1.71g of solid product; ^1H NMR (CDCl_3) δ 7.45-7.25 (m, 5H), 6.99 (d, 1H), 6.70 (d, 1H), 6.59 (dd, 1H), 5.16 (s, 2H), 5.03 (s, 1H), 4.41-

4.25 (m, 2H), 3.04 (tt, 1H), 3.00-2.83 (m, 2H), 2.44 (s, 3H), 1.90-1.45 (m, 4H); MS m/z 358 (M+H). 1-Benzyloxycarbonyl-4-[4-hydroxy-2-methylthiophenyl]piperidine was oxidized with NaIO₄ in 1:1 THF:H₂O using standard conditions to give 1-benzyloxycarbonyl-4-[4-hydroxy-2-(R,S)-methylsulfinylphenyl]piperidine; ¹H NMR (CDCl₃) δ 8.50 (s, 1H), 7.79 (d, 1H), 7.42-7.30 (m, 5H), 7.12 (d, 1H), 6.95 (dd, 1H), 5.16 (s, 2H), 4.42-4.20 (m, 2H), 2.95-2.65 (m, 3H), 2.74 (s, 3H), 1.90-1.50 (m, 4H); MS m/z 374 (M+H). 1-Benzyloxycarbonyl-4-[4-hydroxy-2-(R,S)-methylsulfinylphenyl]piperidine was N-deprotected using trifluoroacetic acid under standard conditions to give 4-[4-hydroxy-2-(R,S)-methylsulfinylphenyl]piperidine and used without purification. MS m/z 240 (M+H).

10

Example 57

N-[2-(S)-(3,4-Dichlorophenyl)-4-[4-(4-chloro-(R,S)-2-methylsulfinylphenyl)-1-piperidinyl]butyl]-N-methyl-3-cyano-1-naphthamide citrate.

Using standard reductive alkylation conditions N-[2-(S)-(3,4-dichlorophenyl)]-4-oxobutyl-N-methyl-3-cyano-1-naphthamide (0.302g) was reacted with 4-(4-chloro-2-(R,S)-methylsulfinylphenyl)piperidine (0.181g) and converted to the citrate salt. MS m/z 666 (M+); ¹H NMR (DMSO d₆) δ 8.70-8.58 (m, 1H), 8.20-8.00 (m, 1H), 7.85-6.40 (m, 11H), 3.50-1.50 (m, 26H); analysis for C₃₅H₃₄Cl₃N₃O₂S•1.0 citric acid•1.5 H₂O•0.25 Et₂O: calculated; C, 56.03; H, 5.26; N, 4.67; found; C, 55.98; H, 5.02; N, 4.67.

20 The requisite 4-(4-chloro-2-(R,S)-methylsulfinylphenyl)piperidine was prepared according to the procedures described in Example 2 except 3-chlorophenol was used in place of 3-methoxyphenol. The oxidation of the thiomethyl adduct was carried out according to the procedure described in Example 16, sub-part (e). 3-Chlorophenol (24.28g) was reacted with bromine (29.78g) to give 6.15g of 2-bromo-5-chlorophenol (minor isomer) and 24.60g 4-bromo-3-chlorophenol (major isomer) after purification by column chromatography (10:1 hexane:EtOAc); minor isomer-¹H NMR (CDCl₃) δ 7.37 (d, 1H), 7.04 (d, 1H), 6.82 (dd, 1H), 5.55 (s, 1H). Major isomer: ¹H NMR (CDCl₃) δ 7.36 (d, 1H), 6.91 (d, 1H), 6.57 (dd, 1H), 5.75 (s, 1H). Analytical data for all other intermediates follows. 2-Bromo-5-chloro-(N,N-dimethylthiocarbamoyl)phenol; ¹H NMR (CDCl₃) δ 7.52 (d, 1H), 7.18 (d, 1H), 7.13 (dd, 1H), 3.47 (s, 3H), 3.39 (s, 3H); MS m/z 296 (M+). 4-Chloro-2-(N,N-dimethylthiocarbamoyl)-bromobenzene; ¹H NMR (CDCl₃) δ 7.68-7.55 (m, 2H), 7.23 (dd, 1H), 3.12 (s, 3H), 3.05 (s,

30

3H); MS m/z 296 (M+). 4-Chloro-2-(thiomethyl)bromobenzene; ^1H NMR (CDCl_3) δ 7.43 (d, 1H), 7.06 (d, 1H), 6.97 (dd, 1H), 2.48 (s, 3H). 1-Benzyloxycarbonyl-4-hydroxy-4-(4-chloro-2-methylthiophenyl)piperidine; ^1H NMR (CDCl_3) δ 7.43-7.30 (m, 6H), 7.26 (d, 1H), 7.15 (dd, 1H) 5.15 (s, 2H), 4.25-4.00 (m, 2H), 3.84 (s, 1H), 3.50-3.25 (m, 2H), 2.52 (s, 3H), 2.15-1.90 (m, 4H); MS m/z 414 (M+Na). 1-Benzyloxycarbonyl-4-(4-chloro-2-methylthiophenyl)piperidine; ^1H NMR (CDCl_3) δ 7.43-7.30 (m, 5H), 7.18-7.10 (m, 3H), 5.16 (s, 2H), 4.42-4.20 (m, 2H), 3.07 (tt, 1H), 3.00-2.80 (m, 2H), 2.47 (s, 3H), 1.91-1.45 (m, 4H); MS m/z 398 (M+Na). 1-Benzyloxycarbonyl-4-(4-chloro-2-(R,S)-methylsulfinylphenyl)-piperidine; ^1H NMR (CDCl_3) δ 7.98 (d, 1H), 7.42 (dd, 1H), 7.41-7.30 (m, 5H), 7.21 (d, 1H), 5.16 (s, 2H), 4.43-4.21 (m, 2H), 2.96-2.78 (m, 3H), 2.71 (s, 3H), 1.92-1.51 (m, 4H). 4-(4-Chloro-2-(R,S)-methylsulfinylphenyl)piperidine; ^1H NMR (CDCl_3) δ 7.97 (d, 1H), 7.43 (dd, 1H), 7.28 (d, 1H), 3.30-3.10 (m, 2H), 2.71 (s, 3H), 2.83-2.61 (m, 3H), 1.92-1.51 (m, 5H); MS m/z 258 (M+H).

15 **Example 58**

N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-[(S)-2-methylsulfinylphenyl]-1-piperidinyl]butyl]-N-methyl-3-trifluoromethyl-1-naphthamide citrate hydrate.

Using standard acylation conditions, 3-trifluoromethyl-1-naphthoyl chloride (0.11 g) was reacted with N-[(S)-2-(3,4-dichlorophenyl)-4-[4-[(S)-2-methylsulfinylphenyl]-1-piperidinyl]butyl]-N-methylamine (0.19 g), converted to the citrate salt, and isolated by filtration from diethyl ether to afford the title compound (0.3 g) as an off-white powder.

MS APCI, m/z = 675 (M+H); ^1H NMR (300 MHz, $\text{DMSO}-d_6$) δ 11.0 (broad), 8.55-8.40 (m), 8.30-8.10 (m), 7.91-7.63 (m), 7.62-7.45 (m), 7.44-7.12 (m), 7.05-6.85 (m), 3.20-2.76 (m), 2.75-2.55 (m), 2.20-1.65 (m); analysis calculated for $\text{C}_{35}\text{H}_{35}\text{Cl}_2\text{F}_3\text{N}_2\text{O}_2\text{S}$, 1 $\text{C}_6\text{H}_8\text{O}_7$, 1 H_2O , C 55.60, H 5.12, N 3.16, found C 55.42, H 5.02, N 3.12.

The requisite 3-trifluoromethyl-1-naphthoyl chloride was prepared as follows.

a) 4-Bromo-2-naphthoic acid.

A solution of 4-bromo-2-naphthoic acid, methyl ester (Adcock, W; Wells, PR; Aust. J.Chem.; 18, 1965; 1351-1364) (2.23 g) in THF (50 mL) was treated with a solution of LiOH (hydrate) (0.39 g) and H_2O (25 mL). Methanol (5 mL) was added, and the mixture was stirred at 25 °C for several days. The mixture was concentrated in vacuo, treated with additional H_2O ,

washed with diethyl ether, acidified (10% aq. HCl), and extracted with a mixture of EtOAc and DCM (1:2). The extracts were dried (Na_2SO_4), filtered, and the solvent removed in vacuo. The off-white solid residue was triturated with diethyl ether, the solids recovered by filtration, washed with minimum diethyl ether, and dried under reduced pressure to afford the product
5 (1.6 g, 76 %) as an off-white solid. MS EI, $m/z = 250$ (M); ^1H NMR (300 MHz, DMSO-d_6) δ 13.44 (bs, 1H), 8.68 (s, 1H), 8.25 (s, 1H), 8.23-8.18 (m, 2H), 7.87-7.83 (t, 1H), 7.76-7.71 (t, 1H).

b) 4-Bromo-2-thionaphthoic acid, S-ethyl ester.

A mixture containing 4-bromo-2-naphthoic acid (1.34 g) and dry DCM (15 mL) was
10 treated with oxalyl chloride (0.83 g) at 25 °C. A catalytic amount of DMF was added, the mixture stirred for 4 hours, then the DCM removed in vacuo. The solid residue was re-dissolved in dry DCM (15 mL), cooled (ice bath), and ethanethiol (0.85 mL) was added dropwise. After 10 minutes, TEA (1.6 mL) was added, and the mixture was allowed to warm to 25 °C. After stirring for 16 hrs., the mixture was diluted with 10% aq. NaHCO_3 and
15 extracted with DCM. The extracts were dried (Na_2SO_4), filtered, and the solvent removed in vacuo. The dark, red-orange residue was purified by chromatography (10% CH_2Cl_2 in hexane) to afford the product (1.51 g, 96.2%) as an off-white solid. MS EI, $m/z = 294/296$ (M); ^1H NMR (300 MHz, CDCl_3) δ 8.48 (s, 1H), 8.30 (s, 1H), 8.28-8.25 (d, 1H), 7.99-7.96 (d, 1H), 7.75-7.70 (t, 1H), 7.64-7.59 (t, 1H), 3.18-3.11 (q, 2H), 1.42-1.37 (t, 3H).

20 c) 4-Bromo-2-dithionaphthoic acid, ethyl ester.

A mixture containing 4-bromo-2-thionaphthoic acid, S-ethyl ester (1.49 g), 2,4-bis(4-methoxyphenyl)-1,3-dithia-2,4-diphosphetane-2,4-disulfide (Lawesson's reagent) (1.43 g), and dry toluene (25 mL) was heated under reflux for 20 hours, allowed to cool, then diluted with diethyl ether. The solution was washed [aq. NaHCO_3 and H_2O], dried (Na_2SO_4), filtered,
25 and the solvent removed in vacuo. The dark-red residue was purified by chromatography (10% CH_2Cl_2 in hexane) to afford the product (1.35 g) (85.6%) as a red solid. MS EI, $m/z = 310/312$ (M); ^1H NMR (300 MHz, CDCl_3) δ 8.47 (s, 1H), 8.44 (s, 1H), 8.24-8.22 (d, 1H), 7.97-7.95 (d, 1H), 7.71-7.67 (t, 1H), 7.61-7.57 (t, 1H), 3.46-3.39 (q, 2H), 1.48-1.43 (t, 3H).

d) 1-Bromo-3-trifluoromethylnaphthalene.

30 Based on the procedure of Kuroboshi, M and Hiyama, T (Chemistry Letters, 827-830 (1992), a solution containing 4-bromo-2-dithionaphthoic acid, ethyl ester (0.18 g) and dry

DCM (4 mL) was cooled (0 °C) and treated with HF/pyridine (70:30 wt%) (0.6 mL). After several minutes, 1,3-dibromo-5,5-dimethylhydantoin (0.68 g) was added in one portion. The reaction was allowed to warm to 25 °C, stirred for 1.5 hours, poured into a solution of sat. aq. NaHCO₃ and NaHSO₃, and extracted with diethyl ether. The diethyl ether extracts were dried
5 (Na₂SO₄), filtered, the solvent removed in vacuo. The residue was purified by chromatography (hexane) to afford the product (0.08 g, 50%) as a colorless liquid. MS EI, m/z = 274/276 (M); ¹H NMR (300 MHz, CDCl₃) δ 8.31-8.28 (d, 1H), 8.13 (s, 1H), 7.96-7.93 (s,d, 2H), 7.77-7.72 (t, 1H), 7.68-7.63 (t, 1H); ¹⁹F NMR (282 MHz, CDCl₃) δ -62.91 (s).

e) 3-Trifluoromethyl-1-naphthoic acid, methyl ester

10 A mixture containing 1-bromo-3-trifluoromethylnaphthalene (0.44 g), 1,3-bis-(diphenylphosphino)propane (0.13 g), palladium acetate (0.08 g), and TEA (0.45 mL) in DMSO (10 mL) and MeOH (10 mL) was placed under an atmosphere of carbon monoxide. The mixture was heated at 70 °C for 22 hours, cooled, diluted with MeOH, filtered through celite, and rinsed with MeOH. The combined filtrates and washings were evaporated in
15 vacuo. The residue was dissolved in EtOAc, washed (with water and brine), dried (Na₂SO₄), filtered, and the solvent removed in vacuo. The residue was purified by chromatography (10% DCM in heaxane) to afford the product (0.24 g) (58.6%) as a colorless liquid. MS EI, m/z = 254 (M); ¹H NMR (300 MHz, CDCl₃) δ 8.99-8.97 (d, 1H), 8.36 (s, 1H), 8.32 (s, 1H), 8.00-9-7.97 (d, 1H), 7.78-7.72 (t, 1H), 7.67-7.63 (t, 1H), 4.04 (s, 3H); ¹⁹F NMR (282 MHz,
20 CDCl₃) δ -60.42 (s).

f) 3-Trifluoromethyl-1-naphthoic acid

A solution of 3-trifluoromethyl-1-naphthoic acid, methyl ester (0.23 g) in THF (5 mL) was treated with a solution of LiOH (hydrate) (0.044 g) and H₂O (1.5 mL). Methanol (0.5 mL) was added, and the mixture was stirred at 25 °C for 3.5 hours. The mixture was concentrated
25 in vacuo, treated with additional H₂O, acidified (1N aq. HCl), and extracted with DCM. The extracts were dried (anhyd. Na₂SO₄), filtered, and the solvent removed in vacuo to afford the product (0.21 g) (95.8%) as an off-white solid. MS EI, m/z = 240 (M); ¹H NMR (300 MHz, CDCl₃) δ 9.14-9.12 (d, 1H), 8.58 (s, 1H), 8.40 (s, 1H), 8.05-8.02 (d, 1H), 7.83-7.78 (t, 1H), 7.71-7.66 (t, 1H); ¹⁹F NMR (376 MHz, CDCl₃) δ -61.53 (s).

30 g) 3-Trifluoromethyl-1-naphthoyl chloride

A mixture containing 3-trifluoromethyl-1-naphthoic acid (0.10 g) and dry DCM (5 mL) was treated with oxalyl chloride (0.065 g) at 25 °C. A catalytic amount of DMF was added, the mixture stirred for 4 hours, then the DCM was removed in vacuo. The solid residue was re-dissolved in dry DCM and used without further purification.

5

Example 59

N-[2-(S)-(3,4-Dichlorophenyl)-4-[4-(R,S)-(methylsulfinyl)phenyl]-1-piperidinyl]butyl]-N-methyl-3-cyano-1-naphthamide hydrochloride.

Using standard reductive amination conditions N-[2-(S)-(3,4-dichlorophenyl)]-4-oxobutyl-N-methyl-3-cyano-1-naphthamide (0.150 g) was reacted with 4-(4-(R,S)-methylsulfinylphenyl)piperidine (0.079g) and converted to the hydrochloride salt. MS m/z 632 (M⁺). ¹H NMR (DMSO d₆) δ 10.49 (m, 1H), 8.63 (m, 1H), 8.10 (m, 1H), 7.90-6.50 (m, 10H), 2.73 (s, 3H), 3.77-1.70 (m, 19H).

15 **Example 60**

N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-[3-fluoro-4-methylsulfinylphenyl]-1-piperidinyl]butyl]-N-methyl-3-cyano-1-naphthamide.

Using standard reductive amination conditions N-[2-(S)-(3,4-dichlorophenyl)]-4-oxobutyl-N-methyl-3-cyano-1-naphthamide (0.213 g) was reacted with 4-(3-fluoro-4-methylsulfinylphenyl)piperidine (0.120 g) and converted to the hydrochloride salt (0.276 g). mp 175-180 °C; ¹H NMR (300 MHz, CDCl₃) δ 10.76 (m, 1H), 8.63 (s, 1H), 8.25 (m, 1H), 7.9-6.9 (m, 9H), 6.5 (br., 1H), 4.5 (br., 1H), 2.82 (two peaks, 3H), 2.5 (two peaks, 3H), 2.4-1.8 (m, 6H); MS APCI, m/z = 650 (M⁺).

The requisite N-[(S)-2-(3,4-dichlorophenyl)-4-[4-[3-fluoro-4-methylsulfinylphenyl]-1-piperidinyl]butyl]-N-methylamine was prepared from 4-bromo-2-fluorophenol using procedures according to those described in Example 2a-h for 4-(4-methoxy-2-methylsulfinylphenyl)piperidine except for the oxidation (step g) of the intermediate 4-(3-fluoro-4-methylthiophenyl)-N-Cbz-piperidine; this was carried out as described in Example 16e and the cleavage of the Cbz-group (step h) which was carried out as described in Example 6c. ¹H NMR (300 MHz, CDCl₃) δ 8.8 (t, J = 10Hz, 1H) 7.3 (m, 1H), 6.97 (m, 1H), 3.3 (m, 2H), 1.85 (m, 2H), 1.65 (m, 2H); MS APCI, m/z = 242 (M⁺);

30

Example 61

N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-[4-methylsulfonyloxyphenyl]-1-piperidinyl]butyl]-N-methyl-3-cyano-1-naphthamide.

To a stirred solution of N-[(S)-2-(3,4-dichlorophenyl)-4-[4-[2-hydroxyphenyl]-1-piperidinyl]butyl]-N-methyl-3-cyano-1-naphthamide (100 mg) in DCM (2 mL) at 0 °C was added triethylamine (0.030 mL) and methanesulfonyl chloride (0.016 mL). The stirred solution was warmed to room temperature over 2 h, additional triethylamine (two drops) and methanesulfonyl chloride (1 drop) were added, stirring continued for 30 min, and the mixture was concentrated and purified by chromatography (5-10% MeOH in DCM) (110 mg). ¹H NMR (300 MHz, DMSO-d₆) δ 8.64 (d, 1H); 8.10 (m, 1H); 6.40-7.90 (m); 4.10 (bs); 3.50 (d, 3H); 2.40-3.45 (m); 2.13 (m); 1.60-2.00 (m); MS APCI, m/z = 664 (M⁺).

The requisite N-[(S)-2-(3,4-dichlorophenyl)-4-[4-[2-hydroxyphenyl]-1-piperidinyl]-butyl]-N-methyl-3-cyano-1-naphthamide was prepared as follows.

2-Benzyloxybromobenzene (242.3 g) was reacted with 1-benzyloxycarbonyl-4-piperidone (214.7 g) according to the method described for Example 2e to afford 4-(2-benzyloxyphenyl)-N-Cbz-piperidine (226.75 g) after extraction and chromatography using 10-30% ethyl acetate in hexanes. ¹H NMR (300 MHz, CDCl₃) δ 7.40-7.21 (m, 12H), 6.98 (m, 2H), 5.12 (s, 4H), 4.11 (br s, 3H), 3.35 (br s, 2H), 2.03 (br s, 4H). A sample of this material (235 g) was reacted with triethylsilane (405 mL) and trifluoroacetic acid (195 mL) according to the method described for Example 2f. Following extraction and chromatography (10-25% ethyl acetate in hexane), residual triethylsilane was removed by distillation (50-60 °C, 800-900 millitorr) to afford 4-(2-benzyloxyphenyl)-N-Cbz-piperidine (179.3 g). A solution of this material (4.01 g) in ethanol (60 mL) was shaken for 24 h with palladium hydroxide on carbon [Pearlman's catalyst] (2.2 g) under hydrogen (50 psi). The catalyst was removed by filtration, the filtrate was concentrated and triturated with acetone to afford 4-(2-hydroxyphenyl)-piperidine (0.75 g) as a white powder. ¹H NMR (300 MHz, DMSO-d₆) δ 8.49 (s, 1H), 7.02 (m, 2H), 6.82 (d, 1H), 6.72 (t, 1H), 3.20 (br d, 2H), 3.02 (m, 1H), 2.85 (tt, 2H), 1.74 (m, 4H). Using standard reductive amination conditions N-[2-(S)-(3,4-dichlorophenyl)]-4-oxobutyl-N-methyl-3-cyano-1-naphthamide (0.213 g) was reacted with 4-(2-hydroxyphenyl)-piperidine to afford N-[(S)-2-(3,4-dichlorophenyl)-4-[4-[2-hydroxyphenyl]-1-piperidinyl]butyl]-N-methyl-3-cyano-1-naphthamide.

Example 62**N-[2-(S)-(3,4-Dichlorophenyl)-4-[4-[3-methoxy-4-(R,S)-methylsulfinylphenyl]-1-piperidinyl]butyl]-N-methyl-3-cyano-1-naphthamide hydrochloride.**

Using standard reductive alkylation conditions N-[2-(S)-(3,4-dichlorophenyl)]-4-oxobutyl-N-methyl-3-cyano-1-naphthamide (0.128 g) was reacted with 4-(3-methoxy-4-(R,S)-methylsulfinylphenyl)piperidine (0.080 g) and converted to the hydrochloride salt. MS m/z 662 (M⁺). ¹H NMR (DMSO d_6) δ 10.30 (m, 1H), 8.63 (m, 1H), 8.10 (m, 1H), 7.90-6.85 (m, 10H), 3.86 (s, 3H), 3.35 (s, 3H), 2.68 (s, 3H), 3.77-1.78 (m, 16H).

The requisite 4-(3-methoxy-4-(R,S)-(methylsulfinylphenyl)piperidine was prepared according to the procedures described for Example 2, except 2-methoxyphenol was used in place of 3-methoxyphenol. Abbreviated protocols and analytical data follow.

4-Bromo-2-methoxyphenol: 2-methoxyphenol (129.03g) (used in place of 3-methoxyphenol according to Example 2) was reacted with bromine (167.94g) to give 161.78 g of product after purification by vacuum distillation. ¹H NMR (CDCl₃) δ 7.10-6.90 (m, 2H), 6.78 (d, 1H), 5.66 (s, 1H), 3.84 (s, 3H). 4-Bromo-2-methoxy-

(N,N-dimethylthiocarbamoyl)phenol: 4-bromo-2-methoxyphenol (20.45g) was reacted with N,N-dimethylthiocarbamoyl chloride (15.75g) to give 18.28 g of product after recrystallization from MeOH. MS m/z 290 (M⁺). ¹H NMR (CDCl₃) δ 7.18-7.09 (m, 2H), 6.90 (d, 1H), 3.82 (s, 3H), 3.45 (s, 3H), 3.35 (s, 3H). 5-Bromo-2-(N,N-dimethylthiocarbamoyl)-methoxybenzene: 4-bromo-2-methoxy-(N,N-dimethylthiocarbamoyl)phenol (18.28 g) was rearranged to give 13.81 g of product after recrystallization from MeOH. MS m/z 290 (M⁺). ¹H NMR (CDCl₃) δ 7.31 (d, 1H), 7.19-7.05 (m, 2H), 3.87 (s, 3H), 3.12 (br s, 3H), 3.01 (br s, 3H). 5-Bromo-2-(thiomethyl)methoxybenzene: 5-bromo-2-(N,N-dimethylthiocarbamoyl)-methoxybenzene (13.81 g) was hydrolyzed and methylated to give 10.71 g of product. ¹H NMR (CDCl₃) δ 7.09 (dd, 1H), 6.99 (d, 1H), 6.95 (d, 1H), 3.89 (s, 3H), 2.41 (s, 3H).

1-Benzyloxycarbonyl-4-hydroxy-4-(3-methoxy-4-methylthiophenyl)piperidine: 5-bromo-2-(thiomethyl)methoxybenzene (5.49g) was reacted with 1-benzyloxycarbonyl-4-piperidone (5.72 g) to give 4.50 g of an oil after chromatography (1:1 EtOAc:hexane). MS m/z 410 (M⁺Na). ¹H NMR (CDCl₃) δ 7.43-7.30 (m, 5H), 7.21-6.92 (m, 3H), 5.16 (s, 2H), 4.30-4.10 (m, 2H), 3.90 (s, 3H), 3.31-3.20 (m, 2H), 2.44 (s, 3H), 2.13-1.60 (m, 4H). 1-Benzyloxy-carbonyl-4-(3-methoxy-4-methylthiophenyl)piperidine: 1-benzyloxycarbonyl-4-hydroxy-4-

(3-methoxy-4-methylthiophenyl)piperidine (4.50 g) was reduced to yield 3.22 g of an oil after chromatography (20:1 DCM:EtOAc). ¹H NMR (CDCl₃) δ 7.43-7.30 (m, 5H), 7.13 (d, 1H), 6.79 (dd, 1H), 6.67 (d, 1H), 5.16 (s, 2H), 4.35-4.20 (m, 2H), 3.88 (s, 3H), 2.96-2.72 (m, 2H), 2.62 (tt, 1H), 2.42 (s, 3H), 1.91-1.50 (m, 4H).

1-Benzyloxycarbonyl-4-(3-methoxy-4-(R,S)-methylsulfinylphenyl)piperidine: To a stirred solution of NaIO₄ (2.06g) dissolved in 40 mL 1:1 THF:H₂O was added 1-benzyloxycarbonyl-4-(3-methoxy-4-methylthiophenyl)piperidine (1.23g). The mixture was stirred at room temperature for 18 h, poured into 60 mL H₂O, and extracted with DCM (3x40 mL). Organic extracts were combined, dried over Na₂SO₄, and evaporated to give 0.94 g of an oil after chromatography (20:1 DCM:EtOAc). ¹H NMR (CDCl₃) δ 7.74 (d, 1H), 7.47-7.30 (m, 5H), 7.02 (dd, 1H), 6.73 (d, 1H), 5.16 (s, 2H), 4.35-4.20 (m, 2H), 3.88 (s, 3H), 2.98-2.78 (m, 2H), 2.76 (s, 3H), 2.73 (tt, 1H), 1.95-1.55 (m, 4H).

4-(3-methoxy-4-(R,S)-methylsulfinylphenyl)piperidine: 1-benzyloxycarbonyl-4-(3-methoxy-4-(R,S)-methylsulfinylphenyl)piperidine (0.94g) was hydrolyzed to give 0.52g of a white solid after chromatography (10:1 DCM:MeOH w/0.5% aq. NH₃). MS m/z 254 (M+H). ¹H NMR (CDCl₃) δ 7.73 (d, 1H), 7.05 (dd, 1H), 6.79 (d, 1H), 3.88 (s, 3H), 3.35-3.20 (m, 2H), 2.90-2.60 (m, 3H), 2.77 (s, 3H), 1.95-1.61 (m, 4H).

Example 63

N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-[2-[2-oxopyrrolidinylphenyl]]-1-piperidinyl]butyl]-N-methyl-3-cyano-1-naphthamide citrate.

Using the reductive amination conditions described in Example 20c, 4-(2-oxopyrrolidinylphenyl)piperidine was reacted with N-[2-(S)-(3,4-dichlorophenyl)]-4-oxo-butyl-N-methyl-3-cyano-1-naphthamide, the product was converted to the citrate salt and recovered as a white powder. MS: m/z=653 (M+H). ¹H NMR (DMSO d₆, selected resonances) δ 8.6 (m, 1H), 8.1 (m, 1H), 7.90-6.80 (m, 11H), 2.50 (s, 3H, CO-N-CH₃).

Analysis calculated for C₃₈H₃₈N₄O₂Cl₂, 2.8 H₂O, 1.0 citric acid, C 58.97, H 5.80, N 6.25, found C 58.89, H 5.50, N 6.16.

The requisite 4-(2-oxopyrrolidinylphenyl)piperidine was prepared as follows.

a) Methyl 3-[N-(2-{1-[tert-butyloxycarbonyl]-4-piperidyl}phenyl)carbamoyl]propanoate.

3-Carbomethoxypropionyl chloride (0.120 g) was added to a solution of tert-butyl 4-(2-aminophenyl)piperidinecarboxylate (0.211 g) (Example 21) and triethylamine (0.081 g) in DCM (10 mL) and stirred at ambient temperature overnight. The reaction was diluted with 5 1N aqueous HCl. The organic phase was dried and evaporated to give the title compound (0.310 g) as a yellow oil. MS: $m/z=291$ (M-Boc). ^1H NMR (CDCl_3) δ 7.53 (m, 1H), 7.19 (m, 3H), 4.25 (br, 1H, NH), 3.72 (s, 3H), 2.82-2.64 (m, 6H), 1.78-1.39 (m, 7H), 1.54 (s, 9H).

b) Methyl 4-[(2-{1-[tert-butyloxycarbonyl]-4-piperidyl}phenyl)amino]butanoate.

A solution of borane in tetrahydrofuran (1M, 3 mL) was added to methyl 3-[N-(2-{1-[tert-butyloxycarbonyl]-4-piperidyl}phenyl)carbamoyl]propanoate (0.298 g) dissolved in 10 tetrahydrofuran (12 mL) under nitrogen. The mixture was heated at reflux for 2 h, cooled to room temperature, 1N aqueous HCl (5 mL) added and stirred for an additional 15 min. The solution was partially concentrated, diluted with aqueous potassium carbonate and extracted with ethyl acetate. The organic extracts were dried and evaporated and the residue purified by 15 chromatography, (4:1 hexanes: ethyl acetate) to give the title compound (0.110 g) as a yellow oil. MS: $m/z=277$ (M-Boc). ^1H NMR (CDCl_3) δ 7.11 (m, 3H), 6.72 (m, 2H), 4.27 (br, 1H, NH), 3.69 (s, 3H, OCH_3), 3.20 (m, 2H), 2.83 (m, 2H), 2.46 (m, 3H), 2.05 (m, 2H), 1.84 (m, 3H), 1.69 (m, 2H), 1.54 (s, 9H).

c) 4-[(2-{1-[tert-Butyloxycarbonyl]-4-piperidyl}phenyl)amino]butanoic acid.

20 1N aqueous sodium hydroxide (0.5 mL) and methanol (0.5 mL) were added to a solution of methyl 4-[(2-{1-[tert-butyloxycarbonyl]-4-piperidyl}phenyl)amino]butanoate (0.110 g) in tetrahydrofuran (3 mL) and the mixture stirred for 3 hours. The reaction was diluted with 1N aqueous HCl and extracted with DCM. The organic extracts were dried and evaporated to give the title compound (0.100 g) as a yellow oil. MS: $m/z=363$ (M+H).

25 d) 1-(2-(4-Piperidyl)phenyl)pyrrolidin-2-one hydrochloride.

Diisopropylethyl amine (0.065 g), 1-hydroxybenzotriazole (0.040 g) and N-(3-dimethylaminopropyl)-N'-ethylcarbodiimide hydrochloride (0.096 g) were added to 4-[(2-{1-[tert-butyloxycarbonyl]-4-piperidyl}phenyl)amino]butanoic acid hydrochloride (0.100 g) in DCM (6 mL) and the mixture stirred overnight. The reaction was diluted with 1N aqueous 30 HCl and extracted with DCM. The organic extracts were dried and evaporated to give the title compound (0.100 g) as a yellow oil. MS: $m/z=367$ (M+Na), 245 (M-Boc). This material was

N-deprotected with HCl using the conditions described for Example 21d to afford 1-(2-(4-piperidyl)phenyl)pyrrolidin-2-one hydrochloride. MS: $m/z=245$ (M+H).

Example 64

- 5 **N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-[2-(N-oxo-N,N-dimethylamino)phenyl]-1-piperidiny]butyl]-N-methyl-3-cyano-1-naphthamide citrate.**

Using the reductive amination conditions described in Example 20c, 4-(2-(N-oxo-N,N-dimethylamino)phenyl)piperidine was reacted with N-[2-(S)-(3,4-dichlorophenyl)]-4-oxobutyl-N-methyl-3-cyano-1-naphthamide, the product was converted to the citrate salt and recovered
10 as a white powder. MS: $m/z=629$ (M+H). ^1H NMR (DMSO d_6 , selected resonances) δ 8.6 (m, 1H), 8.1 (m, 1H), 7.90-6.80 (m, 11H), 3.83 (s, 6H, Ar-N(O)CH₃), 2.50 (s, 3H, CO-N-CH₃).

The requisite 4-(2-(N-oxo-N,N-dimethylamino)phenyl)piperidine was prepared as follows.

- a) 4-[2-(N-oxo-N,N-dimethylamino)phenyl]piperidine hydrochloride.
15 3-Chloroperoxybenzoic acid (0.125 g) in DCM (2 mL) was added to tert-butyl 4-[2-N,N-dimethylaminophenyl]piperidinecarboxylate (0.220 g) in DCM (10 mL) and stirred for 1 hour. The reaction mixture was extracted sequentially with aqueous sodium sulfite and aqueous sodium bicarbonate. The organic phase was dried and evaporated to give tert-butyl 4-[2-(N-oxo-N,N-dimethylamino)phenyl]piperidinecarboxylate (0.206 g) as a foamy white
20 solid. MS: $m/z=321$ (M+H). This material was N-deprotected with HCl according to the conditions described for Example 21d, to afford 4-[2-(N-oxo-N,N-dimethylamino)phenyl]-piperidine hydrochloride which was used without purification.

Example 65

- 25 **N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-[2-methoxycarbonylaminophenyl]-1-piperidiny]butyl]-N-methyl-3-cyano-1-naphthamide citrate.**

Using the reductive amination conditions described in Example 20c, 4-(2-methoxycarbonylaminophenyl)piperidine was reacted with N-[2-(S)-(3,4-dichlorophenyl)]-4-oxobutyl-N-methyl-3-cyano-1-naphthamide, the product was converted to the citrate salt and recovered
30 as a white powder. MS: $m/z = 643$ (M+H). ^1H NMR (DMSO d_6 , selected resonances) δ 8.91

(m, 1H), 8.64 (m, 1H), 8.12 (m, 1H), 7.90-6.80 (m, 10H), 6.30 (br, 1H, NH), 3.77 (s, 3H, OCH₃), 2.50 (s, 3H, CO-N-CH₃).

The requisite 4-(2-methoxycarbonylamino-phenyl)piperidine was prepared as follows.

Methyl chloroformate (0.065 g) was added to a solution of tert-butyl 4-(2-amino-phenyl)piperidine carboxylate (0.172 g) (Example 21) and triethylamine in DCM (4 mL) and stirred overnight then diluted with 1N aqueous HCl. The organic phase was dried and evaporated to give tert-butyl 4-(2-methoxycarbonylamino-phenyl)piperidinecarboxylate (0.207 g) as an oil. MS: m/z=235 (M-Boc). ¹H NMR (CDCl₃) δ 7.21 (m, 4H), 6.30 (br, 1H, NH), 4.24 (m, 2H), 3.72 (s, 3H, OCH₃), 2.77 (m, 3H), 1.67 (m, 4h), 1.49 (s, 9H). This material was N-deprotected with HCl according to the procedure of Example 21d, to afford 4-(2-methoxy-carbonylamino-phenyl)piperidine hydrochloride.

Example 66

N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-[2-(methoxy-1,2-dioxoethylamino)phenyl]-1-piperidinyl]butyl]-N-methyl-3-cyano-1-naphthamide citrate

Using the reductive amination conditions described in Example 20c, 4-(2-(methoxy-1,2-dioxoethylamino)phenyl)piperidine was reacted with N-[2-(S)-(3,4-dichlorophenyl)]-4-oxobutyl-N-methyl-3-cyano-1-naphthamide, the product was converted to the citrate salt and recovered as a white powder. MS: m/z=671 (M+H). ¹H NMR (DMSO d₆, selected resonances) δ 8.62 (m, 1H), 8.10 (m, 1H), 7.90-6.80 (m, 11H), 6.45 (br, 1H, NH), 3.84 (s, 3H, OCH₃), 2.50 (s, 3H, CO-N-CH₃).

The requisite 4-(2-(methoxy-1,2-dioxoethylamino)phenyl)piperidine was prepared as follows. According to the procedure described for Example 65, tert-butyl 4-(2-aminophenyl)-piperidine carboxylate was reacted with methyl oxalylchloride (in place of methyl chloroformate) to afford tert-butyl 4-(2-(methoxy-1,2-dioxoethylamino)phenyl)piperidine. MS: m/z=362 (M+H). ¹H NMR (CDCl₃) δ 7.83 (m, 1H), 7.21 (m, 3H), 6.30 (br, 1H, NH), 4.24 (m, 2H), 3.72 (s, 3H, OCH₃), 2.77 (m, 3H), 1.67 (m, 4h), 1.51 (s, 9H). This material was N-deprotected using HCl according to the procedure described for Example 21d to afford 4-(2-(methoxy-1,2-dioxoethylamino)phenyl)piperidine.

Example 67

N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-[2-(N,N-dimethylcarbamoylmethoxy)phenyl]-1-piperidinyl]butyl]-N-methyl-3-cyano-1-naphthamide citrate.

Using the reductive amination conditions described in Example 20c, 4-[2-(N,N-dimethylcarbamoylmethoxy)phenyl]piperidine was reacted with N-[2-(S)-(3,4-dichlorophenyl)]-4-oxobutyl-N-methyl-3-cyano-1-naphthamide, the product was converted to the citrate salt and recovered as a white powder. MS: $m/z=671$ (M+H). ^1H NMR (DMSO d_6 , selected resonances) δ 8.62 (m, 1H), 8.10 (m, 1H), 7.90-6.80 (m, 11H), 4.83 (s, 2H), 4.10 (m, 1H), 2.50 (s, 3H, CO-N-CH₃).

The requisite 4-[2-(N,N-dimethylcarbamoylmethoxy)phenyl]piperidine was prepared as follows.

a) Benzyl 4-[2-(methoxycarbonylmethoxy)phenyl]piperidinecarbamate.

Potassium carbonate (0.300 g) and methyl bromoacetate (0.300 g) were added to a solution of 1-benzyloxycarbonyl-4-(2-hydroxyphenyl)piperidine (0.544 g) in acetone (15 mL) and the mixture was heated under reflux for 48 h. The reaction was filtered, evaporated and the residue purified by chromatography, (3:1 hexanes: ethyl acetate) to give benzyl 4-[2-(methoxycarbonylmethoxy)phenyl]piperidinecarbamate (0.825 g) as a yellow oil. MS: $m/z=384$ (M+H). ^1H NMR (CDCl₃) δ 7.62-6.70 (m, 9H, Ar-H), 5.22 (s, 2H, Ph-CH₂), 4.70 (s, 2H, O-CH₂-CO), 3.79 (s, 3H, OCH₃), 3.25 (m, 1H), 2.93 (m, 3H), 1.89 (m, 2H), 1.62 (m, 3H).

b) Benzyl 4-[2-(hydroxycarbonylmethoxy)phenyl]piperidinecarbamate.

Benzyl 4-[2-(methoxycarbonylmethoxy)phenyl]piperidinecarbamate (0.825 g) was dissolved in a mixture of tetrahydrofuran (10 mL), methanol (3 mL), and 1N aqueous sodium hydroxide (10 mL) and stirred for 90 min. The reaction was acidified with 1N aqueous HCl and extracted with diethyl ether. The organic phase was dried and evaporated to give the title compound (0.462 g) as a colorless oil. ^1H NMR (CDCl₃) δ 7.62-6.70 (m, 9H, Ar-H), 5.22 (s, 2H, Ph-CH₂), 4.70 (s, 2H, O-CH₂-CO), 3.25 (m, 1H), 2.93 (m, 3H), 1.89 (m, 2H), 1.62 (m, 3H).

c) Benzyl 4-[2-(N,N-dimethylcarbamoylmethoxy)phenyl]piperidinecarbamate.

A 2M solution of oxalyl chloride (1.25 mL) and a catalytic amount of DMF were added to benzyl 4-[2-(hydroxycarbonylmethoxy)phenyl]piperidinecarbamate (0.462 g) in

DCM (20 mL) at 0 °C. The mixture was warmed to ambient temperature and stirred for 3 h. The reaction was concentrated, the residue re-dissolved in DCM (20 mL). A 1M solution of dimethylamine in tetrahydrofuran (10 mL) was added and stirred 1 h. The reaction was extracted sequentially with 1N aqueous HCl, aqueous sodium bicarbonate and brine. The organic phase was dried and evaporated to give the title compound (0.433 g) as a colorless oil. MS: $m/z=397$ (M+H). ^1H NMR (CDCl_3) δ 7.62-6.70 (m, 9H, Ar-H), 5.22 (s, 2H, Ph-CH₂), 4.70 (s, 2H, O-CH₂-CO), 3.25 (m, 1H), 3.10 (s, 3H, N-CH₃), 3.03 (s, 3H, N-CH₃), 2.94 (m, 3H), 1.89 (m, 2H), 1.62 (m, 3H).

d) 4-[2-(N,N-dimethylcarbamoylmethoxy)phenyl]piperidine hydrochloride.

10 An ethanol (20 mL) solution of benzyl 4-[2-(N,N-dimethylcarbamoylmethoxy)-phenyl]piperidinecarbamate (0.425 g) was N-deprotected by hydrogenation at 1 atm in the presence of 5% palladium on carbon catalyst (0.200 g) for 3 h to give the title compound (0.275 g) as a colorless oil. MS: $m/z=263$ (M+H). ^1H NMR (CDCl_3) δ 7.25-6.70 (m, 4H, Ar-H), 4.70 (s, 2H, O-CH₂-CO), 3.25 (m, 1H), 3.10 (s, 3H, N-CH₃), 3.03 (s, 3H, N-CH₃), 2.94 (m, 15 3H), 1.89 (m, 2H), 1.62 (m, 3H).

Example 68

N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-[2-methylsulfinylmethylphenyl]-1-piperidinyl]butyl]-N-methyl-3-cyano-1-naphthamide citrate.

20 30% aqueous hydrogen peroxide (0.015g) was added to a solution of N-[(S)-2-(3,4-dichlorophenyl)-4-[4-[2-methylthiomethylphenyl]-1-piperidinyl]butyl]-N-methyl-3-cyano-1-naphthamide (0.070 g) in acetic acid (2 mL) and the mixture stirred for 30 min. Acetic acid was evaporated, the residue dissolved in ethyl acetate and extracted with aqueous sodium bicarbonate. The organic phase was dried and evaporated and the residue converted to the
25 citrate salt under standard conditions to give the title compound (0.078 g) as a white powder. MS: $m/z=646$ (M+H). ^1H NMR (CDCl_3 , selected resonances) δ 8.21 (m, 1H), 7.90 (m, 1H), 7.95-7.00 (m, 11H), 4.30 (m, 1H, Ar-CH₂-S), 3.96 (m, 1H, Ar-CH₂-S), 3.22 (s, 3H, S-CH₃), 2.51 (s, 3H, N-CH₃).

a) tert-Butyl 4-(2-hydroxymethylphenyl)piperidinecarbamate

A 1M borane solution in tetrahydrofuran (6 mL) was added to a solution of tert-butyl 4-(2-hydroxycarbonylphenyl)piperidinecarbamate (0.915 g) (prepared from 4-(2-methoxycarbonylphenyl)piperidine [Example 20] by N-protection using di-tert-butylidicarbonate followed by saponification of the methyl ester with lithium hydroxide) in tetrahydrofuran (20 mL) at 0 °C. The reaction was warmed to ambient temperature and stirred overnight. The reaction was quenched with methanol and 1N aqueous HCl then extracted with diethyl ether. The organic phase was separated and extracted sequentially with aqueous sodium bicarbonate and brine. The organic phase was dried and evaporated to give the title compound (0.906 g) as a colorless oil. MS: m/z=192 (M-Boc). ¹H NMR (CDCl₃) δ 7.28 (m, 4H, Ar-H), 4.75 (d, 2H, Ar-CH₂-O), 3.05 (m, 1H), 2.83 (m, 3H), 1.70 (m, 5H), 1.49 (s, 9H).

b) tert-Butyl 4-(2-chloromethylphenyl)piperidinecarbamate.

Hexachloroacetone (2.61 g) was added to a solution of triphenylphosphine (0.830 g) and tert-butyl 4-(2-hydroxymethylphenyl)piperidinecarbamate (0.838 g) in toluene (25 mL). The reaction was stirred for 1 h then evaporated. The residue was purified by chromatography (6:1 hexanes: ethyl acetate) to give the title compound (0.867 g) as a colorless oil. MS: m/z=210 (M+H). ¹H NMR (CDCl₃) δ 7.28 (m, 4H, Ar-H), 4.75 (s, 2H, Ar-CH₂-Cl), 3.05 (m, 1H), 2.83 (m, 3H), 1.70 (m, 5H), 1.49 (s, 9H).

c) 4-(2-Methylthiomethylphenyl)piperidine.

Sodium thiomethoxide (0.220 g) tetra-n-butylammonium bromide (0.100 g) and tert-butyl 4-(2-chloromethylphenyl)piperidinecarbamate (0.867 g) were combined in acetone (20 mL) under nitrogen and stirred for 6 h, then heated under reflux for 90 min. The reaction was diluted with aqueous sodium bicarbonate and diethyl ether. The organic phase was dried and evaporated and the residue purified by chromatography (6:1 hexanes: ethyl acetate) to give tert-butyl 4-(2-methylthiomethylphenyl)piperidinecarbamate (0.471 g) as a yellow oil. MS: m/z=222 (M-Boc). ¹H NMR (CDCl₃) δ 7.18 (m, 4H, Ar-H), 3.68 (s, 2H, Ar-CH₂-S), 3.04 (m, 1H), 2.80 (m, 3H), 2.04 (s, 3H, S-CH₃), 1.70 (m, 5H), 1.49 (s, 9H). This material was N-deprotected with HCl according to the conditions described for Example 21d to afford 4-(2-methylthiomethylphenyl)piperidine. ¹H NMR (CDCl₃) δ 7.30 (m, 4H, Ar-H), 3.77 (s, 2H), 3.63 (m, 2H), 3.10 (m, 3H), 2.25 (m, 2H), 2.04 (s, 3H, S-CH₃), 1.95 (m, 2H).

- d) N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-[2-methylthiomethylphenyl]-1-piperidinyl]butyl]-N-methyl-3-cyano-1-naphthamide.

Using the reductive amination conditions described in Example 63, 4-(2-methylthiomethylphenyl)piperidine was reacted with N-[2-(S)-(3,4-dichlorophenyl)]-4-oxobutyl-N-methyl-3-cyano-1-naphthamide, the product was isolated by extraction and used without purification. MS: $m/z=630$ (M+H).

Example 69

- N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-[(S)-2-methylsulfinylphenyl]-1-piperidinyl]butyl]-N-ethyl-3-cyano-1-naphthamide.

Using standard acylation conditions, 3-cyano-1-naphthoic acid (0.118 g) was converted to the acid chloride and reacted with N-[(S)-2-(3,4-dichlorophenyl)-4-[4-[(S)-2-methylsulfinylphenyl]-1-piperidinyl]butyl]-N-ethylamine (0.336 g) (prepared according to methods described for N-[(S)-2-(3,4-dichlorophenyl)-4-[4-[(S)-2-methylsulfinylphenyl]-1-piperidinyl]butyl]-N-methylamine, except ethyl chloroformate was used in place of acetyl chloride for the amine acylation prior to amide reduction). mp 115-118 °C (dec); ¹H NMR (300 MHz, DMSO-d₆) δ 8.65 (d), 8.10 (m), 7.95-7.15 (m), 6.50 (m), 3.60 (s), 3.25-2.95 (m), 2.95-2.40 (m), 2.40-1.70 (m), 1.35 (m), 0.9 (m); MS APCI, $m/z = 646$ (M⁺).

Example 70

The following illustrates representative pharmaceutical dosage forms which may be used for the therapeutic or prophylactic administration of a compound of formula I or IX or a pharmaceutically acceptable salt or in vivo hydrolysable ester thereof hereinafter referred to as 'Compound X':

- 100 -

5	(i)	<u>Tablet 1</u>	<u>mg/tablet</u>
		'Compound X'	100.0
		Lactose	77.5
		Povidone	15.0
		Croscarmellose sodium	12.0
		Microcrystalline cellulose	92.5
		Magnesium stearate	<u>3.0</u>
			300.0
10	(ii)	<u>Tablet 2</u>	<u>mg/tablet</u>
		'Compound X'	20.0
		Microcrystalline cellulose	410.0
		Starch	50.0
		Sodium starch glycolate	15.0
		Magnesium stearate	<u>5.0</u>
			500.0
20	(iii)	<u>Capsule</u>	<u>mg/capsule</u>
		'Compound X'	5.9
		Lactose	392.9
		Sodium lauryl sulphate	<u>1.2</u>
			400.0
25	(iv)	<u>Capsule 2</u>	<u>mg/capsule</u>
		'Compound X'	29.6
		Lactose	331.4
		Sodium Lauryl Sulphate	<u>1.0</u>
			362.0

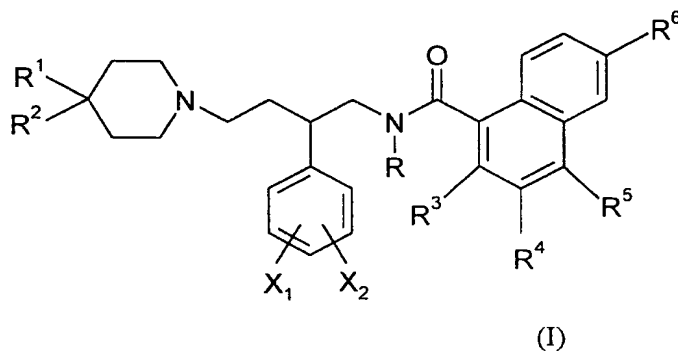
- 101 -

5	(v)	<u>Injection 1 (1 mg/mL)</u>	<u>mg/mL</u>
		'Compound X' (free acid form)	1.0
		Dibasic sodium phosphate	12.0
		Monobasic sodium phosphate	0.7
		Sodium chloride	4.5
		1.0 N Sodium hydroxide solution	q.s.
		(pH adjustment to 7.0-7.5)	
		Water for injection	q.s. ad 1 mL
10	(vi)	<u>Injection 2 (10 mg/mL)</u>	<u>mg/mL</u>
		'Compound X' (free acid form)	10.0
		Monobasic sodium phosphate	0.3
		Dibasic sodium phosphate	1.1
		Polyethylene glycol 400	200.0
		0.1 N Sodium hydroxide solution	q.s.
		(pH adjustment to 7.0-7.5)	
15		Water for injection	q.s. ad 1 mL
20	(vii)	<u>Aerosol</u>	
		'Compound X'	1g
		HFA 227 or HFA 134A with 5% ethanol	

It will be appreciated that the above pharmaceutical compositions may be varied according to well-known pharmaceutical techniques to accommodate differing amounts and types of active ingredient 'Compound X'. The aerosol (vii) may be used in conjunction with a standard, metered dose aerosol dispenser.

CLAIMS

1. A compound of the formula (I):



wherein:

R is alkyl;

- 10 R¹ is optionally substituted phenyl, 2-oxo-tetrahydro-1(2H)-pyrimidinyl, or 2-oxo-1-piperidinyl;

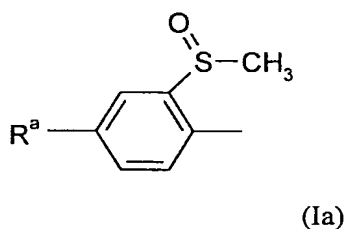
- R² is hydrogen, alkoxy, alkanoyloxy, alkoxycarbonyl, alkanoylamino, acyl, alkyl, carbamoyl, N-alkylcarbamoyl, N,N-dialkylcarbamoyl where the alkyl groups are the same or different, hydroxy, thioacyl, thiocarbamoyl, N-alkylthiocarbamoyl, or N,N-dialkylthiocarbamoyl where
15 the alkyl groups are the same or different.

X₁ and X₂ are independently hydrogen or halo, provided that at least one of X₁ or X₂ is halo; and

- R³, R⁴, R⁵, and R⁶ are independently hydrogen, cyano, nitro, trifluoromethoxy, trifluoromethyl, or alkylsulfonyl, provided that at least one of R³, R⁴, R⁵, and R⁶ is not
20 hydrogen;
or a pharmaceutically acceptable salt or an in vivo hydrolysable precursor thereof.

2. A compound according to claim 1 wherein R¹ is phenyl optionally substituted by
25 C₁₋₆alkyl, C₁₋₆alkylthio; C₁₋₆alkylsulfinyl; C₁₋₆alkylsulfonyl; C₁₋₆alkoxy; hydroxy; amino; halo; carboxy; C₁₋₆alkoxycarbonyl; nitro; C₁₋₆alkylamino; di-C₁₋₆alkylamino; trifluoromethyl; carbamoyl; C₁₋₆alkylcarbamoyl; di-C₁₋₆alkylcarbamoyl; trifluoromethylthio; trifluoromethylsulfinyl; trifluoromethylsulfonyl; C₁₋₆alkanesulfonamido; C₁₋₆alkanoyl;

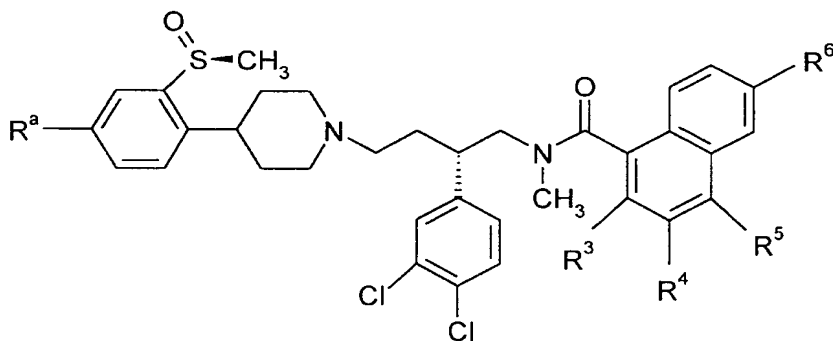
- N-C₁₋₆alkoxy, N-C₁₋₆alkylamino; C₁₋₆alkanoylamino; ureido; C₁₋₆alkylureido; di-C₁₋₆alkylureido; C₁₋₆alkylsulfonyloxy; 2-oxopyrrolidino; N-oxo-N,N-di-C₁₋₆alkylamino; C₁₋₆alkoxycarbonylamino; C₁₋₆alkoxycarbonylcarbonylamino; C₁₋₆alkylcarbamoylC₁₋₆alkoxy; di-C₁₋₆alkylcarbamoyl-
- 5 C₁₋₆alkoxy; and C₁₋₆alkyl substituted by any of the hereinabove substituents.
3. A compound according to either claim 1 or claim 2 wherein R¹ is a phenyl group substituted in the ortho-position by C₁₋₆alkylthio; C₁₋₆alkylsulfinyl; C₁₋₆alkylsulfonyl; trifluoromethylthio; trifluoromethylsulfinyl; C₁₋₆alkanesulfonamido; C₁₋₆alkanoyl;
- 10 C₁₋₆alkoxycarbonyl; succinamido; carbamoyl; C₁₋₆alkylcarbamoyl; di-C₁₋₆alkylcarbamoyl; C₁₋₆alkoxy; C₁₋₆alkylcarbamoyl; C₁₋₆alkanoylamino; ureido; C₁₋₆alkylureido, di-C₁₋₆alkylureido; amino; C₁₋₆alkylamino or di-C₁₋₆alkylamino and optionally is further substituted.
- 15 4. A compound according to any one of claims 1 to 3 wherein R¹ is phenyl substituted in the ortho-position by methylsulfinyl, methylsulfonyl, methylureido, dimethylureido, amino, methylamino or dimethylamino.
5. A compound according to any one of claims 1 to 4 wherein R¹ is:



wherein R^a is hydrogen, C₁₋₆alkoxy, halo, C₁₋₆alkylsulfinyl or carboxy.

- 25 6. A compound according to any one of claims 1-5 wherein R¹ is phenyl and any ortho-methylsulfinyl substituent has the (S)-configuration.

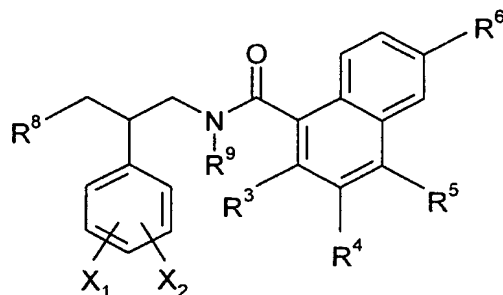
7. A compound according to any one of claims 1 to 4 wherein R¹ is 2-oxotetrahydro-1(2H)-pyrimidinyl.
8. A compound according to any one of claims 1 to 4 wherein R¹ is 2-oxo-1-piperidinyl.
9. A compound according to any one of claims 1 to 8 wherein R² is hydrogen.
10. A compound according to any one of claims 1 to 6 which is:



wherein R^a is hydrogen, C₁₋₆alkoxy, halo, C₁₋₆alkylsulfinyl or carboxy; R³ is hydrogen; R⁴ is cyano or nitro; R⁵ is hydrogen or cyano; and R⁶ is hydrogen.

11. N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-[(S)-2-methylsulfinylphenyl]-1-piperidinyl]butyl]-N-methyl-3-cyano-1-naphthamide or a pharmaceutically acceptable salt thereof.
12. N-[(S)-2-(3,4-Dichlorophenyl)-4-[4-{4-methoxy-(S)-2-methylsulfinylphenyl}-1-piperidinyl]butyl]-N-methyl-3-cyano-1-naphthamide or a pharmaceutically acceptable salt thereof.
13. A compound of the formula (IX):

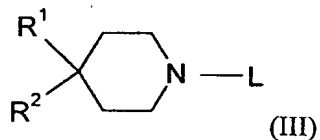
- 105 -



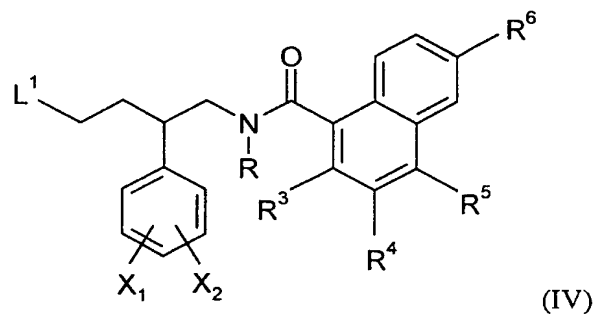
(IX)

wherein R^9 is hydrogen or a group R as defined in claim 1, X_1 , X_2 and R^3 - R^6 are as defined in
 5 claim 1; and R^8 is -CHO, -CH₂OR¹⁰ wherein R^{10} is hydrogen or an ester thereof or C₁₋₆alkyl,
 or a pharmaceutically acceptable salt or in vivo hydrolysable precursor thereof.

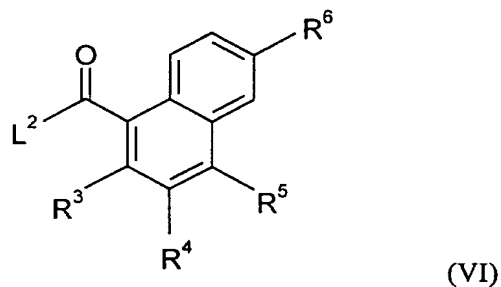
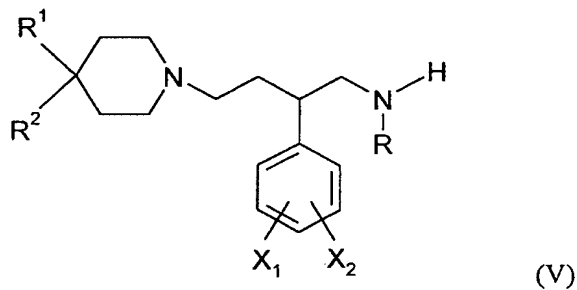
14. A compound according to any one of claims 1-10 and 13 in the form of a base or
 pharmaceutically acceptable salt wherein R is methyl.
- 10 15. A pharmaceutical composition which comprises a compound according to any one of
 claims 1 to 14 and a pharmaceutically acceptable carrier.
16. A method of treating a disease condition wherein antagonism of at least one
 15 tachykinin receptor is beneficial which comprises administering to a patient in need thereof an
 effective amount of a compound according to any one of claims 1 to 14.
17. A process for preparing a compound of the formula (I) or a pharmaceutically
 acceptable salt or an in vivo hydrolysable precursor thereof which process comprises:
 20 a) reacting a compound of the formula (III) with a compound of the formula (IV):



- 106 -



- wherein R, R¹-R⁶, X₁ and X₂ are as defined in claim 1; and L and L¹ are groups such that
- 5 reductive amination of the compounds of the formulae (III) and (IV) forms a N-C bond; or
- b) reacting a compound of the formula (V) with a compound of the formula (VI):



10

wherein R¹-R⁶, R², X₁ and X₂ are as defined in claim 1; and L² is a leaving group; wherein any other functional group is protected, if necessary, and:

- i) removing any protecting groups;

- ii) optionally forming a pharmaceutically acceptable salt or in vivo hydrolysable precursor.

INTERNATIONAL SEARCH REPORT

Inter national Application No PCT/GB 99/02178		
A. CLASSIFICATION OF SUBJECT MATTER IPC 7 C07D211/24 C07D211/34 A61K31/445 C07D211/28 C07D211/26 C07D401/10 C07D211/18 C07D401/04 C07D211/76		
According to International Patent Classification (IPC) or to both national classification and IPC		
B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) IPC 7 C07D A61K		
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched		
Electronic data base consulted during the international search (name of data base and, where practical, search terms used)		
C. DOCUMENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	EP 0 559 538 A (SANOFI ELF) 8 September 1993 (1993-09-08) page 21; examples ---	1, 16
A	EP 0 630 887 A (ZENECA LTD) 28 December 1994 (1994-12-28) cited in the application claim 1; examples ---	1, 16
-/--		
<div style="display: flex; justify-content: space-between;"> <input checked="" type="checkbox"/> Further documents are listed in the continuation of box C. <input checked="" type="checkbox"/> Patent family members are listed in annex. </div>		
* Special categories of cited documents : <div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed </div> <div style="width: 45%;"> "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. "&" document member of the same patent family </div> </div>		
Date of the actual completion of the international search <div style="text-align: center; font-weight: bold;">30 September 1999</div>		Date of mailing of the international search report <div style="text-align: center; font-weight: bold;">08/10/1999</div>
Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016		Authorized officer <div style="text-align: center; font-weight: bold;">De Jong, B</div>

INTERNATIONAL SEARCH REPORT

International Application No
PCT/GB 99/02178

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	EMONDS-ALT X ET AL: "PHARMACOLOGICAL PROFILE AND CHEMICAL SYNTHESIS OF SR 48968, A NON -PEPTIDE ANTAGONIST OF THE NEUROKININ A (NK2) RECEPTOR" BIOORGANIC & MEDICINAL CHEMISTRY LETTERS, vol. 3, no. 5, 1 January 1993 (1993-01-01), pages 925-930, XP002068450 ISSN: 0960-894X compound 13 -----	1,16
A	EP 0 515 240 A (SANOFI ELF) 25 November 1992 (1992-11-25) page 23; claim 1 -----	1,16
A	EP 0 428 434 A (SANOFI SA) 22 May 1991 (1991-05-22) claim 1; table I -----	1,16
A	EP 0 474 561 A (SANOFI SA) 11 March 1992 (1992-03-11) claim 1; examples 6,29,30 -----	1,16

INTERNATIONAL SEARCH REPORT

I. national application No.

PCT/GB 99/ 02178

Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)

This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☒ Claims Nos.: 16
because they relate to subject matter not required to be searched by this Authority, namely:
Remark: Although claim 16
is directed to a method of treatment of the human/animal
body, the search has been carried out and based on the alleged
effects of the compound.
2. ☐ Claims Nos.:
because they relate to parts of the International Application that do not comply with the prescribed requirements to such
an extent that no meaningful International Search can be carried out, specifically:
3. ☐ Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

1. ☐ As all required additional search fees were timely paid by the applicant, this International Search Report covers all
searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment
of any additional fee.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this International Search Report
covers only those claims for which fees were paid, specifically claims Nos.:
4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is
restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest.
- ☐ No protest accompanied the payment of additional search fees.

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/GB 99/02178

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
EP 0559538 A	08-09-1993	FR 2688218 A	10-09-1993
		FR 2688219 A	10-09-1993
		CA 2090785 A	04-09-1993
		WO 9318002 A	16-09-1993
		HU 70167 A	28-09-1995
		JP 6507425 T	25-08-1994
		MX 9301158 A	01-09-1993
		US 5674881 A	07-10-1997
		US 5773620 A	30-06-1998
EP 0630887 A	28-12-1994	AT 182583 T	15-08-1999
		AU 673063 B	24-10-1996
		AU 6320394 A	15-12-1994
		CA 2124048 A	25-11-1994
		CN 1098094 A	01-02-1995
		DE 69419667 D	02-09-1999
		FI 942381 A	25-11-1994
		HU 70445 A	30-10-1995
		IL 109734 A	24-09-1998
		IL 120895 A	24-09-1998
		JP 6340625 A	13-12-1994
		NO 941906 A	25-11-1994
		NZ 260566 A	26-07-1996
		US 5654299 A	05-08-1997
EP 0515240 A	25-11-1992	FR 2676054 A	06-11-1992
		AT 158574 T	15-10-1997
		AU 657321 B	09-03-1995
		AU 1591892 A	05-11-1992
		CA 2067924 A	04-11-1992
		CS 9201328 A	18-11-1992
		DE 69222352 D	30-10-1997
		DE 69222352 T	09-04-1998
		DK 515240 T	11-05-1998
		ES 2109987 T	01-02-1998
		FI 921950 A	04-11-1992
		GR 3025277 T	27-02-1998
		HU 65273 A, B	02-05-1994
		IL 101762 A	16-10-1996
		JP 5140103 A	08-06-1993
		MX 9202026 A	01-11-1992
		NO 178572 B	15-01-1996
		NZ 242584 A	27-04-1995
		RU 2089547 C	10-09-1997
		US 5606065 A	25-02-1997
		US 5411971 A	02-05-1995
EP 0428434 A	22-05-1991	FR 2654100 A	10-05-1991
		FR 2663329 A	20-12-1991
		AU 668018 B	18-04-1996
		AU 5924594 A	02-06-1994
		AU 649973 B	09-06-1994
		AU 6583890 A	23-05-1991
		CA 2029275 A	07-05-1991
		FI 97540 B	30-09-1996
		FI 952956 A	15-06-1995
		FI 952957 A	15-06-1995
		FI 980227 A	02-02-1998

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/GB 99/02178

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
EP 0428434 A		IL 96241 A	31-03-1996
		IL 111292 A	31-03-1996
		JP 3206086 A	09-09-1991
		LV 10713 A	20-06-1995
		LV 10713 B	20-10-1995
		MX 9203638 A	01-09-1992
		NO 177299 B	15-05-1995
		NO 950239 A,B,	07-05-1991
		NO 950240 A,B,	07-05-1991
		PL 166565 B	30-06-1995
		PL 166582 B	30-06-1995
		PT 95790 A	13-09-1991
		RU 2084453 C	20-07-1997
		US 5686609 A	11-11-1997
		US 5618938 A	08-04-1997
		US 5317020 A	31-05-1994
		PL 165758 B	28-02-1995
		PL 165854 B	28-02-1995
EP 0474561 A	11-03-1992	FR 2666335 A	06-03-1992
		FR 2678267 A	31-12-1992
		AT 174332 T	15-12-1998
		AU 657272 B	09-03-1995
		AU 8354291 A	12-03-1992
		CA 2050639 A,C	06-03-1992
		CS 9102724 A	18-03-1992
		DE 69130597 D	21-01-1999
		DE 69130597 T	20-05-1999
		ES 2127722 T	01-05-1999
		FI 914174 A,B,	06-03-1992
		HU 9500521 A	30-10-1995
		IL 99320 A	31-07-1995
		JP 2620435 B	11-06-1997
		JP 4261155 A	17-09-1992
		LT 585 A,B	27-12-1994
		LV 10606 A	20-04-1995
		LV 10606 B	20-04-1996
		NO 177226 B	02-05-1995
		NZ 239661 A	27-06-1994
		PL 167994 B	30-12-1995
		PT 98849 A,B	31-07-1992
		SG 47703 A	17-04-1998
		RU 2070196 C	10-12-1996
		US 5350852 A	27-09-1994
		US 5236921 A	17-08-1993
		MX 9102003 A	01-12-1992